

N96MSM

Single-Stage, ECM Blower Motor, 35-in. (889 mm) Tall, Upflow & Downflow High Efficiency Condensing Gas Furnace

Installation, Start-up, Operating and Service and Maintenance Instructions

NOTE: Read the entire instruction manual before starting the installation.

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REQUIRED NOTICE FOR MASSACHUSETTS INSTALLATIONS IMPORTANT

The Commonwealth of Massachusetts requires compliance with regulation 248 CMR as follows:

5.08: Modifications to NFPA-54, Chapter 10

2) Revise 10.8.3 by adding the following additional requirements:

- a. For all side wall horizontally vented gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:
1. **INSTALLATION OF CARBON MONOXIDE DETECTORS.** At the time of installation of the side wall horizontal vented gas fueled equipment, the installing plumber or gasfitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side wall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors
 - a. In the event that the side wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.
 - b. In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.
2. **APPROVED CARBON MONOXIDE DETECTORS.** Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.
3. **SIGNAGE.** A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, "GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS".
4. **INSPECTION.** The state or local gas inspector of the side wall horizontally vented gas fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a)1 through 4.
5. **EXEMPTIONS:** The following equipment is exempt from 248 CMR 5.08(2)(a)1 through 4:
 - (1.) The equipment listed in Chapter 10 entitled "Equipment Not Required To Be Vented" in the most current edition of NFPA 54 as adopted by the Board; and
 - (2.) Product Approved side wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.
- a. **MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM PROVIDED.** When the manufacturer of Product Approved side wall horizontally vented gas equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:
 1. Detailed instructions for the installation of the venting system design or the venting system components; and
 2. A complete parts list for the venting system design or venting system.
- a. **MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED.** When the manufacturer of a Product Approved side wall horizontally vented gas fueled equipment does not provide the parts for venting the flue gases, but identifies "special venting systems", the following requirements shall be satisfied by the manufacturer:
 3. The referenced "special venting system" instructions shall be included with the appliance or equipment installation instructions; and
 4. The "special venting systems" shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.
 - a. A copy of all installation instructions for all Product Approved side wall horizontally vented gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.

For questions regarding these requirements, please contact the Commonwealth of Massachusetts Board of State Examiners of Plumbers and Gas Fitters, 239 Causeway Street, Boston, MA 02114. 617-727-9952.

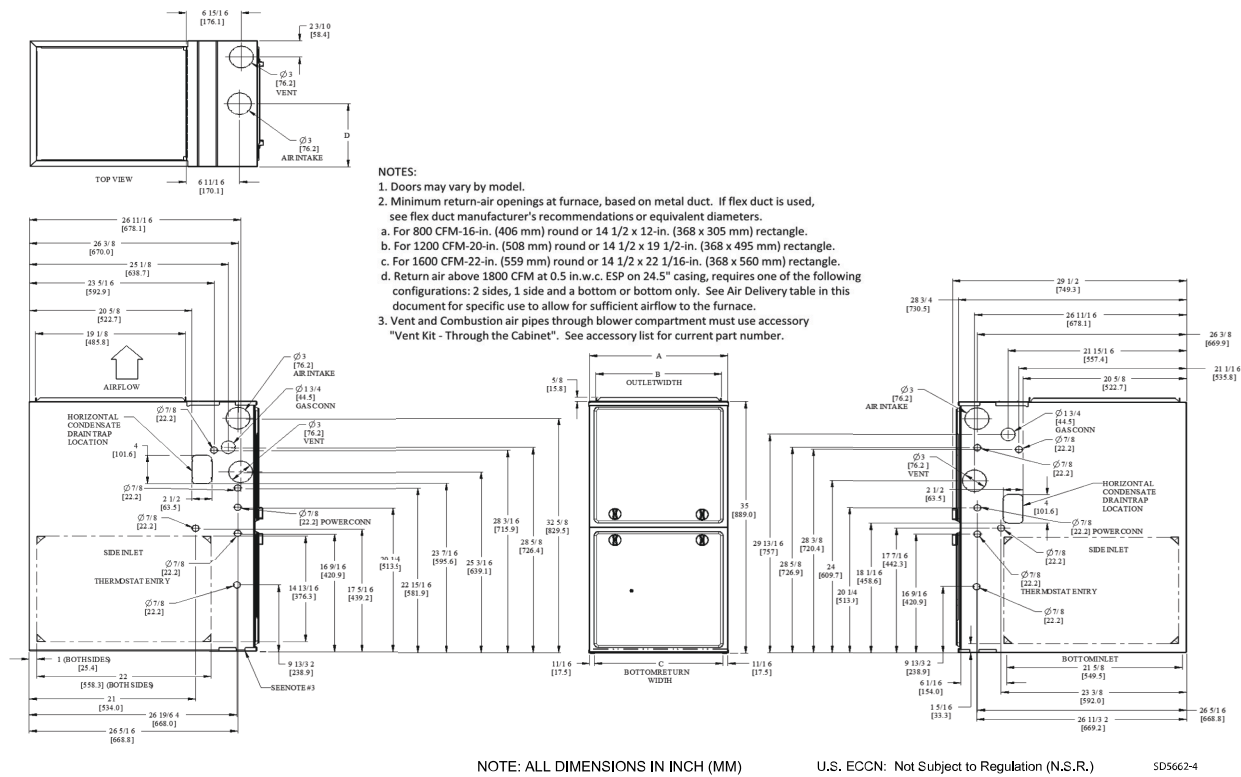


Fig. 1 – Dimensional Drawing

Table 1 – Dimensions

FURNACE SIZE	A	B	C	D	SHIP WT. LB (KG)
	CABINET WIDTH	OUTLET WIDTH	BOTTOM INLET WIDTH	AIR INTAKE	
0401712	17-1/2 (445)	15-7/8 (403)	16 (406))	8-3/4 (222)	131 (59)
0601716	17-1/2 (445)	15-7/8 (403)	16 (406)	8-3/4 (222)	143 (65)
0802120	21 (533)	19-3/8 (492)	192-1/2 (495)	10-1/2 (267)	159 (72)

WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in personal injury and/or death.

Carbon Monoxide (CO) is a colorless, odorless, and tasteless poisonous gas that can be fatal when inhaled. Follow all installation, maintenance, and service instructions. See additional information below regarding the installation of a CO Alarm.

Most states in the USA and jurisdictions in Canada have laws that require the use of Carbon Monoxide (CO) alarms with fuel burning products. Examples of fuel burning products are furnaces, boilers, space heaters, generators, water heaters, stoves/ranges, clothes dryers, fireplaces, incinerators, automobiles, and other internal combustion engines. Even if there are no laws in your jurisdiction requiring a CO Alarm, it's highly recommended that whenever any fuel burning product is used in or around the home or business that the dwelling be equipped with a CO Alarm(s). The Consumer Product Safety Commission recommends the use of CO Alarm(s). The CO Alarm(s) must be installed, operated, and maintained according to the CO Alarm manufacturer's instructions. For more information about Carbon Monoxide, local laws, or to purchase a CO Alarm online, please visit the following website. <https://www.kidde.com>.

WARNING

FIRE, INJURY, OR DEATH HAZARD

Failure to follow this warning could result in property damage, personal injury, or death.

This furnace was manufactured to operate with natural gas. When fuel supply is Liquid Propane (LP), this furnace must be converted with a factory approved LP conversion kit. See furnace rating plate for approved conversion kit.

WARNING

FIRE, EXPLOSION, ELECTRICAL SHOCK, AND CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in dangerous operation, personal injury, death, or property damage.

Improper installation, adjustment, alteration, service, maintenance, or use can cause carbon monoxide poisoning, explosion, fire, electrical shock, or other conditions which may cause personal injury or property damage. Consult a qualified service agency, local gas supplier, or your distributor or branch for information or assistance. The qualified service agency must use only factory-authorized accessories and replacement parts when installing and servicing this product.

 WARNING**FIRE, EXPLOSION, ELECTRICAL SHOCK, AND CARBON MONOXIDE POISONING HAZARD**

Failure to follow this warning could result in personal injury, death, or property damage.

Furnaces shall NOT be twinned.

 WARNING**FIRE HAZARD**

Failure to follow this warning could result in personal injury, death, or property damage.

Solvents, cements and primers are combustible. Keep away from heat, sparks and open flame. Use only in well-ventilated areas. Avoid breathing in vapor or allowing contact with skin or eyes.

 CAUTION**FURNACE RELIABILITY HAZARD**

Failure to follow this caution may result in unit component damage.

Application of this furnace should be indoors with special attention given to vent sizing and material, gas input rate, air temperature rise, unit leveling, and unit sizing.

 WARNING**FIRE, INJURY, OR DEATH HAZARD**

Failure to follow this warning could result in property damage, personal injury, or death.

Do not bypass any of the safety controls in the furnace, including but not limited to the main limit switch, rollout or burner thermal switch, and pressure switch/pressure transducer.

 WARNING**PERSONAL INJURY AND PROPERTY DAMAGE HAZARD**

Failure to follow this warning could result in property damage, personal injury, or death.

For continued performance, reliability, and safety, the only approved accessories and replacement parts are those specified by the equipment manufacturer. The use of non-manufacturer approved parts and accessories could invalidate the equipment limited warranty and result in fire risk, equipment malfunction, and failure. Please review manufacturer's instructions and replacement part catalogs available from your equipment supplier

Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock, or other conditions which may cause death, personal injury, or property damage. Consult a qualified installer, service agency, or your distributor or branch for information or assistance. The qualified installer or agency must use factory-authorized kits or accessories when modifying this product. Refer to the individual instructions packaged with the kits or accessories when installing.

Installing and servicing heating equipment can be hazardous due to gas and electrical components. **Only trained and qualified personnel should install, repair, or service heating equipment.** Untrained

personnel can perform basic maintenance functions such as cleaning and replacing air filters. All other operations must be performed by trained service personnel. When working on heating equipment, observe precautions in literature, on tags, and on labels attached to or shipped with furnace and other safety precautions that may apply.

These instructions cover minimum requirements and conform to existing national standards and safety codes. In some instances, these instructions exceed certain local codes and ordinances, especially those that may not have kept up with changing residential construction practices. We require these instructions as a minimum for a safe installation.

Follow all safety codes. Wear safety glasses, protective clothing, and work gloves. Have a fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit.

 CAUTION**CUT HAZARD**

Failure to follow this caution may result in personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts, and servicing furnaces.

This is the safety-alert symbol . When you see this symbol on the furnace and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words **DANGER**, **WARNING**, and **CAUTION**. These words are used with the safety-alert symbol. **DANGER** identifies the most serious hazards which **will** result in severe personal injury or death. **WARNING** signifies a hazard which **could** result in personal injury or death. **CAUTION** is used to identify hazards which **may** result in minor personal injury or product and property damage. **NOTE** and **NOTICE** are used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

1. Use only with type of gas approved for this furnace. Refer to the furnace rating plate.
2. Install this furnace only in a location and position as specified in the "Location" section of these instructions.
3. Provide adequate combustion and ventilation air to the furnace space as specified in "Air for Combustion and Ventilation" section.
4. Combustion products must be discharged outdoors. Connect this furnace to an approved vent system only, as specified in the "Venting" section of these instructions.
5. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections, as specified in the "Gas Piping" section.
6. Always install furnace to operate within the furnace's intended temperature-rise range with a duct system which has an external static pressure within the allowable range, as specified in the "Start-Up, Adjustments, and Safety Check" section. See furnace rating plate.
7. This furnace must be installed as a direct vent furnace to allow the room the furnace is contained in to be used as a return air plenum. Any gas burning appliances installed in the same space as the furnace must be installed such that the negative pressure of the air circulating fan does not affect combustion air supply, or act to mix combustion products with the circulating air supply. The supply ducts shall be installed to carry air circulated by the furnace to areas outside the space containing the furnace. A filter is required on the return air plenum or furnace casing. See Warning box in the **FILTER ARRANGEMENT** section.

8. The furnace may be used for construction heat provided that the furnace installation and operation complies with the first **CAUTION** in the **LOCATION** section of these instructions.
9. The Gas-Fired Furnace is CSA design-certified for use with natural and propane gases (see furnace rating plate) and for installation in alcoves, attics, basements, closets, utility rooms, and crawlspaces. The furnace is factory-shipped for use with natural gas. A CSA (A.G.A. and C.G.A.) listed accessory gas conversion kit is required to convert furnace for use with propane gas.

NOTE: This gas-fired furnace is **NOT** approved for installation in a residential garage.

10. See [Table 2](#) for required clearances to combustible construction.

Table 2 – Minimum Clearances to Combustible Materials for All Units

POSITION	CLEARANCE
Rear	0 (0 mm)
Front (Combustion air openings in furnace and in structure)	1 in. (25 mm)
Recommended for service	24 in. (610 mm)
All Sides of Supply Plenum†	Product Data{1 in. (25 mm)
Sides	0 (0 mm)
Vent	0 (0 mm)
Top of Furnace	1 in. (25 mm)

*. Consult local building codes.

†. Product Data (See [Table 4](#) for downflow exception.)

11. These furnaces SHALL NOT be installed directly on carpeting, combustible tile, or any other combustible material other than wood flooring. In downflow installations, factory accessory floor base (NAHA01101SB) MUST be used when installed on combustible materials and wood flooring. Special base is not required when this furnace is installed on manufacturer's cased evaporator coils or when manufacturer's evaporator coil casing is used. See [Table 2](#) for clearance to combustible construction information.
12. Inspect and ensure all casing opening not used for vent, gas, electrical or auxiliary are filled with knockouts or casing plugs.

! NOTICE

IMPORTANT INSTALLATION AND START-UP PROCEDURES

Failure to follow this procedure may result in a nuisance smoke or odor complaint.

The manifold pressure, gas rate by meter clocking, temperature rise and operation must be checked after installation. Minor smoke and odor may be present temporarily after start-up from the manufacturing process. Some occupants are more sensitive to this minor smoke and odor. It is recommended that doors and windows be open during the first heat cycle.

INTRODUCTION

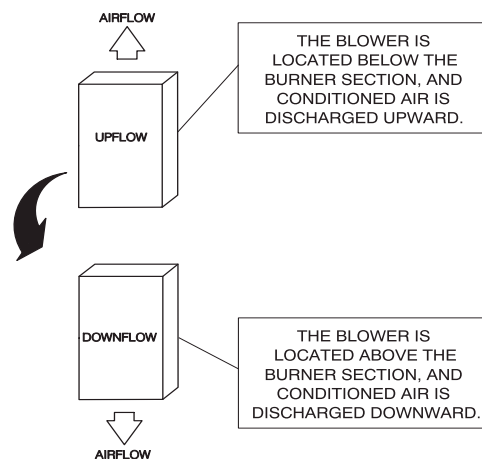


Fig. 2 – Orientation

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The Category IV condensing furnace is CSA design certified as: A direct-vent (2-pipe) furnace of 40,000 BTU/h through 80,000 BTU/h models using outside air for combustion. (See [Fig. 2](#)) The furnace is factory-shipped for use with natural gas. The furnace can be converted in the field for use with propane gas when the factory-supplied conversion kit that is shipped with the furnace is used.

If a conversion kit was not shipped with the furnace, contact the modular home manufacturer for an approved conversion kit. Do not substitute parts from other conversion kits to convert this furnace.

These furnaces are not approved for installation in recreational vehicles, or outdoor structures built on-site. The furnace must also be installed on a factory-supplied accessory combustible floor base or evaporator coil casing.

This furnace is designed for minimum continuous return-air temperature of 60°F (15°C) db or intermittent operation down to 55°F (15°C) db such as when used with a night setback thermostat. Return-air temperature must not exceed 80°F (27°C) db. Failure to follow these return-air temperature limits may affect reliability of heat exchangers, motors, and controls (See [Fig. 3](#))

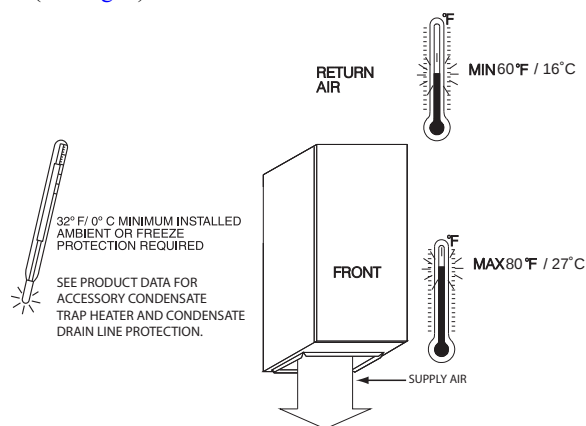


Fig. 3 – Freeze Protection and Return Air Temperature

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The furnace should be sized to provide 100 percent of the design heating load requirement plus any margin that occurs because of furnace model size capacity increments. None of the furnace model sizes can be used if the heating load is 20,000 BTU or lower. Use Air Conditioning Contractors of America (Manual J and S); American Society of Heating, Refrigerating, and Air-Conditioning Engineers; or other approved engineering method to calculate heating load estimates and select the furnace. Excessive oversizing of the furnace may cause the furnace and/or vent to fail prematurely, customer discomfort and/or vent freezing.

Failure to follow these guidelines is considered faulty installation and/or misapplication of the furnace; and resulting failure, damage, or repairs may impact warranty coverage.

For accessory installation details, refer to the applicable instruction literature.

NOTE: Remove all shipping materials, loose parts bag, and literature before operating the furnace. See [Table 3](#).

Table 3 – Loose Parts Bag

DESCRIPTION	QUANTITY
Outlet Restrictor Plate (provided with 40K BTUh furnaces only; see Note)	1
Air Intake Pipe Flange	1
Vent Pipe Flange	1
Pipe Flange Gaskets	2
Sharp Tip Screws (Vent and Inlet Flanges)	10
Vent Pipe Coupling	1
Vent Pipe Coupling Clamps	2
Pressure Switch Tube	1
Rubber Drain Elbow	1
Drain Tube Clamps	4
1/2-in. CPVC to 3/4-in. PVC Pipe Adapter	1
Gas Line Grommet	1
Gas Line Knockout Plug	1
Junction Box Cover	1
Junction Box Base	1
Green Ground Screw	1
Blunt Tip Screws (Junction Box)	3
Thermostat Wire Grommet	1
Drain Extension Tube (Z-pipe) (Provided separately in furnace)	1

NOTE: The 40K models are the only furnaces that receive the outlet restrictor in loose parts bag. See Maximum Equivalent Vent Length Table for usage.


WARNING

FIRE HAZARD

Failure to follow this warning could result in personal injury, death and/or property damage.

Do not install the furnace on its back or hang furnace with control compartment facing downward. Safety control operation will be adversely affected. Never connect return-air ducts to the back of the furnace. See [Fig. 4](#).

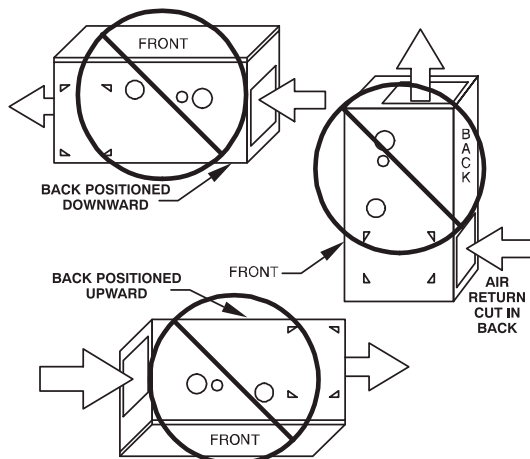


Fig. 4 – Prohibited Installations

L12F011

CODES AND STANDARDS

Follow all national and local codes and standards in addition to these instructions. The installation must comply with regulations of the serving gas supplier, local building, heating, plumbing, and other codes. In absence of local codes, the installation must comply with the national codes listed below and all authorities having jurisdiction.

In the United States and Canada, follow all codes and standards for the following:

Safety

- US: Current edition of National Fuel Gas Code NFPA 54/ANSI Z223.1 and the Installation Standards, Warm Air Heating and Air Conditioning Systems ANSI/NFPA 90B
- A manufactured home installation must conform with the Manufactured Home Construction and Safety Standard, Title 24 CFR, Part 3280
- CANADA: Current edition of National Standard of Canada, Natural Gas and Propane Installation Code (NSCNGPIC) CAN/CSA B149.1

General Installation

- US: Current edition of the NFPA 54/ANSI Z223.1 and the NFPA 90B. For copies, contact the National Fire Protection Association Inc., Batterymarch Park, Quincy, MA 02269; or for only the NFPA 54/ANSI Z223.1 contact the American Gas Association, 400 N. Capitol, N.W., Washington DC 20001
- CANADA: Current edition of the NSCNGPIC. For a copy, contact Standard Sales, CSA International, 178 Rexdale Boulevard, Etobicoke (Toronto), Ontario, M9W 1R3, Canada

Combustion and Ventilation Air

- US: Section 9.3 of the current edition of NFPA54/ANSI Z223.1 Air for Combustion and Ventilation
- CANADA: Part 8 of the current edition of CAN/CSA B149.1, Venting Systems and Air Supply for Appliances

Duct Systems

- US and CANADA: Air Conditioning Contractors Association (ACCA) Manual D, Sheet Metal and Air Conditioning Contractors National Association (SMACNA), or American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE) Fundamentals Handbook

Acoustical Lining and Fibrous Glass Duct

- US and CANADA: Current edition of SMACNA, NFPA 90B as tested by UL Standard 181 for Class I Rigid Air Ducts

Gas Piping and Gas Pipe Pressure Testing

- US: Current edition of NFPA 54/ANSI Z223.1; Chapters 5, 6, 7, and 8 and national plumbing codes.
- CANADA: Current edition of CAN/CSA-B149.1, Parts 4, 5, 6, and 9.

In the state of Massachusetts:

- This product must be installed by a licensed plumber or gas fitter.
- When flexible connectors are used, the maximum length shall not exceed 36 in. (914 mm).
- When lever type gas shutoffs are used they shall be T-handle type.
- The use of copper tubing for gas piping is not approved by the state of Massachusetts.

Electrical Connections

- US: Current edition of National Electrical Code (NEC) NFPA 70.
- CANADA: Current edition of Canadian Electrical Code CSA C22.1

Condensate Drain Connection

- US: Current edition of National Standard Plumbing Code, Section 8.7.
- Canada: Current edition of National Plumbing Code of Canada.

ELECTROSTATIC DISCHARGE (ESD) PRECAUTIONS PROCEDURE

CAUTION

FURNACE RELIABILITY HAZARD

Failure to follow this caution may result in unit component damage.

Electrostatic discharge can affect electronic components. Take precautions during furnace installation and servicing to protect the furnace electronic control. Precautions will prevent electrostatic discharges from personnel and hand tools which are held during the procedure. These precautions will help to avoid exposing the control to electrostatic discharge by putting the furnace, the control, and the person at the same electrostatic potential.

1. Disconnect all power to the furnace. Multiple disconnects may be required. **DO NOT TOUCH THE CONTROL OR ANY WIRE CONNECTED TO THE CONTROL PRIOR TO DISCHARGING YOUR BODY'S ELECTROSTATIC CHARGE TO GROUND.**
2. Firmly touch the clean, unpainted, metal surface of the furnace chassis which is close to the control. Tools held in a person's hand during grounding will be satisfactorily discharged.
3. After touching the chassis, you may proceed to service the control or connecting wires as long as you do nothing to recharge your body with static electricity (for example; DO NOT move or shuffle your feet, do not touch ungrounded objects, etc.).
4. If you touch ungrounded objects (and recharge your body with static electricity), firmly touch a clean, unpainted metal surface of the furnace again before touching control or wires.
5. Use this procedure for installed and uninstalled (ungrounded) furnaces.
6. Before removing a new control from its container, discharge your body's electrostatic charge to ground to protect the control from damage. If the control is to be installed in a furnace, follow items 1 through 4 before bringing the control or yourself in contact with the furnace. Put all used and new controls into containers before touching ungrounded objects.
7. An ESD service kit (available from commercial sources) may also be used to prevent ESD damage.

ACCESSORIES

See Product Data for a list of accessories for this product.

LOCATION

General

Furnaces are shipped with materials to assist in proper furnace installation. These materials are shipped in the main blower compartment. See [Table 3](#) for loose parts bag contents.

This furnace must:

- be installed so the electrical components are protected from water.
- not be installed directly on any combustible material other than wood flooring (refer to **SAFETY CONSIDERATIONS**).
- be located close to the chimney or vent and attached to an air distribution system. Refer to **AIR DUCTS** section.
- be provided ample space for servicing and cleaning. Always comply with minimum fire protection clearances shown in [Table 2](#) or on the furnace clearance to combustible construction label.

The following types of furnace installations may require **OUTDOOR AIR** for combustion due to chemical exposures:

- Commercial buildings

- Buildings with indoor pools
- Laundry rooms
- Hobby or craft rooms
- Chemical storage areas

If air is exposed to the following substances, it should not be used for combustion air, and outdoor air may be required for combustion:

- Permanent wave solutions
- Chlorinated waxes and cleaners
- Chlorine based swimming pool chemicals
- Water softening chemicals
- De-icing salts or chemicals
- Carbon tetrachloride
- Halogen type refrigerants
- Cleaning solvents (such as perchloroethylene)
- Printing inks, paint removers, varnishes, etc.
- Hydrochloric acid
- Cements and glues
- Antistatic fabric softeners for clothes dryers
- Masonry acid washing materials

All fuel-burning equipment must be supplied with air for fuel combustion. Sufficient air must be provided to avoid negative pressure in the equipment room or space. A positive seal must be made between the furnace cabinet and the return-air duct to prevent pulling air from the burner area.

CAUTION

PERSONAL INJURY AND/OR PROPERTY DAMAGE HAZARD

Improper use or installation of this furnace may result in premature furnace component failure. Unless otherwise prohibited, this gas furnace may be used for heating buildings under construction provided that:

- The furnace is permanently installed with all electrical wiring, piping, venting and ducting installed according to these installation instructions. A return air duct is provided, sealed to the furnace casing, and terminated outside the space containing the furnace. This prevents a negative pressure condition as created by the circulating air blower, causing a flame rollout and/or drawing combustion products into the structure.
- The furnace is controlled by a thermostat. It may not be "hot wired" to provide heat continuously to the structure without thermostatic control.
- Clean outside air is provided for combustion. This is to minimize the corrosive effects of adhesives, sealers and other construction materials. It also prevents the entrainment of drywall dust into combustion air, which can cause fouling and plugging of furnace components.
- The temperature of the return air to the furnace is maintained between 55°F (13°C) and 80°F (27°C), with no evening setback or shutdown. The use of the furnace while the structure is under construction is deemed to be intermittent operation per our installation instructions.
- The air temperature rise is within the rated rise range on the furnace rating plate, and the gas input rate has been set to the nameplate value.
- The filters used to clean the circulating air during the construction process must be either changed or thoroughly cleaned prior to occupancy.
- The furnace, ductwork and filters are cleaned as necessary to remove drywall dust and construction debris from all HVAC system components after construction is completed.
- Verify proper furnace operating conditions including ignition, gas input rate, air temperature rise, and venting according to these installation instructions.

! WARNING

CARBON MONOXIDE POISONING / COMPONENT DAMAGE HAZARD

Failure to follow this warning could result in personal injury or death and unit component damage.

Corrosive or contaminated air may cause failure of parts containing flue gas, which could leak into the living space. Air for combustion must not be contaminated by halogen compounds, which include fluoride, chloride, bromide, and iodide. These elements can corrode heat exchangers and shorten furnace life. Air contaminants are found in aerosol sprays, detergents, bleaches, cleaning solvents, salts, air fresheners, and other household products. Do not install furnace in a corrosive or contaminated atmosphere. Make sure all combustion and circulating air requirements are met, in addition to all local codes and ordinances.

AIR FOR COMBUSTION AND VENTILATION

Introduction

Direct Vent (2-pipe) Applications

This furnace **must** be installed as a direct-vent appliance, using outside air for combustion. No other gas appliances may be installed in the space with the furnace except a direct-vent appliance where the circulating air fan of the furnace cannot affect the other appliance's combustion air supply or act to mix products of combustion with circulating air.

Provisions for adequate ventilation and air must be provided in accordance with:

- U.S.A. Installations: Current edition of Section 9.3 of the NFPA 54/ANSI Z223.1, Air for Combustion and Ventilation and applicable provisions of the local building codes.

! CAUTION

FURNACE CORROSION HAZARD

Failure to follow this caution may result in furnace damage.

Air for combustion must not be contaminated by halogen compounds, which include fluoride, chloride, bromide, and iodide. These elements can corrode heat exchangers and shorten furnace life. Air contaminants are found in aerosol sprays, detergents, bleaches, cleaning solvents, salts, air fresheners, and other household products.

! WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in personal injury or death.

The operation of exhaust fans, kitchen ventilation fans, clothes dryers, attic exhaust fans or fireplaces could create a **NEGATIVE PRESSURE CONDITION** at the furnace. Make-up air **MUST** be provided for the ventilation devices, in addition to that required by the furnace. Refer to the Carbon Monoxide Poisoning Hazard warning in the venting section of these instructions to determine if an adequate amount of make-up air is available.

! WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in personal injury or death.

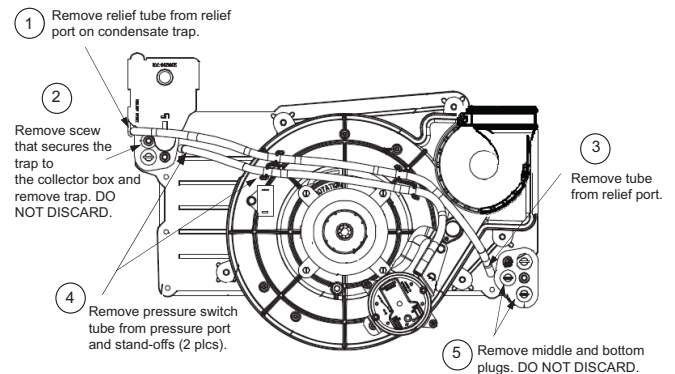
This furnace requires air to be supplied from outdoors for furnace combustion, ventilation, and dilution of flue gases.

The furnace combustion air supply must be provided in accordance with this instruction manual.

CONDENSATE TRAP

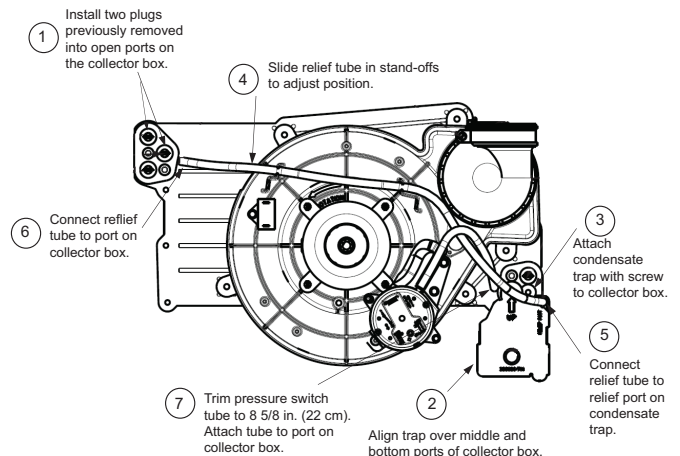
Condensate Trap - Upflow Orientation

When the furnace is installed in the upflow position, it is necessary to relocate the condensate trap and associated tubing. Refer to [Fig. 5](#) for upflow condensate trap information. Refer to CONDENSATE DRAIN section for information on how to install the condensate drain.



A190357

Unconverted Factory Configuration Viewed in the Upflow Orientation



A190358

Converted to Upflow Trap Configuration Fig. 5 – Upflow Trap Configuration (Appearance may vary)

Condensate Trap - Downflow Orientation

When the furnace is installed in the downflow position, the condensate trap must be initially located at the lower right corner of the collector box, as received from the factory. See [Fig. 6](#).

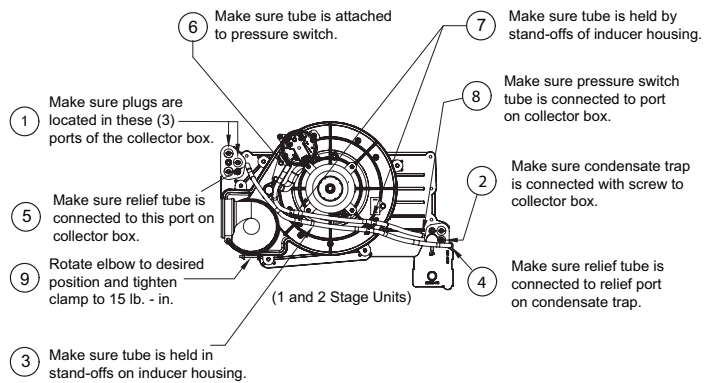


Fig. 6 – Downflow Trap Configuration
(Appearance may vary)

A190359

Condensate Trap Location

- Orient the furnace in the downflow position.
- Fig. 6 shows the condensate trap and tubing.
- Refer to **CONDENSATE DRAIN** section for information on how to install the condensate drain.

CONDENSATE DRAIN CONNECTION

! CAUTION

FROZEN AND BURST WATER PIPE HAZARD

Failure to protect against the risk of freezing may result in property damage.

Special precautions **MUST** be made if installing furnace in an area which may drop below freezing. This can cause improper operation or damage to equipment. If furnace environment has the potential of freezing, the drain trap and drain line must be protected. The use of accessory drain trap heaters, electric heat tape and/or RV antifreeze is required for these installations.

! CAUTION

PROPERTY DAMAGE HAZARD

Failure to follow this caution may result in burst water pipes and/or property damage.

If a condensate pump is installed, a plugged condensate drain or a failed pump may cause the furnace to shut down. Do not leave the home unattended during freezing weather without turning off water supply and draining water pipes or otherwise protecting against the risk of frozen pipes.

DO NOT trap the drain line in any location other than at the condensate drain trap supplied with the furnace. If possible, DO NOT route the drain line where it may freeze. The drain line must terminate at an inside drain to prevent freezing of the condensate and possible property damage.

Special precautions **MUST** be made if installing furnace in an area which may drop below 32°F (0°C). This can cause improper operation or damage to the equipment. If the furnace environment has the potential of freezing, the drain trap and drain line must be protected. In areas where the temperature may be below 32°F (0°C), a Condensate Freeze Protection kit is required. The kit includes a condensate trap with heat pad and replaces the factory-installed condensate trap. Refer to the accessory section of the Product Data for current kit number. A self-regulating, shielded and waterproof heat tape rated at 3 to 6 watt per foot (10 to 20 watt per meter) at 115 volt, 40°F (4°C) may be used to provide freeze protection of the remaining condensate drain line. Wrap

the drain trap and the drain line with the heat tape and secure with appropriate plastic ties. Follow the heat tape manufacturer's recommendations. Prime the trap before furnace operation.

The condensate drain line must be supported and/or secured per local codes. Supports and clamps should be spaced to prevent the drain line from sagging or being dislocated from the furnace or termination point. In the absence of local codes, consult the current edition of the National Standard Plumbing Code, in the US or current edition of the National Plumbing Code of Canada in Canada.

Upflow/Downflow Orientation

In the Upflow or Downflow orientation, the condensate trap is inside the furnace casing. The condensate drain must be routed from the trap through the furnace casing. The condensate drain can be routed through the left or right side of the casing. (The left or right side is as you are viewing/facing the furnace from the front.)

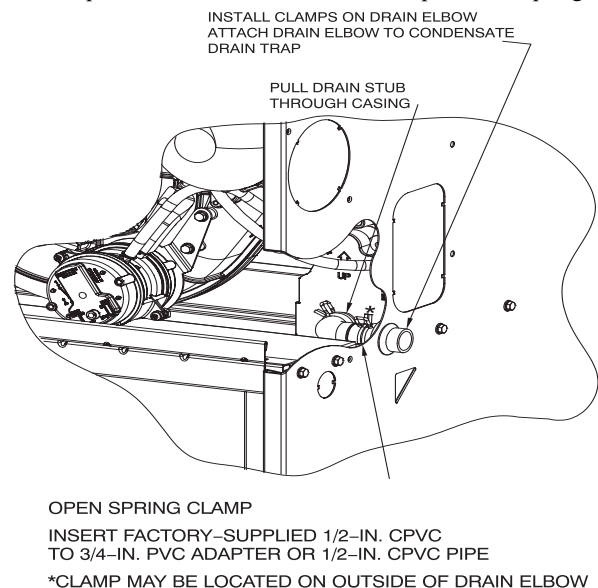
An indoor coil condensate drain or humidifier drain can be connected to the external furnace condensate drain provided:

- a. The drains are not hard piped together, and
- b. There is an air gap at the point where the two drain lines meet or
- c. All condensate piping is at least 3/4-in. PVC and there is a relief tee at the top of condensate drain piping as shown in Fig. 8.

NOTE: On narrower casings, it may be easier to remove the condensate trap, connect the drain line components and re-install the condensate trap. Read the steps thoroughly to familiarize yourself with the required steps.

For Right Side Condensate Drain:

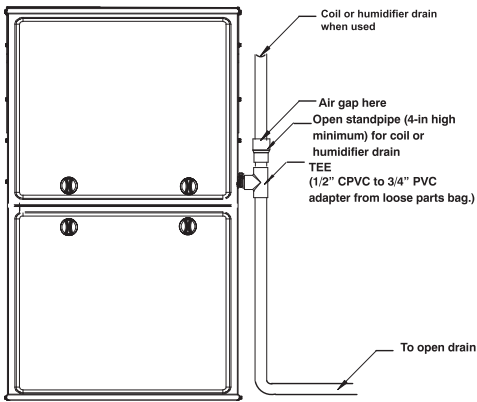
1. Remove the 7/8-in. knockout or plug from the right side of the casing. See Fig. 10 for suggested knockout or plug removal technique.
2. Remove the pre-formed rubber drain elbow and two spring clamps from the loose parts bag.
3. Slide a spring clamp 1-inch (25 mm) down the plain end (the end without the formed grommet) of the drain elbow.
4. From inside the casing, insert the formed grommet end of the elbow through the 7/8-in. hole in the casing.
5. Pull the grommet through the casing from the outside until it is seated in the hole.
6. Attach the plain end of the drain elbow to the outlet stub on the drain trap. Secure the drain elbow to the trap with the spring clamp.



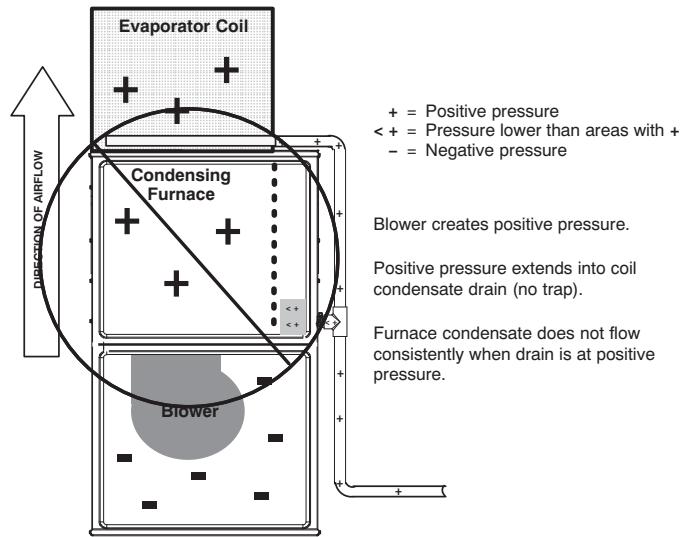
RIGHT SIDE DRAIN INSTALLATION

Fig. 7 – Formed Rubber Drain Grommet

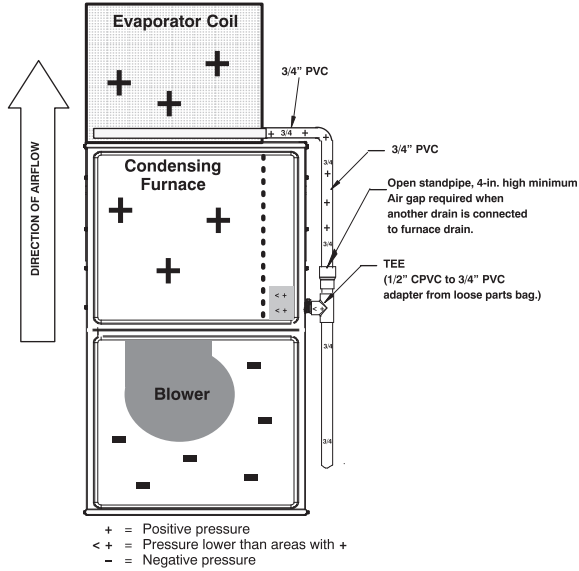
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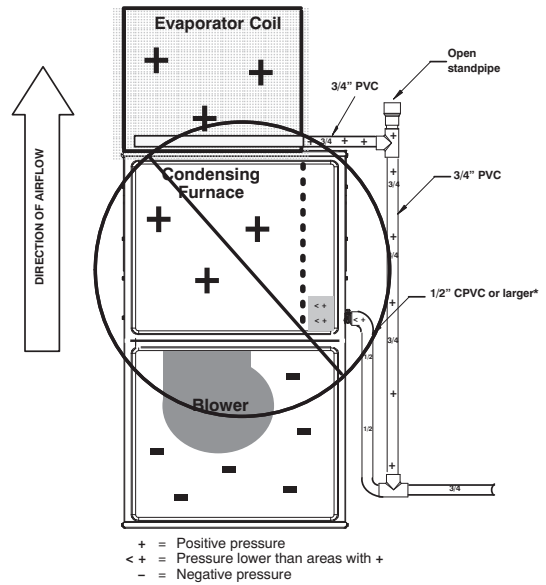
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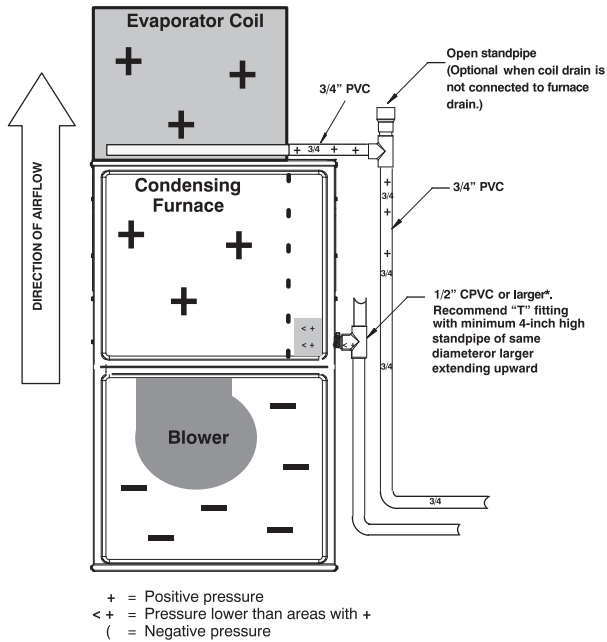
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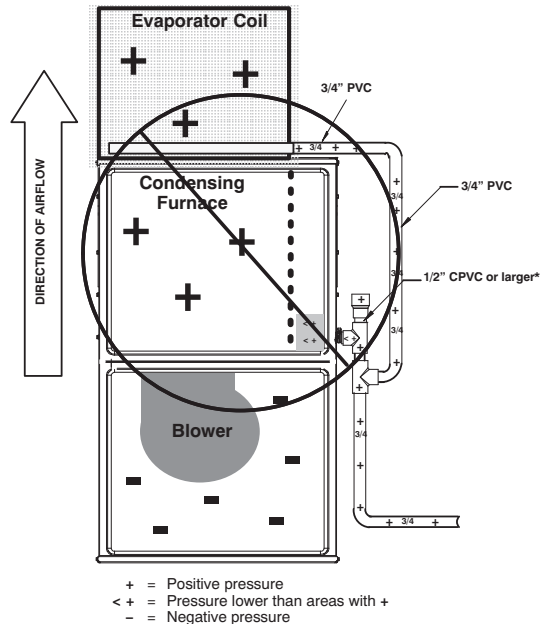
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A14532B



A170129



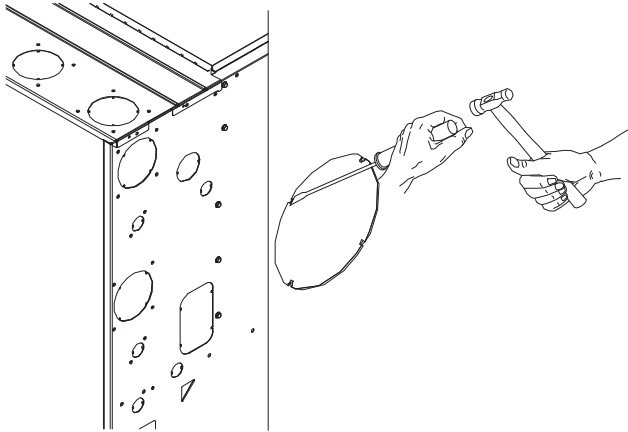
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Fig. 8 – Example of Field Drain Attachment

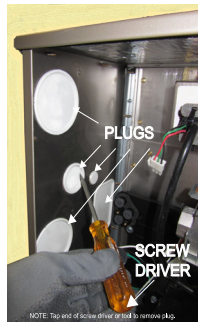
Fig. 9 – Example of Field Drain Attachment (Not Allowed)

The remaining drain line can be constructed from field supplied 1/2-in. CPVC or 3/4-in. PVC pipe, in compliance with local building codes. A factory-supplied 1/2-in. CPVC to 3/4-in. PVC adapter is supplied in the loose parts bag for use as required.

7. Install the adapter or connect the 1/2-in. CPVC pipe by sliding a spring clamp over the open end of the grommet on the outside the furnace casing.
8. Open the spring clamp and insert the long end of the adapter or the 1/2-in. CPVC pipe into the outlet stub on the drain tube.
9. Connect additional condensate piping to a code-approved drain, or to a condensate pump approved for use with acidic furnace condensate and compatible with mineral and vegetable oils, such as canola oil.



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NOTE: Locate the plug that needs to be removed. Using a screw driver or tool, place end against rim on plug. Tap on the butt end of screwdriver or other tool to remove plug.

CAUTION

CUT HAZARD

Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts, and servicing furnaces.

Fig. 10 – Knockout Removal or Plug Removal

Allow at least 1/4-in. per foot (20 mm per meter) of slope down and away from the furnace in horizontal sections of drain line.

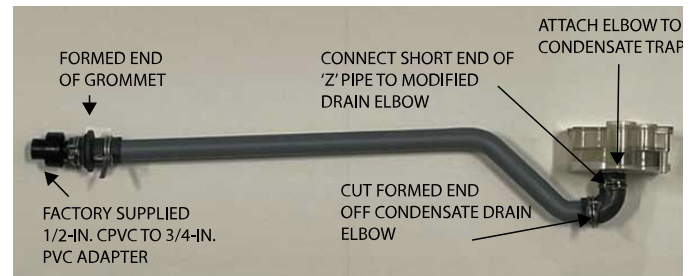
TIP FROM CONTRACTORS: Contractors have found that temporarily removing the inducer assembly in upflow applications while performing the steps, below, makes upflow left-side drain connections easier.

For Left Side Condensate Drain Connection:

1. For left side condensate drainage, the drain line is routed from the condensate trap, behind the inducer (upflow) or gas valve

(downflow) and out through the left side of the furnace casing. A pre-formed 1/2-in. CPVC “Z-pipe” is provided with the furnace. The Z-pipe is long enough to extend across the casing for drain connections.

2. Locate the Z-pipe. Remove the pre-formed drain elbow and four spring clamps from the loose parts bag.
3. The Z-pipe is connected to the condensate trap and the outside of the furnace by modifying the formed rubber drain elbow as shown in Fig. 12.
4. Remove the formed grommet from the rubber drain elbow by cutting the elbow along the vertical line located about 1-3/8 in. (35 mm) away from the formed grommet. See Fig. 12. **DO NOT DISCARD THE FORMED GROMMET OR THE RUBBER ELBOW.** Both of these pieces will be used.



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Top View

Drain Elbow “Z” Discharge Pipe for Left Side Drain is Routed behind Inducer



A230060

Front View

Left Side Drain Pipe Orientation for Condensate Discharge

NOTE: Remove Inducer Housing for easier access, if desired.

Fig. 11 – Drain Trap Connection and Routing
(Appearance may vary)

Assemble and route the drain line to the opposite side of the furnace as detailed below:

5. Remove the inducer housing screws, disconnect harnesses, and set inducer housing aside. See Fig. 10 for suggested knockout or plug removal technique.
6. Remove condensate trap.
7. See Fig. 10 for suggested knockout or plug removal technique.
8. Starting from inside the casing, pull the grommet through the hole until it is seated in the hole.
9. Assemble the Z-pipe, rubber elbow and condensate trap external to the unit by securing the rubber elbow to the drain trap and the Z-pipe with spring clamps.
10. Slide the spring clamp for the Z-pipe/grommet connection over the Z-tube.
11. Adjust the Z-pipe orientation prior to final installation to ensure the Z-pipe will be as horizontal as possible and **NOT** resting on any sheet metal parts.

12. Align the Z-pipe with the long end of the grommet inside the furnace and insert slightly. The angled end of the tube at the other side of the casing should be facing the front of the furnace.
13. Slide a spring clamp over the end of the remaining rubber drain elbow.
14. Re-attach the condensate trap with Z-pipe assembly. Make fine adjustments to the Z-pipe orientation as needed to ensure the Z-pipe is as horizontal as possible. Condensate trap screws should be torqued to 17.5 +/- 2.5 in-lbs. Do **NOT** use power tools and torque to a maximum of 20 in-lbs.
15. In both upflow and downflow orientations, the Z-pipe should **NOT** be resting on any sheet metal parts.
16. Replace inducer housing. Inducer housing screws should be torqued to 17.5 +/- 2.5 in-lbs. Do **NOT** use power tools and torque to a maximum of 20 in-lbs.

The remaining drain line can be constructed from field supplied 1/2-in. CPVC or 3/4-in. PVC pipe, in compliance with local building codes. A factory-supplied 1/2-in. CPVC to 3/4-in. PVC adapter is supplied in the loose parts bag for use as required.

17. Install the adapter or connect the 1/2-in. CPVC pipe by sliding a spring clamp over the open end of the grommet on the outside the furnace casing.
18. Open the spring clamp and insert the long end of the adapter or the 1/2-in. CPVC pipe into the outlet stub on the drain tube.
19. Connect additional condensate piping to a code-approved drain, or to a condensate pump approved for use with acidic furnace condensate and compatible with mineral and vegetable oils, such as canola oil.

Allow at least 1/4-in. per foot (20 mm per meter) of slope down and away from the furnace in horizontal sections of drain line.

! NOTICE

Cabinet air leakage

Cabinet air leakage is less than 2% at 1.0 in W.C. Cabinet air leakage is less than 1.4% at 0.5 in. w.c. when tested in accordance with ASHRAE Standard 193.

Cut line for left side condensate drain.
Do not discard parts after cutting.

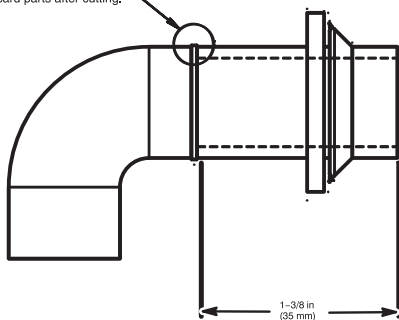


Fig. 12 – Modify Rubber Drain Elbow

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Side Return Air Inlet

Do not use side return-air openings in the DOWNFLOW configuration (Fig. 13).

Downflow Installation

! WARNING

FIRE, INJURY, OR DEATH HAZARD

Failure to follow this warning could result in property damage, personal injury, or death.

Do not bypass any of the safety controls in the furnace, including but not limited to the main limit switch, rollout or burner thermal switch, and pressure switch/pressure transducer.

NOTE: The furnace must be pitched as shown in Fig. 14 for proper condensate drainage.

Supply Air Connections

NOTE: For downflow applications, this furnace is approved for use on combustible flooring when any one of the following accessories are used:

NOTE: Downflow combustible floor subbase

- Manufacturer's approved downflow combustible floor subbase
 - Manufacturer's approved cased evaporator coil
 - Manufacturer's approved evaporator coil casing
1. Determine application being installed from Table 4.
 2. Construct hole in floor per Table 4 and Fig. 15.
 3. Construct plenum to dimensions specified in Table 4 and Fig. 15.

! CAUTION

CUT HAZARD

Failure to follow this caution may result in personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts, and servicing furnaces.

4. If downflow subbase is used, install as shown. If manufacturer's cased evaporator coil or coil casing is used, install as shown in Fig. 15.

Connect supply-air duct to supply-air outlet on furnace. Bend flange inward past 90° with wide duct pliers (See Table 2) The supply-air duct must be connected to **ONLY** the furnace supply outlet or air conditioning coil casing (when used). When installed on combustible material, supply-air duct must be connected to **ONLY** the factory-approved accessory subbase, or a factory-approved air conditioning coil casing. **DO NOT** cut main furnace casing to attach supply side air duct, humidifier, or other accessories. All supply-side accessories **MUST** be connected to duct external to furnace casing.

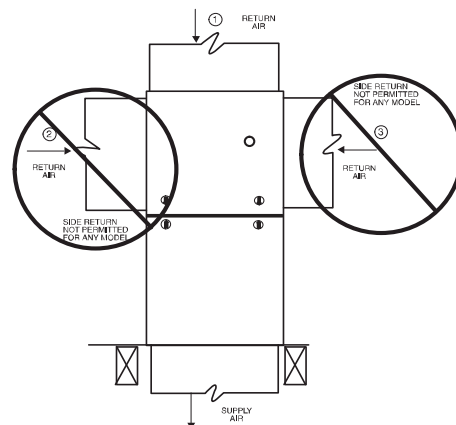


Fig. 13 – Downflow Return Air Configurations and Restrictions

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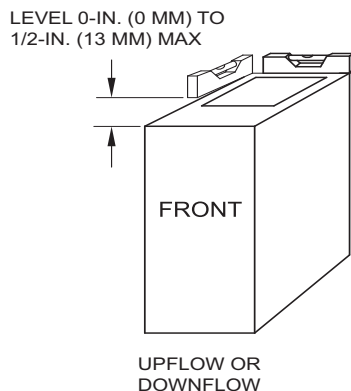


Fig. 14 – Furnace Pitch Requirements

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Table 4 – Opening Dimensions - in. (mm)

APPLICATION	DESCRIPTION	PLENUM OPENING		FLOOR OPENING	
		A	B	C	D
17-1/2 (445) Standard Application	Downflow Applications on Noncombustible Flooring (subbase not required)	15-7/8 (403)	19 (483)	16-1/2 (419)	19-5/8 (498)
	Downflow applications on combustible flooring (subbase required)	15-1/8 (384)	19 (483)	16-3/4 (425)	20-5/8 (600)
	Downflow applications on combustible flooring with Coil Assembly or coil box (subbase not required)	15-1/2 (394)	19 (483)	16-1/2 (419)	20 (508)
17-1/2 (445) and 21 (533) Manufactured Housing Application	Manufactured housing downflow applications on combustible flooring with coil assembly or coil box with factory-supplied floor base and NAMA plenum	13-1/2 (343)	13-1/2 (343)	14-1/2 (368)	14-1/2 (368)
21 (533) Standard Application	Downflow Applications on Noncombustible Flooring (subbase not required)	19-3/8 (492)	19 (483)	20 (508)	19-5/8 (498)
	Downflow applications on combustible flooring (subbase required)	18-5/8 (473)	19 (483)	20-1/4 (514)	20-5/8 (600)
	Downflow Applications on Combustible Flooring with Coil Assembly or coil box (subbase not required)	19 (483)	19 (483)	20 (508)	20 (508)

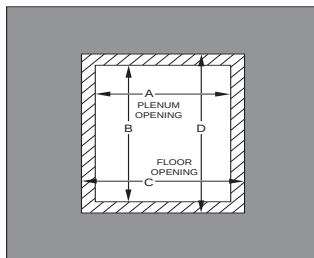


Fig. 15 – Floor and Plenum Opening Dimensions

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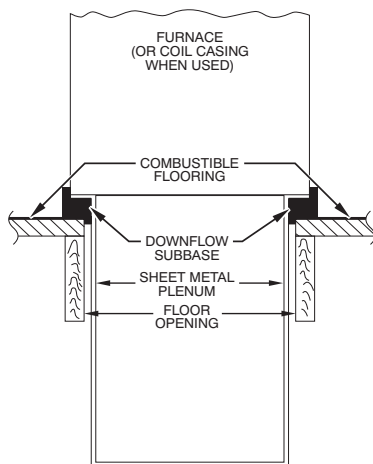


Fig. 16 – Furnace, Plenum, and Subbase Installed on a Combustible Floor

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Return Air Connections



FIRE HAZARD

A failure to follow this warning could cause personal injury, death and/or property damage.

Never connect return-air ducts to the back of the furnace. Follow instructions below.

If a return air plenum is used, it must be connected to the return air opening of the furnace. If no plenum is used, a filter rack should be attached to the return air opening of the furnace. See Fig. 13. DO NOT cut into casing sides (left or right). Bypass humidifier connections should be made at ductwork or coil casing sides exterior to furnace. (See Fig. 13)

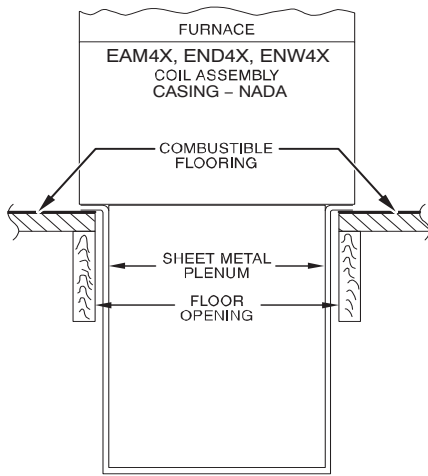


Fig. 17 – Furnace, Plenum, and Coil Assembly Installed on a Combustible Floor

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Return Air Inlet

These furnaces are shipped with bottom closure panel installed in the return-air opening. Remove and discard this panel when bottom return air is used. To remove bottom closure panel, see [Fig. 19](#).

INSTALLATION

Upflow Installation

NOTE: The furnace must be pitched as shown in [Fig. 14](#) for proper condensate drainage.

Supply Air Connections

For a furnace not equipped with a cooling coil, the outlet duct shall be provided with a removable access panel. This opening shall be accessible when the furnace is installed and shall be of such a size that the heat exchanger can be viewed for possible openings using light assistance or a probe can be inserted for sampling the air stream. The cover attachment shall prevent leaks.

Connect supply-air duct to flanges on furnace supply-air outlet. Bend flange upward to 90° with wide duct pliers. See [Fig. 18](#). The supply-air duct must be connected to **ONLY** the furnace supply-outlet-air duct flanges or air conditioning coil casing (when used). **DO NOT** cut main furnace casing side to attach supply air duct, humidifier, or other accessories. All supply-side accessories **MUST** be connected to duct external to furnace main casing.

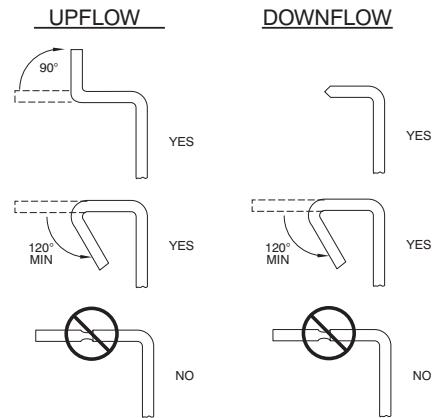
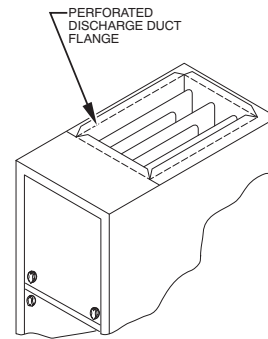


Fig. 18 – Duct Flanges

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Return Air Connections

! WARNING

FIRE HAZARD

A failure to follow this warning could cause personal injury, death and/or property damage.

Never connect return-air ducts to the back of the furnace. Follow instructions below.

The return-air duct must be connected to the bottom, sides (left or right), or a combination of bottom and side(s) of the main furnace casing. A bypass humidifier may be attached into the unused return-air side of the furnace casing. See [Fig. 20](#).

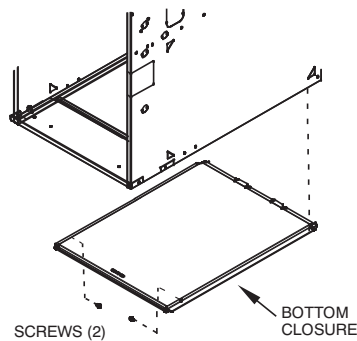
Bottom Return Air Inlet

These furnaces are shipped with bottom closure panel installed in bottom return-air opening. Remove and discard this panel when bottom return air is used. To remove bottom closure panel, see [Fig. 19](#).

Side Return Air Inlet

These furnaces are shipped with bottom closure panel installed in bottom return-air opening. This panel **MUST** be in place when only side return air is used. Where required by code, seal bottom closure to furnace with tape, mastic or other durable sealing method.

NOTE: Side return-air openings can be used in UPFLOW configuration. Do not use side return-air openings in DOWNFLOW configuration. See [Fig. 20](#).



Representative drawing. Models may vary.

- 1. Lay furnace on the back or side
- 2. Remove the two (2) screws that secure the bottom closure panel to the furnace casing and remove the panel

Fig. 19 – Removing Bottom Closure Panel (2 Screws) A170123

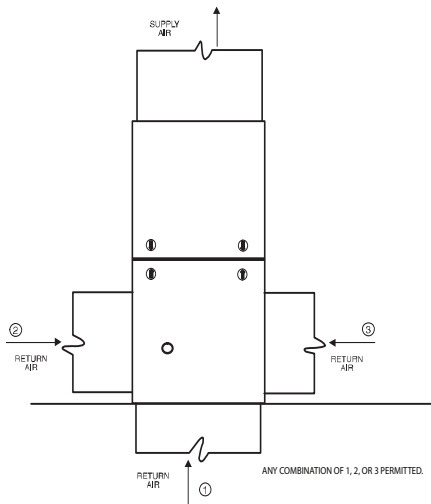


Fig. 20 – Upflow Return Air Configurations and Restrictions A11036

Table 5 – Dimensional Drawing - in. (mm)

KIT NO.	FURNACE WIDTH	A	B
FRIC0BMH1625	17-1/2 (444.5)	14-5/8 (371.5)	17-5/8 (447.7)
FRIC0BMH2025	21 (533.4)	18-1/8 (460.4)	21-1/8 (536.6)

A filter rack or any field-supplied accessory air cleaner can also be installed in the common return air duct prior to entering the return-air opening in any orientation.
See Table 6 for recommended filter size details.

Table 6 – Air Filter Selection and Duct Sizing - In. (mm)

FURNACE CASING WIDTH	FILTER SIZE	FILTER TYPE
	BOTTOM RETURN	
17-1/2 (445)	16 x 25 x 3/4 (406 x 635 x 19)	Washable*
21 (533)	20 x 25 x 3/4 (508 x 635 x 19)	Washable*
SIDE RETURN (not allowed for Downflow)		
All Sizes	16 x 25 x 3/4 (406 x 635 x 19)	Washable*

* Recommended to maintain air filter face velocity. See Product Data for part number.
Refer to the instructions supplied with the Filter Rack or accessory air filter for additional assembly and installation options.

Filter Sizing

Pressure drop must be taken into account when sizing filters, filter racks, IAQ devices, and associated system ductwork. See Table 7 for a comparison of Pressure Drop (initial/clean resistance to airflow) versus Airflow for a variety of filter media types and sizes. These are representative numbers. Consult the filter or IAQ device manufacturers’ Product Data for performance data for a particular filter media or IAQ device.

Design the filter and associated ductwork for the best match of pressure drop versus filter size. Best practice usually chooses filter systems with pressure drops under 0.2 in. w.c. (50 Pa), with the best blower electrical efficiency and system airflow performance occurring with filter pressure drops under 0.1 in. w.c. (25 Pa).

Due to the relatively high pressure drops of 1-in (25mm) thick after-market filter media, it is recommended that the filtration system be designed for at least 2-in (51mm) thick media.

FILTER ARRANGEMENT

! WARNING

FIRE, CARBON MONOXIDE AND POISONING HAZARD

Failure to follow this warning could result in fire, personal injury or death.

Never operate a furnace without a filter or filtration device installed.

Never operate a furnace with filter or filtration device access doors removed.

Furnaces shipped without a filter rack:

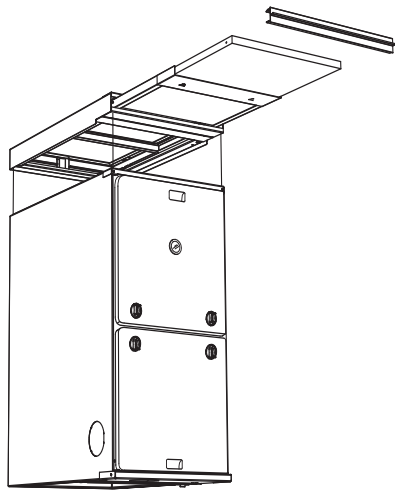
There are no provisions for an internal filter in these furnaces. An external filter rack is required and is purchased separately. A field-supplied accessory air cleaner may also be used in place of the rack filters.

For downflow applications, the filter rack (or field-supplied accessory air cleaner) must only be connected to the return-air opening on the furnace (see Fig. 13 and Fig. 21 and Table 5).

! NOTICE

Design the duct system FIRST to determine how much pressure drop may be allowed in the filter system. See the Air Ducts section. Excessive filter pressure drop often compromises system airflow and duct performance, causes inadequate airflow to the furthest ends of the duct system, as well as causes excess noise and higher than anticipated electrical consumption.

Provide duct transitions, as required, to smoothly transition airflow from the return duct system to the filter (or IAQ device) to the furnace when the dimensions of the ductwork or furnace return air opening do not match the required filter or IAQ device dimensions. See the instructions supplied with factory-accessory duct adapters.



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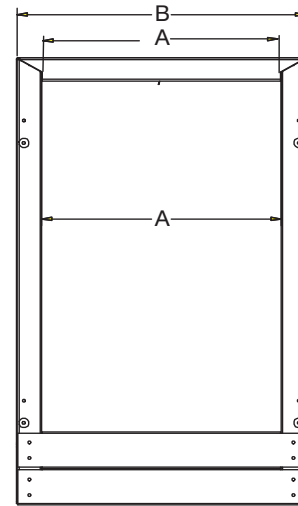


Fig. 21 – External Filter Cabinet Configurations

L10F012

Table 7 – Filter Media Pressure Drop (Clean) Versus Airflow - in. w.c. (Pa)

16x 25 Filter		Factory-Accy Washable	Representative After-Market Filter Media*					
			Fiberglass*			Pleated*		
CFM	L/s	(1-in. / 2.5 cm)	(1-in. / 2.5 cm)	(2-in. / 5 cm)	(1-in. / 2.5 cm)	(2-in. / 5 cm)		
600	(283)	0.04 (10)	0.06 (15)	0.09 (22)	0.20 (51)	0.13 (34)		
800	(378)	0.05 (13)	0.08 (21)	0.13 (32)	0.29 (72)	0.20 (49)		
1000	(472)	0.06 (16)	0.11 (28)	0.17 (43)	- -	0.27 (67)		
1200	(566)	0.07 (18)	0.14 (36)	0.22 (56)	- -	- -		
1400	(661)	0.08 (21)	0.18 (45)	0.28 (70)	- -	- -		
1600	(755)	0.09 (23)	0.21 (54)	- -	- -	- -		
1800	(850)	0.10 (25)	0.26 (64)	- -	- -	- -		

20 x 25 Filter		Factory-Accy Washable	Representative After-Market Filter Media*					
			Fiberglass*			Pleated*		
CFM	(L/s)	(1-in. / 2.5 cm)	(1-in. / 2.5 cm)	(2-in. / 5 cm)	(1-in. / 2.5 cm)	(2-in. / 5 cm)		
800	(378)	0.04 (11)	0.06 (16)	0.09 (24)	0.22 (55)	0.15 (37)		
1000	(472)	0.05 (13)	0.08 (21)	0.13 (32)	0.29 (72)	0.20 (49)		
1200	(566)	0.06 (15)	0.11 (27)	0.16 (41)	- -	0.25 (63)		
1400	(661)	0.07 (17)	0.13 (33)	0.20 (51)	- -	0.31 (79)		
1600	(755)	0.08 (19)	0.16 (40)	0.24 (61)	- -	- -		
1800	(850)	0.08 (21)	0.18 (47)	0.29 (73)	- -	- -		
2000	(944)	0.09 (23)	0.21 (54)	- -	- -	- -		
2200	(1038)	0.09 (24)	0.25 (62)	- -	- -	- -		

25 x 25 Filter		Factory-Accy Washable	Representative After-Market Filter Media*					
			Fiberglass*			Pleated*		
CFM	L/s	(1-in. / 2.5 cm)	(1-in. / 2.5 cm)	(2-in. / 5 cm)	(1-in. / 2.5 cm)	(2-in. / 5 cm)		
800	(378)	0.03 (9)	0.05 (12)	0.07 (18)	0.17 (43)	0.11 (28)		
1000	(472)	0.04 (11)	0.06 (16)	0.09 (24)	0.22 (55)	0.15 (37)		
1200	(566)	0.05 (13)	0.08 (20)	0.12 (31)	0.27 (68)	0.18 (47)		
1400	(661)	0.06 (15)	0.10 (24)	0.15 (38)	- -	0.23 (58)		
1600	(755)	0.06 (16)	0.11 (29)	0.18 (45)	- -	0.28 (69)		
1800	(850)	0.07 (18)	0.13 (34)	0.21 (53)	- -	- -		
2000	(944)	0.08 (19)	0.16 (39)	0.24 (61)	- -	- -		
2200	(1038)	0.08 (21)	0.18 (45)	0.28 (70)	- -	- -		

* Representative estimates from filter manufacturer data sheets.

See manufacturers' specifications for pressure drop versus airflow data for specific filter media.

If the filter size that you are looking for is not contained in Table 7, refer to Table 8 for a comparison of Pressure Drop (initial/clean resistance to airflow) versus Face Velocity for a variety of filter media types.

The following equations relate Face Velocity (FPM), Filter Area and Airflow (CFM):

Filter Face Velocity = Airflow / Filter Area

Minimum Filter Area = Rated System Airflow /

Maximum Filter Face Velocity

Table 8 – Filter Media Pressure Drop (Clean) Versus Velocity - in. w.c. (Pa)

Face Velocity		Factory-Accy Washable		Representative After-Market Filter Media*							
				Fiberglass*				Pleated*			
FPM	(m/s)	(1-in. / 2.5 cm)		(1-in. / 2.5 cm)		(2-in. / 5 cm)		(1-in. / 2.5 cm)		(2-in. / 5 cm)	
200	(1)	0.04	(10)	0.05	(13)	0.08	(20)	0.18	(47)	0.12	(31)
300	(1.5)	0.05	(14)	0.09	(22)	0.13	(34)	0.30	(75)	0.21	(52)
400	(2)	0.07	(17)	0.13	(32)	0.20	(50)	-	-	0.31	(78)
500	(2.5)	0.08	(21)	0.18	(44)	0.27	(69)	-	-	-	-
600	(3)	0.09	(23)	0.23	-	-	-	-	-	-	-
700	(3.6)	0.10	(26)	0.29	-	-	-	-	-	-	-

* Representative estimates from filter manufacturer data sheets.

See manufacturers' specifications for pressure drop versus airflow data for specific filter media.

Leveling Legs (If Desired)

In upflow position with side return inlet(s), leveling legs may be used. See Fig. 22. Install field-supplied, 5/16 x 1-1/2 in. (8 x 38 mm) (max) corrosion-resistant machine bolts, washers and nuts.

NOTE: Bottom closure must be used when leveling legs are used. It may be necessary to remove and reinstall bottom closure panel to install leveling legs. To remove bottom closure panel, see Fig. 19.

To install leveling legs:

1. Position furnace on its back. Locate and drill a hole in each bottom corner of furnace.
2. For each leg, install nut on bolt and then install bolt with nut in hole. (Install flat washer if desired.)
3. Install another nut on other side of furnace base. (Install flat washer if desired.)
4. Adjust outside nut to provide desired height, and tighten inside nut to secure arrangement.
5. Reinstall bottom closure panel if removed.

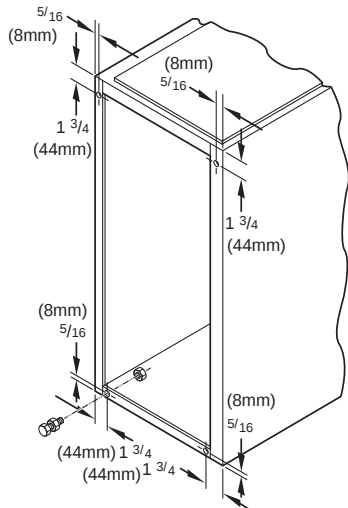


Fig. 22 – Leveling Legs

A89014

Location Relative to Cooling Equipment

The cooling coil must be installed parallel with, or on the downstream side of the unit to avoid condensation in the heat exchangers. When installed parallel with the furnace, dampers or other flow control must prevent chilled air from entering the furnace. If the dampers are manually operated, they must be equipped with means to prevent operation of either unit unless the damper is in the full-heat or full-cool position.

AIR DUCTS



NOTICE

Many states, provinces and localities are considering or have implemented standards and/or restrictions on duct sizing practices, ductwork leakage, and/or ductwork thermal, airflow and electrical efficiencies. CONSULT LOCAL CODE OFFICIALS for ductwork design and performance requirements in your area.

General Requirements

The duct system should be designed and sized according to accepted national standards such as those published by: Air Conditioning Contractors Association (ACCA Manual D), Sheet Metal and Air Conditioning Contractors National Association (SMACNA) or American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE). The duct system should be sized to handle the required system design CFM at the design external static pressure. The furnace airflow rates are provided in Table 18-Air Delivery-CFM (With Filter).

Secure ductwork with proper fasteners for type of ductwork used. Seal supply- and return-duct connections to furnace with code approved tape or duct sealer.

NOTE: When possible, flexible connections should be used between ductwork and furnace to prevent transmission of vibration.

Ductwork passing through unconditioned space should be insulated to enhance system performance. When air conditioning is used, a vapor barrier is recommended.

Maintain a 1-in. (25 mm) clearance from combustible materials to supply air ductwork for a distance of 36-in. (914 mm) horizontally from the furnace. See NFPA 90B or local code for further requirements.

Return Duct Sizing

Refer to the Filter Selection and Duct Sizing section for information on the proper selection of filter sizes and the associated ductwork and duct transitions. Improperly designed filtering systems and return ductwork are the most common causes of airflow and/or noise complaints in HVAC systems.

Ductwork Acoustical Treatment

NOTE: Metal duct systems that do not have a 90° elbow and 10 ft. (3M) of main duct to the first branch take-off may require internal acoustical lining. As an alternative, fibrous ductwork may be used if constructed and installed in accordance with the latest edition of SMACNA construction standard on fibrous glass ducts. Both acoustical lining and fibrous ductwork shall comply with NFPA 90B as tested by UL Standard 181 for Class 1 Rigid air ducts.

CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in damage to the unit.

To prevent damage during transportation of the home, coil casing must be secured to the floor, furnace and coil casing must be fastened together, and furnace must be secured to wall of the structure. When a coil casing is not used, an accessory floor base is required. (See furnace rating plate or clearance label for special accessory floor base part number.) Secure floor base to structure and attach furnace to floor base.

Recommended Methods of Securing for Typical Installation

All mounting hardware is field-supplied.

1. For downflow installations, secure the transition base to the floor using 5/16 in. (8 mm) lag screws or equivalent x 3/4 in (min) (two each side) (see Fig. 23).

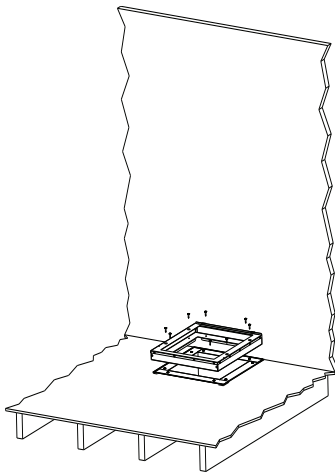


Fig. 23 – Mounting Transition Base to the Floor

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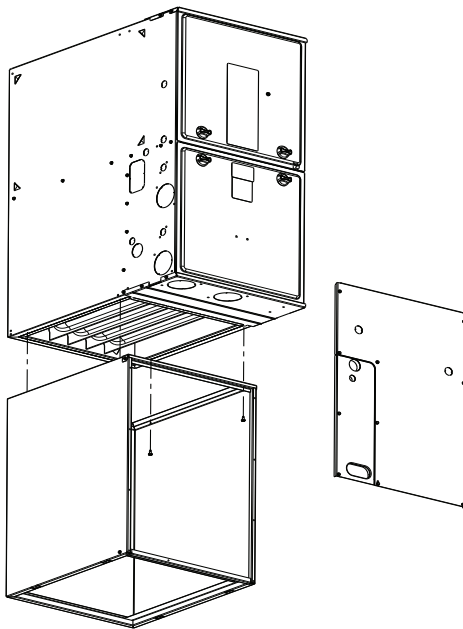


Fig. 24 – Adding Coil Case to Furnace

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2. Assemble the coil and furnace to the transition base using the specified hardware. See Fig. 25 and Fig. 26.
 - a. Secure the coil casing to the floor transition base using two (2) #10 x 1/2 in (min) sheet metal screws in the locations provided.

- b. Secure furnace to coil casing using four No. 10 x 1/2 in (min) self tapping screws (two on each side inside flange of coil case) through inside coil bottom flange and coil casing top flange.
- c. An optional method: Attach pipe strap to both furnace casing and coil casing with no slack (two each side).
3. Secure the furnace to the structure.
 - a. Attach a pipe strap or 1/8 in. (3mm) thick angle bracket to the top of the furnace casing using No. 10 x 1/2 in (min) self-tapping screws; typically both sides of the furnace.
 - b. Secure the pipe strap or 1/8 in. (3 mm) thick angle bracket to a wall stud or other provided support using 5/16-in. (8 mm) lag screws or equivalent x 1-1/2 in (min).
 - c. An optional method for downflow: With spacing shims between the furnace casing and the wall to ensure the level of the unit per Fig. 14, a single wood screw - of length that ensures at least 1 inch of engagement into the wall stud - may be used through the back of the furnace casing within 3 inches from the top of the unit to secure the furnace to the wall.

When Coil Casing is Not Installed (Not Shown)

1. Accessory floor base MUST be used. See rating plate for floor base kit P/N. Review floor base Installation Instructions before installation.
2. Secure accessory floor base to structure using 5/16-in. (8mm) lag screws.
3. Fasten furnace to accessory floor base using No. 10 self-tapping screws through tabs on both sides of the base (two each side).

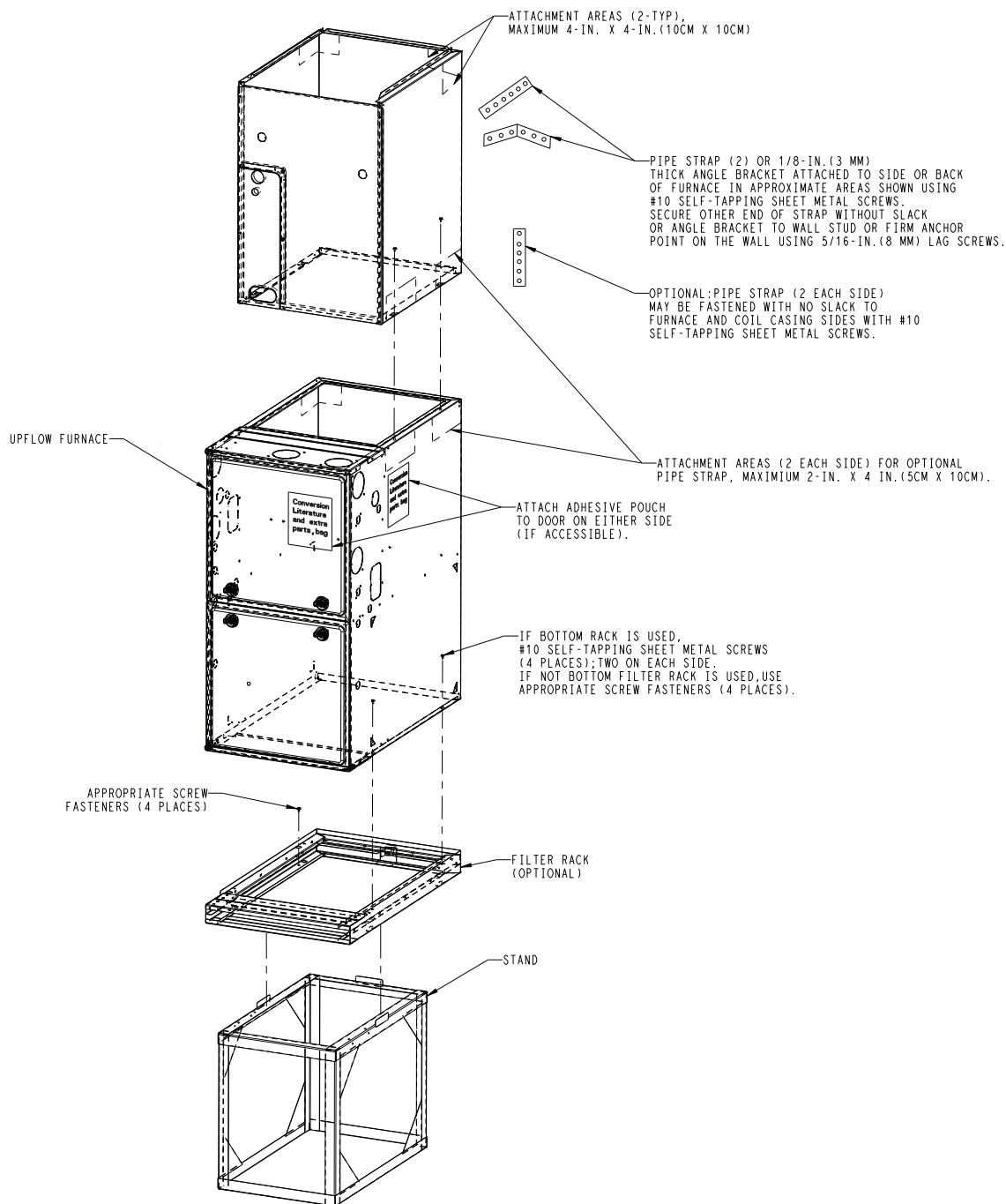


Fig. 25 – Upflow Overview

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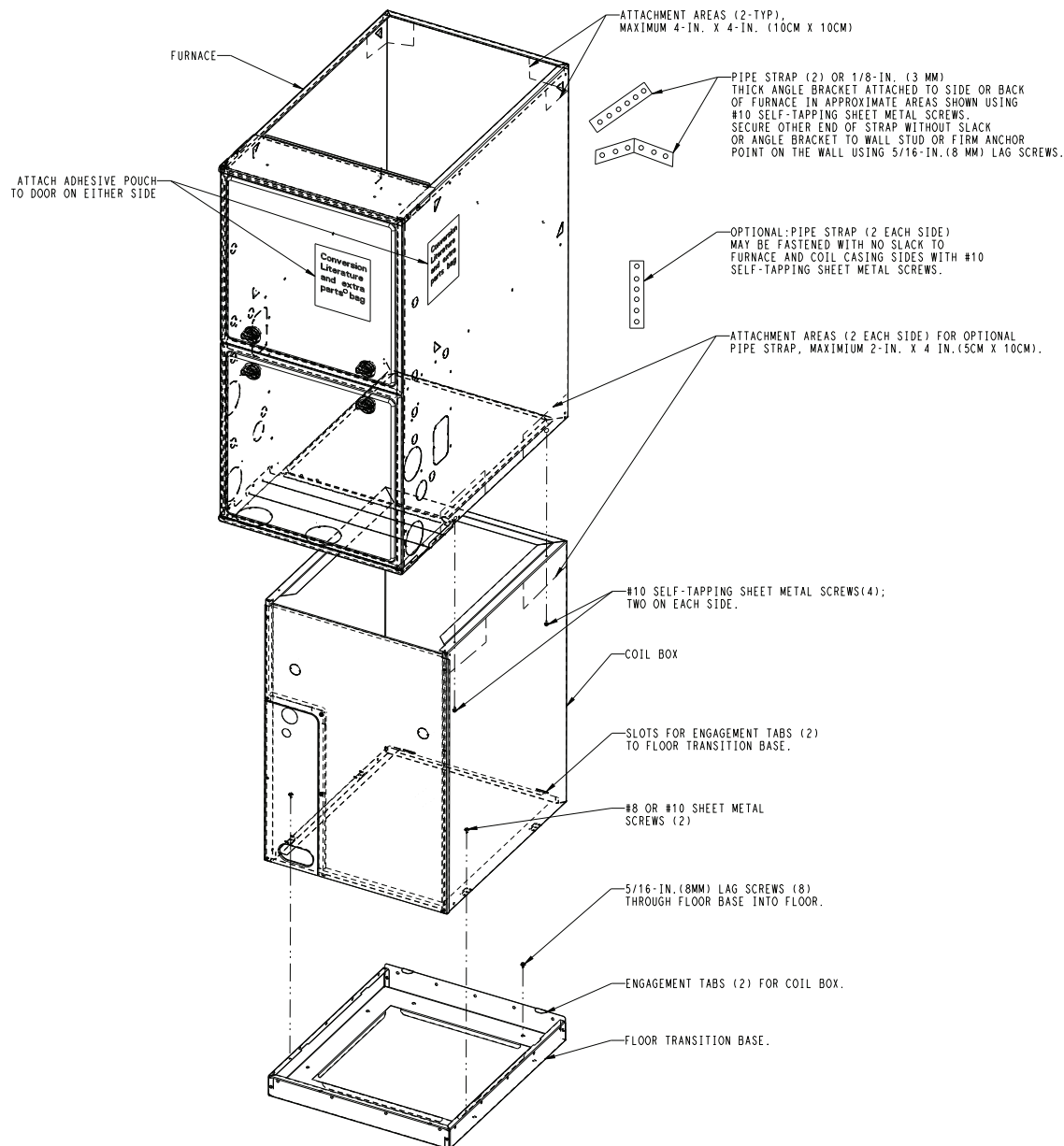


Fig. 26 – Downflow Overview

GAS PIPING

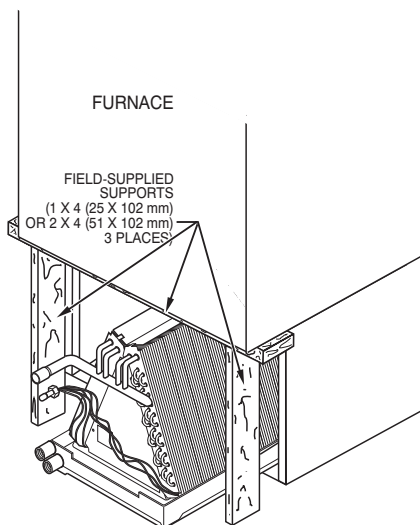


Fig. 27 – Furnace support for Servicing Indoor Coil

A99007

! WARNING

FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

Use proper length of pipe to avoid stress on gas control manifold and gas valve.

Gas valve inlet and/or inlet pipe must remain capped until gas supply line is permanently installed to protect the valve from moisture and debris. Also, install a sediment trap in the gas supply piping at the inlet to the gas valve.

Gas piping must be installed in accordance with national and local codes. Refer to current edition of NFPA 54/ANSI Z223.1 in the USA. Refer to current edition of NSCPGIC in Canada.

Installations must be made in accordance with all authorities having jurisdiction. If possible, the gas supply line should be a separate line running directly from meter to furnace.

NOTE: Use a back-up wrench on the inlet of the gas valve when connecting the gas line to the gas valve.

! NOTICE

In the state of Massachusetts:

1. Gas supply connections **MUST** be performed by a licensed plumber or gas fitter.
2. When flexible connectors are used, the maximum length shall not exceed 36 in. (915 mm).
3. When lever handle type manual equipment shutoff valves are used, they shall be T-handle valves.
4. The use of copper tubing for gas piping is **NOT** approved by the state of Massachusetts.

Refer to [Table 9](#) for recommended gas pipe sizing. Risers must be used to connect to furnace and to meter. Support all gas piping with appropriate straps, hangers, etc. Use a minimum of one hanger for every 6 ft. (2 M). Joint compound (pipe dope) should be applied sparingly and only to male threads of joints. Pipe dope must be resistant to the action of propane gas.

Table 9 – Maximum Capacity of Pipe

Nominal:	1/2 (12.7)	3/4 (19.0)	1 (25.4)	1-1/4 (31.8)	1-1/2 (38.1)
Actual ID:	0.622	0.824	1.049	1.380	1.610
Length (ft)	Capacity in Cubic Feet of Gravity				
10 (3.0)	172	360	678	1390	2090
20 (6.0)	118	247	466	957	1430
30 (9.1)	95	199	374	768	1150
40 (12.1)	81	170	320	657	985
50 (15.2)	72	151	284	583	873

NOTE: Cubic ft. of natural gas per hr for gas pressures of 0.5 psig (14-in. w.c.) or less and a pressure drop of 0.5-in. w.c. (based on a 0.60 specific gravity gas). Ref: Chapter 6 current edition of NFPA 54/ANSI Z223.1.

! WARNING

FIRE OR EXPLOSION HAZARD

A failure to follow this warning could result in personal injury, death, and/or property damage.

If local codes allow the use of a flexible gas appliance connector, always use a new listed connector. Do not use a connector which has previously served another gas appliance. Black iron pipe shall be installed at the furnace gas control valve and extend a minimum of 2-in. (51 mm) outside the furnace.

! CAUTION

FURNACE DAMAGE HAZARD

Failure to follow this caution may result in furnace damage.

Connect gas pipe to furnace using a backup wrench to avoid damaging gas controls and burner misalignment.

An accessible manual equipment shutoff valve **MUST** be installed external to furnace casing and within 6 ft. (1.8 M) of furnace.

Install a sediment trap in riser leading to furnace as shown in [Fig. 28](#). Connect a capped nipple into lower end of tee. Capped nipple should extend below level of furnace gas controls. Place a ground joint union between furnace gas control valve and exterior manual equipment gas shutoff valve.

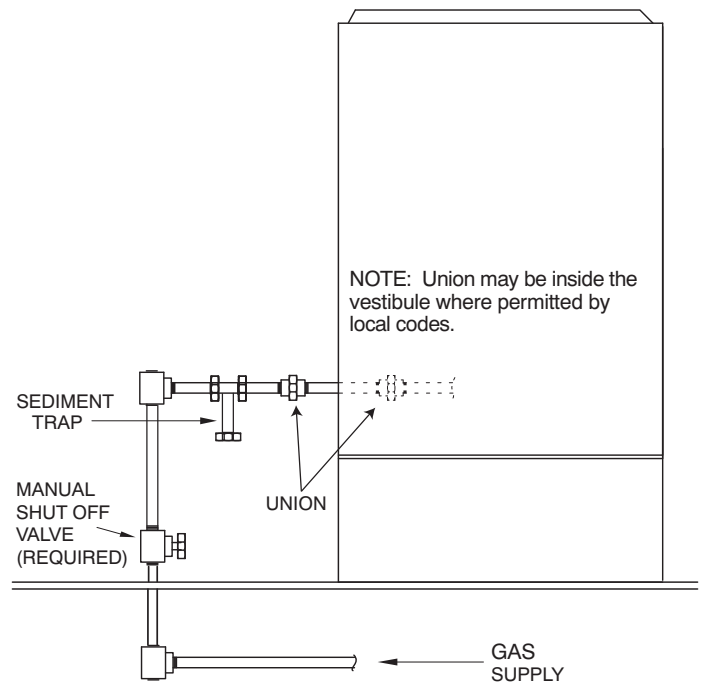


Fig. 28 – Typical Gas Pipe Arrangement

A11035B

A 1/8-in. (3 mm) NPT plugged tapping, accessible for test gauge connection, **MUST** be installed immediately upstream of gas supply connection to furnace and downstream of manual equipment shutoff valve.

Piping should be pressure and leak tested in accordance with the current addition of the NFPA 54/ANSI Z223.1 in the United States, local, and national plumbing and gas codes before the furnace has been connected. Refer to current edition of NSCPGIC in Canada. After all connections have been made, purge lines and check for leakage at furnace prior to operating furnace.

NOTE: The furnace gas control valve inlet pressure tap connection is suitable to use as test gauge connection providing test pressure **DOES NOT** exceed maximum 0.5 psig (14-in. w.c.) stated on gas control valve. See [Fig. 29](#).

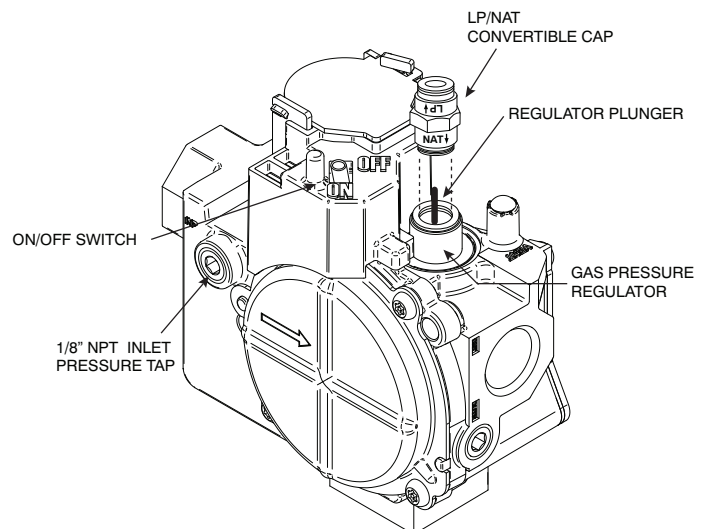


Fig. 29 – Gas Valve (Single State)

A11510B

If the test pressure exceeds 0.5 psig (14-in. w.c.), gas supply pipe must be disconnected from furnace and capped before and during supply pipe pressure test. If test pressure is equal to or less than 0.5 psig (14-in. w.c.), turn off electric shutoff switch located on furnace gas control valve and accessible manual equipment shutoff valve before and during supply pipe pressure test. After all connections have been made, purge lines and check for leakage at furnace prior to operating furnace.

The gas supply pressure shall be within the maximum and minimum inlet supply pressures marked on the rating plate with the furnace burners ON and OFF.

! WARNING

FIRE OR EXPLOSION HAZARD

A failure to follow this warning could cause personal injury, death and/or property damage.

The gas valve must be replaced if the gas valve was subject to a test pressure greater than 0.5 psig.

Gas entry can be from left or right side, or top panel. (See Fig. 30.)

Left Side Gas Entry. Gas Pipe Grommet Required For Direct Vent Applications.

Gas Pipe Grommet For Direct Vent App.

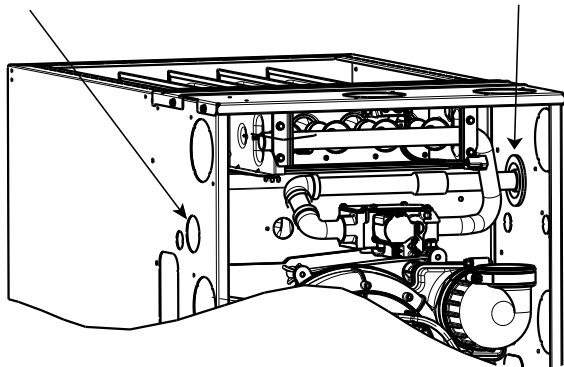


Fig. 30 – Gas Entry

A11338

ELECTRICAL CONNECTIONS

! WARNING

ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings could result in dangerous operation, serious injury, death or property damage.

Improper servicing could result in dangerous operation, serious injury, death or property damage.

- Before servicing, disconnect all electrical power to furnace.
- When servicing controls, label all wires prior to disconnection. Reconnect wires correctly.
- Verify proper operation after servicing.

! WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death. Blower door switch opens 115-V power to control. No component operation can occur. Do not bypass or close switch with blower door removed.

! CAUTION

FURNACE MAY NOT OPERATE HAZARD

Failure to follow this caution may result in intermittent furnace operation.

Furnace control must be grounded for proper operation or else control will lock out. Control must remain grounded through green/yellow wire routed to gas valve and manifold bracket screw.

! WARNING

ELECTRICAL SHOCK AND FIRE HAZARD

Failure to follow this warning could result in personal injury, death, or property damage.

The cabinet **MUST** have an uninterrupted or unbroken ground according to current edition of NEC NFPA 70 or local codes to minimize personal injury if an electrical fault should occur. In Canada, refer to the current edition of Canadian Electrical Code CSA C22.1. This may consist of electrical wire, conduit approved for electrical ground or a listed, grounded power cord (where permitted by local code) when installed in accordance with existing electrical codes. Refer to the power cord manufacturer's ratings for proper wire gauge. Do not use gas piping as an electrical ground.

See Fig. 31 for field wiring diagram showing typical field 115V wiring. Check all factory and field electrical connections for tightness.

Field-supplied wiring shall conform with the limitations of 63°F (33°C) rise.

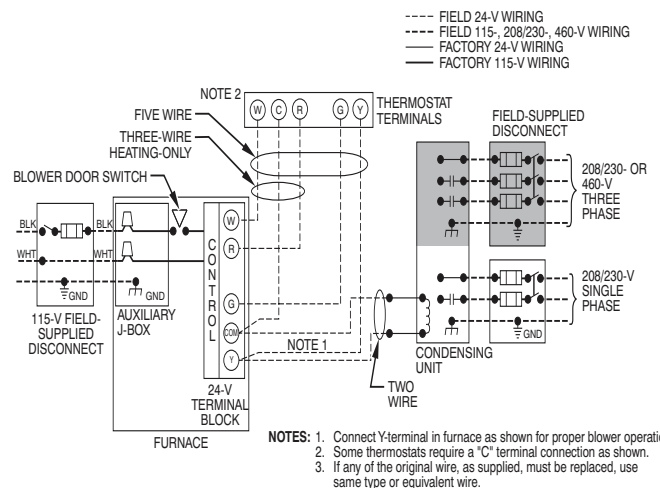


Fig. 31 – Heating and Cooling Application Single Stage Wiring Diagram ^{A190079}

Table 10 – Electrical Data

UNIT SIZE	VOLTS-HERTZ-PHASE	OPERATING VOLTAGE RANGE*		MAXIMUM UNIT AMPS	UNIT AMPACITY†	MINIMUM WIRE SIZE AWG	MAX WIRE LENGTH FT (M)‡	MAXIMUM FUSE OR CKT BKR AMPS**
		Maximum*	Minimum*					
0401712	115-60-1	127	104	7.4	10.2	14	36 (11.1)	15
0601716	115-60-1	127	104	10.1	13.6	14	27 (8.3)	15
0802120	115-60-1	127	104	13.1	17.3	12	33 (10.1)	20

*. Permissible limits of the voltage range at which the unit operates satisfactorily.

†. Unit ampacity = 125 percent of largest operating component's full load amps plus 100 percent of all other potential operating components' (EAC, humidifier, etc.) full load amps

‡. Time-delay type is recommended.

**. Length shown is as measured one way along wire path between unit and service panel for maximum 2 percent voltage drop.

! WARNING

FIRE HAZARD

Failure to follow this warning could result in personal injury, death, or property damage.

Do not connect aluminum wire between disconnect switch and furnace. Use only copper wire. See Fig. 32.

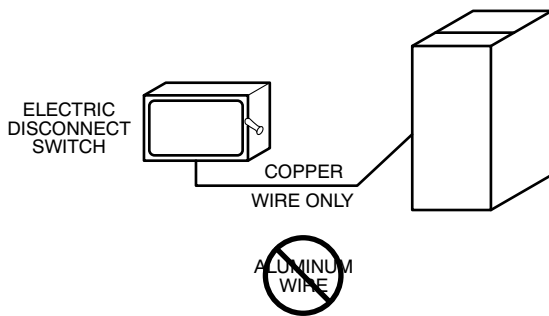


Fig. 32 – Field-Supplied External Electrical Box on Furnace Casing A190279
115-V Wiring

Furnace must have a 115-V power supply properly connected and grounded.

NOTE: Proper polarity must be maintained for 115-V wiring. If polarity is incorrect, control LED status indicator light flash rapidly and Status code (. !) is displayed. The furnace does **NOT** operate.

Verify that the voltage, frequency, and phase correspond to that specified on unit rating plate. Also, check to be sure that service provided by utility is sufficient to handle load imposed by this equipment. Refer to rating plate or Table 10 for equipment electrical specifications.

USA Installations: Make all electrical connections in accordance with the current edition of the National Electrical Code (NEC) NFPA 70 and any local codes or ordinances that might apply.

Canadian Installations: Make all electrical connections in accordance with the current edition of the Canadian Electrical Code CSA C22.1 and any local codes or ordinances that might apply.

Use a separate, fused branch electrical circuit with a properly sized fuse or circuit breaker for this furnace. See Table 10 for wire size and fuse specifications. A readily accessible means of electrical disconnect must be located within sight of the furnace; unless a lockable breaker is in place.

J-Box Installation

! WARNING

FIRE OR ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury, death, or property damage.

High voltage field connections must be located in J-Box with furnace, or in field supplied external disconnect mounted to furnace.

If field-supplied manual disconnect switch is to be mounted on furnace casing side, select a location where a drill or fastener cannot damage electrical or gas components.

The J-Box must be used when field line voltage electrical connections are made to the furnace wiring harness inside the furnace casing. The J-Box cover is not required if a field-supplied external electrical box is attached to the outside of the furnace casing. The field ground wire and furnace main ground wire are grounded when the J-Box bracket is attached to the furnace and the field ground wire and factory ground wire are secured to the bracket grounding screw. If the J-Box cover is not used, the field and factory spliced connections must be located inside the external electrical box. Do not leave splice connections unprotected inside the furnace.

The J-Box cover, mounting bracket and screws are shipped in the loose parts bag included with the furnace. See Fig. 33 for J-Box mounting locations.

The J-Box mounting bracket and green ground screw is used as a grounding point for all line voltage wiring options. The J-Box cover may be omitted when electrical connections are made inside an external electrical box mounted external to the casing.

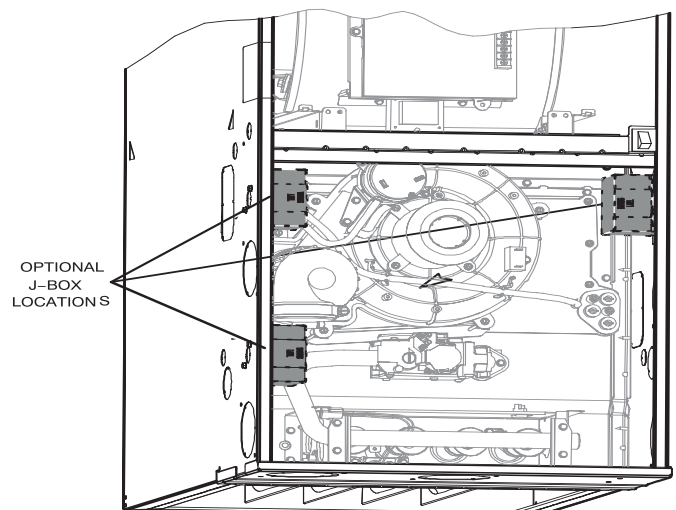


Fig. 33 – Optional J-Box Locations

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External Electrical Box on Furnace Casing

NOTE: Check to ensure that external electrical box does not interfere with duct work, gas piping or the indoor coil drain. See Fig. 33 for alternate electric entry through top panel.

1. Select and remove 7/8-in. (22 mm) knock-out on the desired side of the casing. Remove the knock-out from the casing.

NOTE: If electrical entry through the furnace top panel is used, a 7/8-in. (22 mm) hole must be drilled through the top panel.

2. Drill two (2) 1/8-in. (3 mm) pilot holes through the dimples in the furnace casing near the 7/8-in. knock-out.

NOTE: If electrical entry through the furnace top panel is used, mark the screw hole locations using the mounting holes in the external electrical box as a template.

For a side-mounted external electrical box, complete the following:

1. Align the J-Box bracket with the knock-out inside the furnace casing.
2. Install the threaded end of a strain-relief bushing through the J-Box bracket and the furnace casing. Strain-relief bushing should be installed so that the bushing can be tightened around the wiring harness inside the furnace casing.
3. Align the field-supplied electrical box with the 7/8-in. (22 mm) knock-out.
4. Install and tighten the lock-nut on the strain-relief bushing inside the external electrical box.
5. Fasten the external electrical box to the furnace casing using two (2) sheet metal screws.
6. Route field power wiring into external electrical box.
7. Pull furnace line voltage power wires through strain-relief bushing of the external electrical box.
8. Pull the ground wire of the field line voltage wiring through the strain-relief bushing into the furnace casing.
9. Install the green ground screw to the J-Box bracket and attach both ground wires to the green ground screw.
10. Connect any code required external disconnect(s) to field power wiring.
11. Connect field power and neutral leads to furnace power leads inside the external electrical box as shown in Fig. 34.

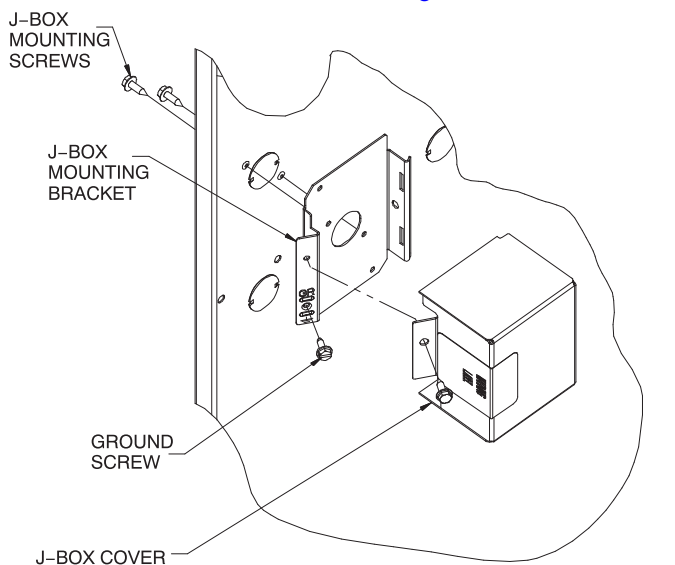


Fig. 34 – J-Box Bracket Installation

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For a top panel-mounted external electrical box, complete the following:

1. Drill two (2) 1/8-in. (3 mm) pilot holes through the dimples in the furnace casing near the 7/8-in. knock-out on the side of the casing. Do not remove the knock-out in the side of the casing.
2. Align the J-Box bracket with the pilot holes inside the furnace casing.
3. Install 2 screws through the outside of the casing to secure the J-Box bracket to the furnace casing.
4. Route field power wiring into external electrical box.
5. Pull furnace line voltage power wires through strain-relief bushing of the external electrical box.
6. Pull the ground wire of the field line voltage wiring through the strain-relief bushing into the furnace casing.
7. Install the green ground screw to the J-Box bracket and attach both ground wires to the green ground screw.
8. Connect any code required external disconnect(s) to field power wiring.
9. Connect field power and neutral leads to furnace power leads inside the external electrical box as shown in Fig. 35.

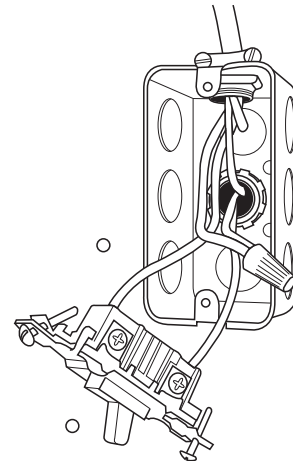


Fig. 35 – External Electrical Box

A10141

Power Cord Installation in Furnace J-Box

NOTE: Power cords must be able to handle the electrical requirements listed in Table 10. Refer to power cord manufacturer's listings.

1. Install J-Box mounting bracket to inside of furnace casing (Fig. 34).
2. Route listed power cord through 7/8-in. (22 mm) diameter hole in casing and J-Box bracket.
3. Secure power cord to J-Box bracket with a strain relief bushing or a connector approved for the type of cord used.
4. Pull furnace power wires through 1/2-in. (12 mm) diameter hole in J-Box. If necessary, loosen power wires from strain relief wire-tie on furnace wiring harness.
5. Connect field ground wire and factory ground wire to green ground screw on J-Box mounting bracket as shown in Fig. 34.
6. Connect power cord power and neutral leads to furnace power leads as shown in Fig. 31.
7. Attach furnace J-Box cover to mounting bracket with screws supplied in loose parts bag. Do not pinch wires between cover and bracket.

BX Cable Installation in Furnace J-Box

1. Install J-Box mounting bracket to inside of furnace casing.
2. Route BX connector through 7/8-in. (22 mm) diameter hole in casing and J-Box bracket.

- Secure BX cable to J-Box bracket with connectors approved for the type of cable used.
- Connect field ground wire and factory ground wire to green ground screw on J-Box mounting bracket as shown in Fig. 34.
- Connect field power and neutral leads to furnace power leads, as shown in Fig. 31.
- Attach furnace J-Box cover to mounting bracket with screws supplied in loose parts bag. Do not pinch wires between cover and bracket.

! WARNING

FIRE, EXPLOSION, ELECTRICAL SHOCK, AND CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in dangerous operation, personal injury, death, or property damage.

Do not drill into blower shelf of furnace to route control wiring. Route any control or accessory wiring to the blower compartment through external holes provided on the casing.

24-V Wiring

Make field 24-V connections at the 24-V terminal strip. See Fig. 37. Connect terminal Y/Y2 as shown in Fig. 31 for proper cooling operation. Use only AWG No. 18, color-coded, copper thermostat wire.

NOTE: Use AWG No. 18 color-coded copper thermostat wire for lengths up to 100 ft. (30 M). For wire lengths over 100 ft., use AWG No. 16 wire.

The 24-V circuit contains an automotive-type, 3A fuse located on the control. Any direct shorts during installation, service, or maintenance could cause this fuse to blow. If fuse replacement is required, use **ONLY** a 3A fuse of identical size. See Fig. 37.

Thermostats and Control Settings for N96MSM Single-Stage Furnaces

A single stage heating and single-stage cooling thermostat may be used with the furnace. Refer to typical thermostat wiring diagrams and the Sequence of Operation section of the Service and Technical Support manual for details on configuring the furnace control board. Consult the thermostat installation instructions for specific information about configuring the thermostat.

ACCESSORIES (See Fig. 36 and Fig. 37)

- Electronic Air Cleaner (EAC)**
Connect an accessory Electronic Air Cleaner (if used) using 1/4-in. female quick connect terminals to the two male 1/4-in. quick-connect terminals on the control board marked EAC-1 and EAC-2. The terminals are rated for 115VAC, 1.0 amps maximum and are energized during blower motor operation. See Fig. 37.
- Humidifier (HUM)**
Connect an accessory 24 VAC, 0.5 amp. maximum humidifier (if used) to the 1/4-in male quick-connect HUM terminal and COM-24V screw terminal on the control board thermostat strip. The HUM terminal is energized when the pressure switch closes during a call for heat (see Fig. 37).

NOTE: DO NOT connect furnace control HUM terminal to HUM (humidifier) terminal on humidity sensing thermostat, zone controller or similar device. See humidity sensing thermostat, zone controller, thermostat, or controller manufacturer's instructions for proper connection.

NOTE: For 24-V & 115-V EAC or Humidifier Accessory details, see Accessory instructions.

Alternate Power Supplies

This furnace is designed to operate on utility generated power which has a smooth sinusoidal waveform. If the furnace is to be operated on a generator or other alternate power supply, the alternate power supply must produce a smooth sinusoidal waveform for compatibility with the furnace electronics. The alternate power supply must generate the same voltage, phase, and frequency (Hz) as shown in Table 10 or the furnace rating plate.

Power from an alternate power supply that is non-sinusoidal may damage the furnace electronics or cause erratic operation.

Contact the alternate power supply manufacturer for specifications and details.

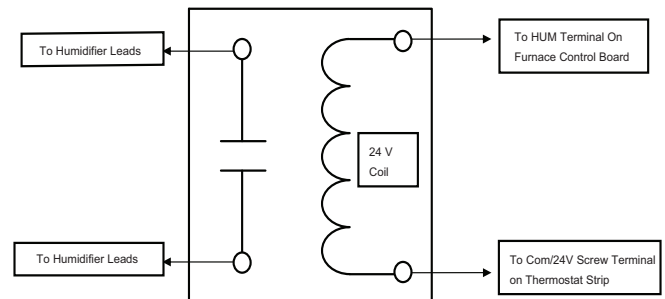


Fig. 36 – Field-supplied Isolation Relay for Humidifiers with Internal Power Supply ^{A11157}

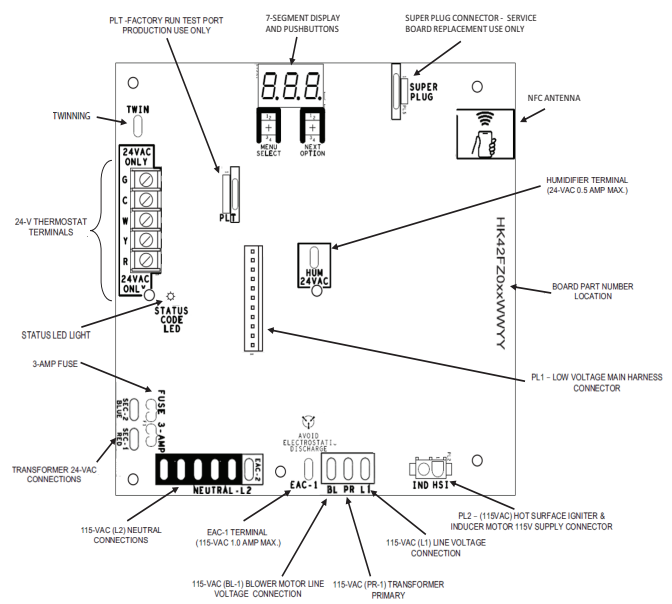


Fig. 37 – Example of Single Stage Furnace Control ^{A210192}

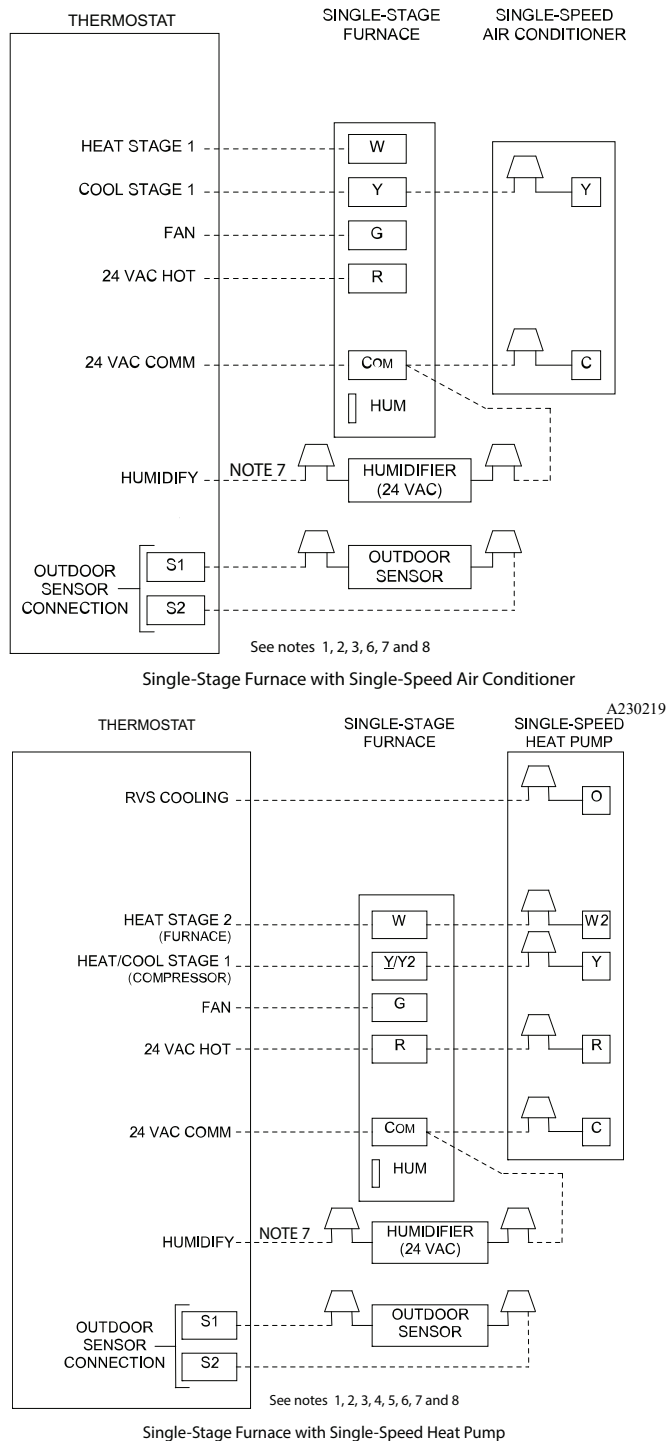


Fig. 38 – Thermostat Wiring Diagrams for Single Stage Furnace with Single-Speed A/C & Heat Pump

Notes for thermostat wiring diagrams:

1. Thermostat output signals may vary. Consult thermostat installation instructions for more information.
2. Refer to outdoor equipment Installation Instructions for additional information and setup procedure.
3. Configure the thermostat for air conditioner installations. Refer to thermostat instructions.
4. Configure thermostat for HYBRID HEAT® dual fuel operation. Refer to thermostat instructions.
5. Heat pump MUST have a high-pressure switch for HYBRID HEAT® dual fuel applications.

6. For Single-stage AC or HP, configure thermostat for single-stage compressor operation. Refer to thermostat instructions.
7. NO connection should be made to the furnace HUM terminal when utilizing the thermostat's 24-volt humidifier output.
8. Thermostat terminal connection order on furnace control may vary—reference furnace control labeling for designations
- 1.

VENTING

NOTE: Planning for the venting system should be done in conjunction with planning for the ductwork, drainage, and furnace accessories, such as air cleaners and humidifiers. Begin assembling the venting system **AFTER** the furnace is set in place in the required orientation.

Venting for this furnace shall follow all Local codes for Category IV venting systems. This furnace is CSA approved for venting with PVC/ABS DWV venting systems. This furnace is also CSA approved for venting with M&G DuraVent® PolyPro® or Centrotherm Innoflue® polypropylene venting systems using single wall straight and flex, and required fittings (elbows, reducers, increasers, connectors, adapters) only.

NOTE: THESE INSTRUCTIONS **DO NOT** CONTAIN DETAILED INSTALLATION INSTRUCTIONS FOR POLYPROPYLENE VENTING SYSTEMS. Refer to the polypropylene venting system manufacturer's installation instructions for the polypropylene venting system installation.

NOTE: When using polypropylene venting systems, all venting materials used, including the vent terminations, must be from the same manufacturer.

Special Venting Requirements for Installations in Canada

Installation in Canada must conform to the requirements of CSA B149 code. Vent systems must be composed of pipe, fittings, cements, and primers listed to ULC S636. The special vent fittings, accessory concentric vent termination kits (NAHA001CV or NAHA002CV) and accessory external drain trap available from the furnace manufacturer have been certified to ULC S636 for use with those Royal Pipe and IPEX PVC vent components which have been certified to this standard. In Canada, the primer and cement must be of the same manufacturer as the vent system – GVS-65 Primer (Purple) for Royal Pipe or IPEX System 636, PVC/CPVC Primer, Purple Violet for Flue Gas Venting and GVS-65 PVC Solvent Cement for Royal Pipe or IPEX System 636(1)t, PVC Cement for Flue Gas Venting, rated Class IIA, 65 deg C. must be used with this venting system - do not mix primers and cements from one manufacturer with a vent system from a different manufacturer. Follow the manufacturer's instructions in the use of primer and cement and never use primer or cement beyond its expiration date.

The safe operation, as defined by ULC S636, of the vent system is based on following these installation instructions, the vent system manufacturer's installation instructions, and proper use of primer and cement. All fire stop and roof flashing used with this system must be UL listed material. Acceptability under Canadian standard CAN/CSA B149 is dependent upon full compliance with all installation instructions. Under this standard, it is recommended that the vent system be checked once a year by qualified service personnel.

The authority having jurisdiction (gas inspection authority, municipal building department, fire department, etc.) should be consulted before installation to determine the need to obtain a permit.

*IPEX System 636™ is a trademark of IPEX Inc.

Consignes spéciales pour l'installation de ventilation au Canada

L'installation faite au Canada doit se conformer aux exigences du code CSA B149. Ce système de ventilation doit se composer de tuyaux,

raccords, ciments et apprêts conformes au ULC S636. La tuyauterie de ventilation des gaz, ses accessoires, le terminal concentrique mural (NAHA001CV or NAHA002CV) ainsi que l'ensemble du drain de condensation extérieur fourni par le fabricant de cette fournaise ont été certifiés ULCS 636 pour l'application des composantes Royal Pipe, IPEX PVC qui sont certifiées à ce standard. Au Canada, l'apprêt et le ciment doivent être du même fabricant que le système d'évacuation. L'apprêt GVS-65 (Purple) et le ciment-solvant GVS-65 doivent être utilisés avec les Royal Pipe. Système IPEX 636, apprêt PVC/CPVC, Purple pour évacuation des gaz de combustion et système IPEX 636(1)t, ciment PVC pour évacuation des gaz de combustion, coté classe IIA, 65 deg C. doivent être utilisés avec le système d'évacuation IPEX 636 – Ne pas combiner l'apprêt et le ciment d'un fabricant avec un système d'évacuation d'un fabricant différent.

Bien suivre les indications du fabricant lors de l'utilisation de l'apprêt et du ciment et ne pas utiliser ceux-ci si la date d'expiration est atteinte.

L'opération sécuritaire, tel que défini par ULC S636, du système de ventilation est basé sur les instructions d'installation suivantes, ainsi que l'usage approprié de l'apprêt et ciment. Tout arrêt feu et solin de toit utilisés avec ce système doivent être des matériaux listés UL. L'acceptation du standard Canadien CAN/CSA B149 est directement relié à l'installation conforme aux instructions ci-haut mentionnées. Le standard Canadien recommande l'inspection par un personnel qualifié et ce, une fois par année.

Les autorités ayant juridiction (inspecteurs de gaz, inspecteurs en bâtiments, département des incendies, etc) devraient être consultées avant l'installation afin de déterminer si un permis est requis.

Table 11 – Vent Termination for Direct Vent (2-Pipe) System, non-Concentric Vent application

Vent and Combustion Air Pipe Diameters	Approved Two-Pipe Termination Fittings				
	1-1/2 in. (38 mm)	2 in. (51 mm)	2-1/2 in. (64 mm)	3 in. (76 mm)	4 in. (102 mm)
1-1/2 in. (38 mm)	No	Yes	No	No	No
2 in. (51 mm)	No	Yes	No	No	No
2-1/2 in. (64 mm)	No	No	No	Yes	No
3 in. (76 mm)	No	No	No	Yes	No
4 in. (102 mm)	No	No	No	Yes	Yes

Table 12 – Vent Termination Kits for Direct Vent (2-Pipe) Termination and Concentric Vent.

Direct Vent (2-Pipe) Termination Kit	Termination System	Diam. Of Combustion Air and Vent Pipes in.(mm)	Concentric Vent and Bracket Kits
2-in (51 mm) Concentric Vent Kit	Single Penetration of Wall or Roof	1-1/2, 2, or 2-1/2 (25, 38, 51, 64 mm)	NAHA002CV
3-in (76 mm) Concentric Vent Kit	Single Penetration of Wall or Roof	2-1/2, 3 or 4 (64, 76, 102 mm)	NAHA001CV
2-in (51 mm) Termination Bracket Kit	2-Pipe Termination System	1-1/2, 2, or 2-1/2 (25, 38, 51, 64 mm)	NAHA00301VT
3-in (76 mm) Termination Bracket	2-Pipe Termination System	2-1/2, 3 or 4 (64, 76, 102 mm)	NAHA00401VT

Table 13 – Approved Combustion-Air and Vent Pipe, Fitting and Cement Materials

MATERIALS						
USA	1. All pipe*, fittings*, primers**, and solvents** must conform to American National Standards Institute (ANSI) standards and American Society for Testing and Materials (ASTM) standards 2. See Table below for approved materials for use in the U.S.A. 3. UL 1738 vent systems must be composed of pipe*, fittings**, cements, and primers** from the same supplier.					
CANADA	1. Installation in Canada must conform to the requirements of CAN/CSA B149 code. 2. Vent systems must be composed of pipe*, fittings*, cements, and primers from the same supplier and listed to ULC S636. 3. Not all materials below may be approved or listed to ULC S636. 4. Factory accessory concentric vent kits are ULC S636 listed.					
Material	Description	Type	ASTM / ULC / UL Specification			
			Pipe*	Fittings*	Solvents/Primers**	Cements
PVC	Pressure Pipe	Schedule 40	D1785 / UL 1738	D2466 or D2665	F656	D2564
	DWV	Schedule 40	D1785 / D2665			
	SDR 26	N/A	D2241			
	SDR 21	N/A	D2241			
	IPEX	Schedule 40	ULC S636	ULC S636	ULC S636	ULC S636
	Royal Pipe	Schedule 40	ULC S636	ULC S636	ULC S636	ULC S636
ABS	ABS	Schedule 40	D2661	D2468	Clear Cleaner For ABS†	D2235
	DWV-IPS Sizes	Schedule 40	D2661	D2661		
CPVC	Pressure Pipe	Schedule 40	F441	F438	F656	F493
	SDR	N/A	F442	N/A		
	IPEX	Schedule 40	ULC S636	ULC S636	ULC S636	ULC S636
	Royal Pipe	Schedule 40	ULC S636	ULC S636	ULC S636	ULC S636
* PVC and ABS pipe may use either DWV or pressure rated fittings. ** Colored or tinted solvents or primers must be used where required by code in the USA † ABS plastic does not require a primer before solvent cementing. A cleaner for ABS is recommended to remove any surface residue. ABS cleaners are not subject to ASTM standards.						
Polypropylene	Approved Manufacturer				Solvents Primers	Cements
Poly Pro®	M & G Dura Vent				Not Permitted	
Innoflue®	Centrotherm				Not Permitted	
ECCO Polypropylene Vent®	ECCO Manufacturing				Not Permitted	
NOTE: Polypropylene vent systems are UL – 1738 and ULC S636 listed and assembled using mechanical fastening systems supplied by the vent manufacturer.						

! WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow the steps outlined below for each appliance connected to the venting system being placed into operation could result in carbon monoxide poisoning or death.

The following steps shall be followed for each appliance connected to the venting system being placed into operation, while all other appliances connected to the venting system are not in operation:

- Seal any unused openings in venting system.
- Inspect the venting system for proper size and horizontal pitch, as required in the National Fuel Gas Code, NFPA 54/ANSI Z223.1 or the CSA B149 Natural Gas and Propane Installation Code and these instructions. Determine that there is no blockage or restriction, leakage, corrosion and other deficiencies, which could cause an unsafe condition.
- As far as practical, close all building doors and windows and all doors between the space in which the appliance(s) connected to the venting system are located and other spaces of the building.
- Close fireplace dampers.
- Turn on clothes dryers and any appliance not connected to the venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they are operating at maximum speed. Do not operate a summer exhaust fan.
- Follow the lighting instructions. Place the appliance being inspected into operation. Adjust the thermostat so appliance is operating continuously.
- Test for spillage from draft hood equipped appliances at the draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle.
- If improper venting is observed during any of the above tests, the venting system must be corrected in accordance with the National Fuel Gas Code, NFPA 54/ANSI Z223.1 and/or CSA B149.1 Natural Gas and Propane Installation Code.
- After it has been determined that each appliance connected to the venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers and any other gas-fired burning appliance to their previous conditions of use.

General

If this furnace replaces a furnace that was connected to a vent system or chimney, the vent or vent connectors of other remaining appliances may need to be re-sized. Vent systems or vent connectors of other appliances must be sized to the minimum size as determined using appropriate table found in the current edition of National Fuel Gas Code NFPA 54/ANSI Z-223.1. In Canada, refer to CAN/CSA-B149.1.

An abandoned masonry chimney may be used as a raceway for properly insulated and supported combustion-air (when applicable) and vent pipes. Each furnace must have its own set of combustion-air and vent pipes and be terminated individually, as shown in Fig. 40 for Direct Vent (2-Pipe) system.

A furnace shall not be connected to a chimney flue serving a separate appliance designed to burn solid fuel.

Other gas appliances with their own venting system may also use the abandoned chimney as a raceway providing it is permitted by local code, the current edition of the National Fuel Gas Code, and the vent or liner manufacturer's installation instructions. Care must be taken to prevent the exhaust gases from one appliance from contaminating the combustion air of other gas appliances.

These furnaces must be vented as direct-vent (two-pipe). Common venting between these furnaces or other appliances is prohibited.

Materials

USA

Combustion air and vent pipe, fittings, primers, and solvents must conform to American National Standards Institute (ANSI) standards and American Society for Testing and Materials (ASTM) standards. See Table 13 for approved materials for use in the U.S.A. This furnace is also CSA approved for venting with M&G DuraVent® PolyPro® or Centrotherm InnoFlue® polypropylene venting systems using single wall straight and flex, and required fittings (elbows, reducers, increasers, connectors, adapters) only.

Canada

Special Venting Requirements for Installations in Canada, Installation in Canada must conform to the requirements of CAN/CSA B149 code. Vent systems **must** be composed of pipe, fittings, cements, and primers listed to ULC S636. M&G DuraVent® PolyPro® or Centrotherm InnoFlue® polypropylene venting systems are ULC S636 listed.

NOTE: When using polypropylene venting systems, all venting materials used, including the vent terminations must be from the same manufacturer.

Venting Systems

! WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow the instructions outlined below for each appliance being placed into operation could result in carbon monoxide poisoning or death.

This appliance must be installed as a direct vent (two-pipe) furnace, as shown in the installation instructions. Do not take combustion air from inside the structure. Do not install other gas appliances in the same room or enclosed space as the furnace.

Other gas appliances can be installed in the structure, provided there is sufficient air for combustion to the structure, per the appliance manufacturer's installation instructions.

! NOTICE

RECOMMENDED SUPPORT FOR VENT TERMINATIONS

It is recommended that sidewall vent terminations of over 24 inches (0.6 M) in length or rooftop vent terminations of over 36 inches (1 M) in length be supported by EITHER the factory accessory vent termination kit or field-supplied brackets or supports attached to the structure. A factory accessory vent termination kit may be used for direct vent terminations. Termination kits are available for 2-in. or 3-in. pipe. See Table 12 for available options.

Direct Vent / 2-Pipe System

In a direct-vent (2-pipe) system, all air for combustion is taken directly from outdoor atmosphere, and all flue products are discharged to outdoor atmosphere. Combustion-air and vent pipes must terminate together in the same atmospheric pressure zone, either through the roof (preferred) or a sidewall. See Fig. 41 for references to clearances required by National code authorities.

NOTICE

OPTIONAL CONFIGURATION FOR COMBUSTION AIR INLET PIPE

In applications where there is a risk of excessive moisture entering the combustion air inlet pipe, a moisture trap may be added to the inlet pipe to help prevent moisture from entering the furnace from the combustion air inlet pipe. See Fig. 39.

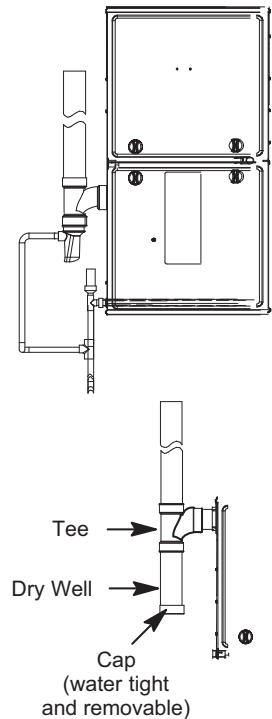
When sizing venting systems, the equivalent length of the optional inlet pipe moisture trap must be taken into account.

WARNING

FIRE, EXPLOSION, ELECTRICAL SHOCK, AND CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in personal injury, death, or property damage.

Furnaces shall NOT be twinned.



Representative drawing only; some models may vary in appearance.

Recommended "T" fitting with minimum 4-inch open standpipe of same diameter or larger extending upward.

Fig. 39 – Recommended Combustion Air Inlet Moisture Trap

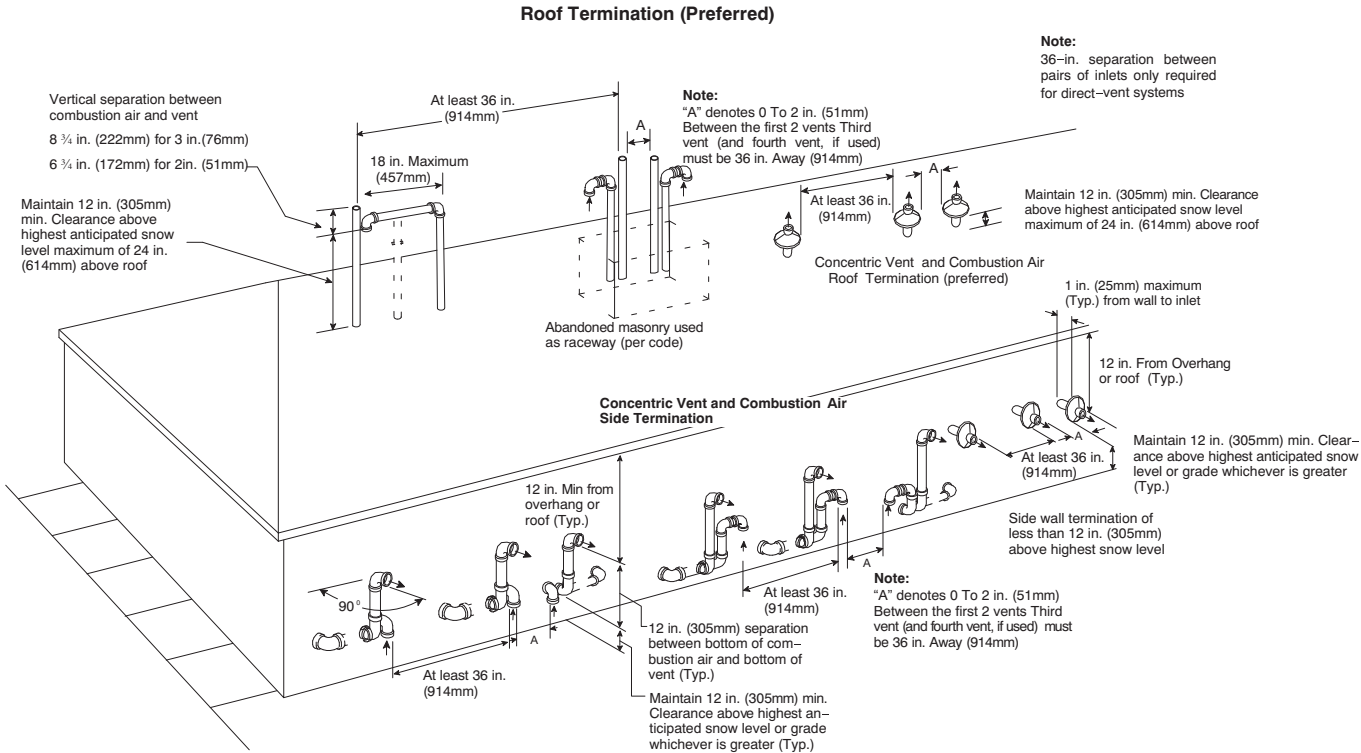
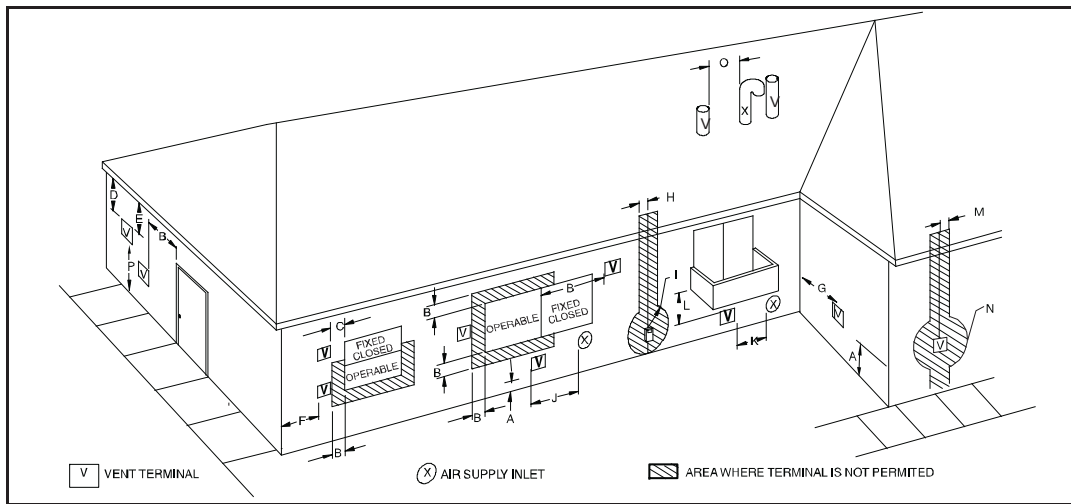


Fig. 40 – Combustion Air and Vent Pipe Termination for Direct Vent (2-Pipe) System



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Fig. 41 – Direct Vent Termination Clearance

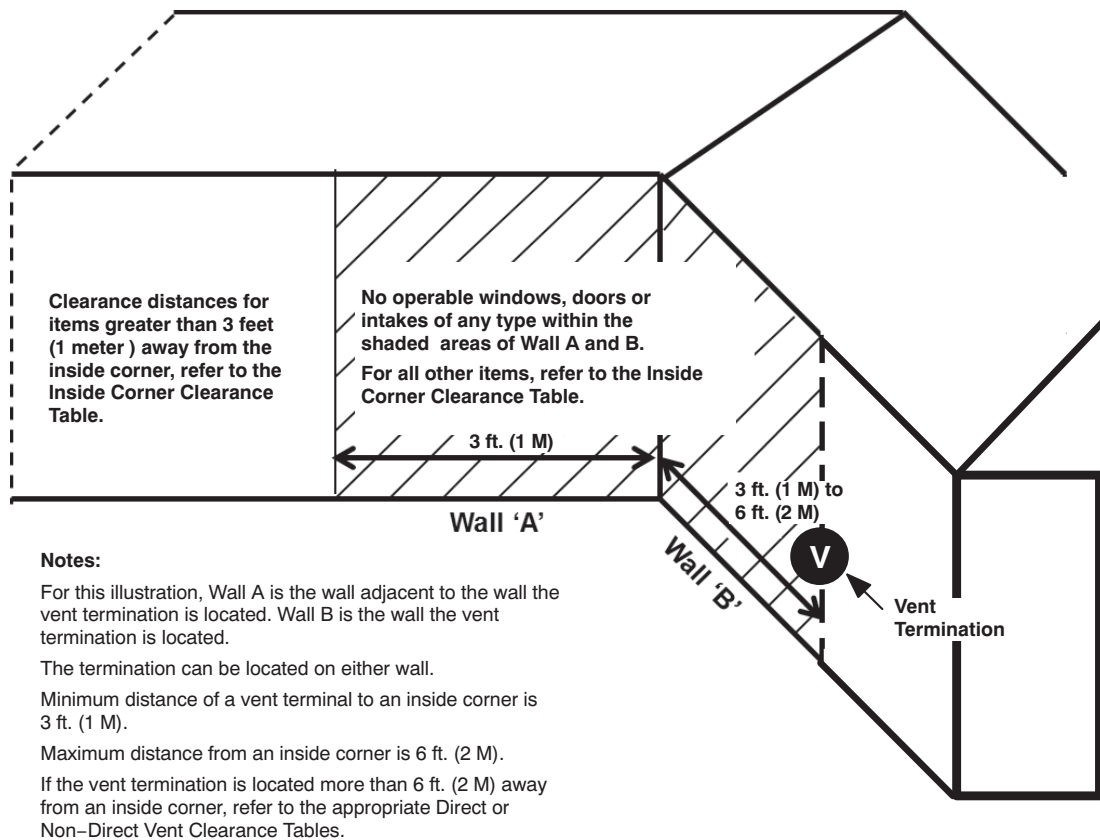
NOTE: The following is based upon National codes for gas appliances and is provided as a reference. Refer to local codes which may supersede these standards and/or recommendations.

Item	Clearance Description	Canadian Installations (1) (per CAN/CSA B149.1)	U.S. Installations (2) (per NFPA 54/ANSI Z223.1)
A	Clearance above grade, veranda, porch, deck, balcony or anticipated snow level	12 in. (305 mm) 18 in. (457 mm) above roof surface.	12 in. (305 mm)
B	Clearance to a window or door that may be opened	12 in. (305 mm) for appliances >10,000 BTUh (3 kW) and ≤100,000 BTUh (30 kW), 36 in. (914 mm) for appliances >100,000 BTUh (30 kW)	9 in. (229 mm) for appliances >10,000 BTUh (3 kW) and ≤50,000 BTUh (15 kW), 12 in. (305 mm) for appliances >50,000 BTUh (15kW)
C	Clearance to a permanently closed window	For clearances not specified in NFPA 54/ANSI Z223.1 or CAN/CSA B149.1, clearances shall be in accordance with local installation codes and the requirements of the gas supplier and the manufacturer's installation instructions. Manufacturer's Recommendation: See Notes 3-8.	
D	Vertical clearance to a ventilated soffit located above the terminal within a horizontal distance of 2 feet (61 cm) from the centerline of the terminal		
E	Clearance to an unventilated soffit		
F	Clearance to an outside corner		
G	Clearance to an inside corner		
H	Clearance to each side of the centerline extended above electrical meter or gas service regulator assembly	3 ft. (.9 M) within 15 ft. (4.6 M) above the meter/regulator assembly.	3 ft. (.9 M) within 15 ft. (4.6 M) above the meter/regulator assembly.
I	Clearance to service regulator vent outlet	3ft. (.9 M)	See Note 4.
J	Clearance to non—mechanical air supply inlet to building or the combustion air inlet to any other appliance	12 in. (305 mm) for appliances >10,000 BTUh (3 kW) and ≤100,000 BTUh (30 kW), 36 in. (914 mm) for appliances >100,000 BTUh (30 kW)	9 in. (9 mm) for appliances >10,000 BTUh (3 kW) and ≤50,000 BTUh (15 kW), 12 in.(305 mm) for appliances >50,000 BTUh (15kW)
K	Clearance to a mechanical air supply inlet	6 ft. (1.8 M)	3ft (.9 M) above if within 10 ft. (3 M) horizontally
L	Clearance under a veranda, porch, deck, or balcony	12 in. (305 mm). Permitted only if veranda, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor.	See Note 4. Manufacturer's Recommendation: See Notes 3-8.
M	Clearance to each side of the centerline extended above or below vent terminal of the furnace to a dryer or water heater vent, or other appliance's direct vent intake or exhaust	12 in. (305 mm)	12 in. (305 mm)
N	Furnace combustion air intake clearance to a water heater vent, dryer vent or other types of appliance exhaust.	3 ft. (.9 M)	3 ft. (.9 M)
O	Clearance from a plumbing vent stack	3 ft. (.9 M) 7 ft. (2.1 M)	3 ft. (.9 M)
P	Clearance above or adjacent to paved sidewalk or paved driveway located on public property	Vent shall not terminate above or adjacent to a sidewalk or paved driveway that is located between two single family dwellings and serves both dwellings.	See Note 4. Manufacturer's Recommendation: See Notes 3-8.

> greater than, ≥ greater than or equal to, < less than, ≤ less than or equal to

Notes:

- In accordance with the current CAN/CSA B149.1, Natural Gas and Propane Installation Code.
- In accordance with the current NFPA 54/ANSI Z223.1, National Fuel Gas Code
- NOTE: This table is based upon National codes for gas appliances, and are provided as a reference.
- Refer to Local codes which may supersede these standards and/or recommendations.
- For clearances not specified in NFPA 54/ANSI Z223.1 or CAN/CSA B 149.1, clearances shall be in accordance with local installation codes and the requirements of the gas supplier and the manufacturer's installation instructions.
- When locating vent terminations, consideration must be given to prevailing winds, location, and other conditions which may cause recirculation of the combustion products of adjacent vents. Recirculation can cause poor combustion, inlet condensate problems, vent termination icing, and/or accelerated corrosion of the heat exchangers.
- Design and position vent outlets to avoid ice build-up on and moisture damage to surrounding surfaces.
- The vent for this appliance shall not terminate:
- Near soffit vents of crawl space vents or other areas where condensate or vapor could create a nuisance or hazard or property damage; or
- Where condensate vapor could cause damage or could be detrimental to the operation of regulators, relief valves, or other equipment.
- Avoid venting under a deck or large overhang. Recirculation could occur and cause performance or system problems. Ice build-up may occur.



A170005

Fig. 42 – Inside Corner Termination

For clearance distances when vent termination is located more than 6 ft. (2 M) away from an inside corner, refer to the appropriate Direct Vent Clearance Table.	
Clearance description when termination is at least 3 ft. (1 M) away and not more than 6 ft. (2 M) away from an inside corner.	
Clearance above grade, veranda, porch, deck, balcony or anticipated snow level	12-in. (305 mm)
Clearance to a permanently closed window on either Wall A or Wall B	12-in. (305 mm)
Vertical clearance to a soffit located above the vent termination within a horizontal distance of 2 ft. (61 cm) from the centerline of the vent termination	6 ft. (2 M)
Clearance to a ventilation exhaust (including HRV/ERV) on either Wall A or Wall B	12-in. (305 mm)
Clearance above paved sidewalk or paved driveway located on public property	7 ft. (2.1 M)
Clearance under a veranda, porch, deck, or balcony	N.P.*
No operable windows, doors or intakes of any type are permitted on Wall B between the vent termination and the inside corner when the vent termination is at least 3 ft. (1 M) away and not more than 6 ft. (2 M) away from an inside corner.	
The following items on Wall A must be located at least 3 ft. (1 M) away from the inside corner when a vent termination is located on Wall B and the vent termination is at least 3 ft. (1 M) away or not more than 6 ft. (2 M) away from an inside corner.	
A window or door that may be opened	
The centerline extended above electrical meter or gas service regulator assembly	
A service regulator vent outlet	
The centerline of a dryer or water heater vent, or other appliance's vent intake	
A non-mechanical air supply inlet	
Clearance distances shown for Wall A are measured horizontally from the exit of the termination on Wall B to the closest edge of the item shown below.	
Clearance to a mechanical air supply (including HRV/ERV) inlet unless termination is 3 ft. (1 M) above the horizontal line of the intake	10 ft. (3 M)
For clearance distances from a vent termination to the outside corner of the wall, refer to the appropriate Direct Vent Clearance Table	
*N.P. = Not Permitted	
*N/A = Not Applicable	

! WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow the instructions outlined in LOCATING THE VENT TERMINATION for each appliance being placed into operation, could result in carbon monoxide poisoning or death.

NOTE: The vent for this appliance must not terminate over public walkways; or near soffit vents or crawl space vents or other areas where condensate or vapor could create a nuisance or hazard or cause property damage; or where condensate vapor could cause damage or could be detrimental to the operation of regulators, relief valves, or other equipment.

Locating the Vent Termination

General

NOTE: Termination Requirements for the Provinces of Alberta and Saskatchewan are located at the end of this section.

Combustion-air inlet pipe (direct vent/2-pipe system only) and vent pipe must terminate outside structure, either through sidewall or roof. Sidewall application vent and intake pipes shall not project more than 3 inches beyond the outer wall surface.

For vent termination clearance, references to National codes are shown in Fig. 41 for Direct Vent/2-Pipe system and Ventilated Combustion Air/Non-direct Vent/1-Pipe system. For exterior termination arrangements, refer to Fig. 41 for Direct Vent/2-Pipe system. Contact Local code authorities for other requirements to and/or exemptions from the National codes shown in the figures.

Roof termination is the recommended termination location. Roof terminations provide better performance against sustained prevailing winds. The roof location is preferred since the vent and combustion air system is less susceptible to damage or contamination. The termination is usually located away from adjacent structures or other obstacles such as inside corners, windows, doors or other appliances. It is less prone to icing conditions, and it often has less visible vent vapors.

Sidewall terminations may require sealing or shielding of building surfaces with a corrosive resistance material due to the corrosive properties of combustion products from the vent system, as well as protection of adjacent structures.

! NOTICE

RECOMMENDED SUPPORT FOR VENT TERMINATIONS

It is recommended that sidewall vent terminations in excess of 24 inches (.6 M) or rooftop terminations in excess of 36 inches (1 M) in vertical length be supported by EITHER the Direct Vent Termination Kit shown in Table 12 or by field-supplied brackets or supports fastened to the structure.

NOTE: (Direct Vent/2-Pipe system ONLY) Terminate with the standard termination as shown in Fig. 41 or use a factory-approved accessory termination kit.

When determining appropriate location for termination, consider the following guidelines:

1. Comply with all clearance requirements stated in Fig. 41 per application.
2. Termination or termination kit should be positioned where vent vapors will not damage plants/shrubs, air conditioning equipment or utility meters.
3. Do not locate termination directly into prevailing winds. Termination should be positioned so that it will not be affected by sustained prevailing winds over 30 mph, wind eddy, such as inside building corners, or by recirculation of flue gases, airborne leaves, or light snow.

4. Termination or termination kit should be positioned where it will not be damaged by or subjected to foreign objects such as stones, balls, etc.
5. Termination or termination kit should be positioned where vent vapors are not objectionable.

Inside Corner Terminations (see Fig. 42)

Inside corner vent terminations are permitted provided that:

1. Only two exterior walls come together to form an angle of 90° to 135°. There are no other exterior walls attached to either wall to form an alcove.
2. The clearance distances apply when the vent is at least 3 feet (1 meter) from, but not more than 6 feet (2 meters) away from an inside corner.
3. For vent terminations located more than 6 feet (2 meters) from an inside corner, refer to the appropriate Direct Vent Clearance Table for all two pipe terminations or Non-Direct Vent Clearance Table for all single pipe terminations.
4. The clearance distances to items between the vent termination and the outside corner, refer to the appropriate Direct Vent Clearance Table for all two pipe terminations or Non-Direct Vent Clearance Table for all single pipe terminations.

Direct Vent / 2-Pipe System

Direct vent (2-pipe) vent and combustion air pipes must terminate outside the structure. See Fig. 41 for references to vent clearances required by National code authorities. Allowable vent and combustion air terminations are shown in Fig. 40.

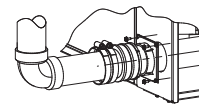
! WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow the instructions outlined below for each appliance being placed into operation could result in carbon monoxide poisoning or death.

This appliance must be installed as a direct vent (two-pipe) furnace, as shown in the installation instructions. Do not take combustion air from inside the structure. Do not install other gas appliances in the same room or enclosed space as the furnace.

Other gas appliances can be installed in the structure, provided there is sufficient air for combustion to the structure, per the appliance manufacturer's installation instructions.



Additional coupling required from transition to polypropylene piping.

Fig. 43 – Sample Inlet Air Pipe Connection for Polypropylene Venting Systems A11336A

Termination Requirements for the Provinces of Alberta and Saskatchewan

The Provinces of Alberta and Saskatchewan require a minimum unobstructed distance of 4 ft. (1.2 M) from the foundation to the property line of the adjacent lot for vent termination of any appliance with an input over 35,000 BTU/h. If there is less than 4 ft. (1.2 M) of unobstructed distance to the property line of the adjacent lot, no type of vent termination is permitted for appliances with inputs greater than 35,000 BTU/h.

There are no additional restrictions on unobstructed distances greater than 8 ft. (2.4 M). All single, two-pipe and concentric vents may be used, providing all other Code and manufacturer's requirements in these

instructions are adhered to. Refer to the appropriate **Vent Termination** section above for locating the vent termination

If the unobstructed distance from the foundation to the property line of the adjacent lot is no less than 4 ft. (1.2 M) and no greater than 8 ft. (2.4 M), it will be necessary to re-direct the flue gas plume. In this situation, a concentric vent kit cannot be used. A 2-pipe termination (or single pipe termination when permitted) that re-directs the flue gas away by use of an elbow or tee, certified to ULC S636 from the adjacent property line must be used. See Fig. 44.

The concentric vent kit currently cannot be modified to attach an elbow to the vent portion of the rain cap. A tee attached to the rain cap could potentially direct the flue gas plume toward the intake air stream and contaminate the incoming combustion air for the furnace.

Refer to Fig. 44 for terminations approved for use in Alberta and Saskatchewan.

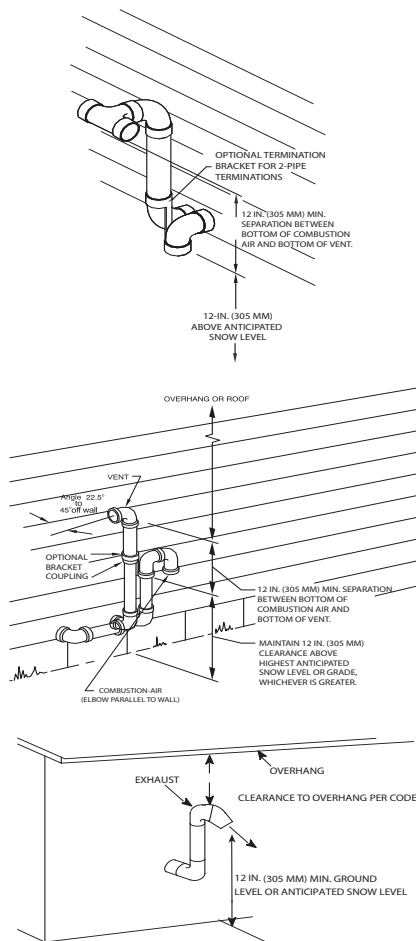


Fig. 44 – Alberta and Saskatchewan Vent Termination
Size the Vent and Combustion Air Pipes

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General

! NOTICE

OPTIONAL CONFIGURATION FOR COMBUSTION AIR INLET PIPE

In applications where there is a risk of excessive moisture entering the combustion air inlet pipe, a moisture trap may be added to the inlet pipe to help prevent moisture from entering the furnace from the combustion air inlet pipe. See Fig. 39.

When sizing venting systems, the equivalent length of the optional moisture trap (15 feet/5 M) must be taken into account.

Furnace combustion air and vent pipe connections are sized for 2-in. (50 mm ND) PVC/ABS DWV pipe. The combustion air and vent pipe connections also accommodate 60 mm polypropylene venting systems with outside diameters of approximately 60 mm (2-3/8 inches). Any pipe diameter change should be made outside furnace casing in vertical pipe. Any change in diameter to the pipe must be made as close to the furnace as reasonably possible. See Fig. 45.

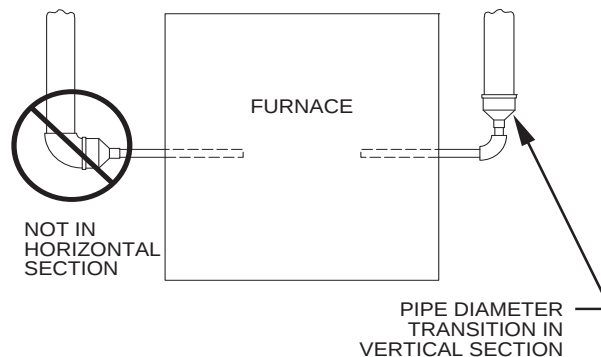


Fig. 45 – Combustion Air and Vent Pipe Diameter Transition
Location and Elbow Configuration

A93034

The Maximum Vent Length for the vent and combustion air pipe (when used) is determined from the Maximum Equivalent Vent Length in Table 14 minus the number of fittings multiplied by the deduction for each type of fitting used from Table 15.

Combustion Air Inlet Moisture Trap

To prevent moisture from trickling into the furnace vestibule, a trap can be installed in the intake air pipe near the furnace. Connecting a drain line to the trap is recommended as trace amounts of moisture will evaporate into the intake air stream. If the combustion air inlet is located near a moisture exhaust duct, or there are other concerns of excessive moisture being drawn into the combustion air inlet, it is encouraged to connect a drain line to the trap.

The trap can be constructed from a running tee of the same diameter of the intake air pipe with EITHER a removable cap attached to a 6-inch long pipe connected to the tee or the External vent Trap Kit to help prevent contaminants from entering the furnace. See Fig. 39.

The External Vent Trap Kit accessory may be used as a trap for the combustion air inlet pipe if a large amount of moisture must be removed. The drain line may be connected to the same drain as the furnace condensate and the evaporator coil condensate line ONLY if the inlet air trap drain and the evaporator coil drain empty into an open segment of pipe above the drain, See Fig. 9. When using the External Vent Trap Kit, refer to those instructions for proper drain connections.

The tee may also be connected to the intake air pipe on the side of the casing. See Fig. 39.

In any configuration, it will be necessary to add the equivalent length of the tee (15 feet/5 M) to the Total Equivalent Vent Length of the venting system.

NOTICE

ADDITIONAL INFORMATION FOR POLYPROPYLENE VENTING SYSTEMS

Polypropylene venting systems include flexible vent pipe. These flexible vent pipes have a different equivalent vent length than straight sections of PVC/ABS DWV vent pipe. Be sure to make the appropriate deductions from the Maximum Equivalent Vent Length (MEVL), or additions to the Total Equivalent Vent Length (TEVL), when applying flexible vent pipes in polypropylene venting systems. See the polypropylene vent system manufacturer's installation instructions for details.

When using metric-sized venting systems, use these equivalencies for obtaining the proper MEVL from the Tables:

Use 2" Vent Tables for 60 mm (o.d.) vent systems

Use 3" Vent Tables for 80 mm (o.d.) vent systems

Use 4" Vent Tables for 100 mm (o.d.) vent systems

NOTE: Maximum Equivalent Vent Length (MEVL) includes standard and concentric vent termination and does NOT include elbows. Use Table 15 - Deductions from Maximum Equivalent Vent Length to determine allowable vent length for each application.

Table 14 – Maximum Equivalent Vent Length - Ft.

Unit Size		40,000 *			60,000 †				80,000					100,000				120,000‡				
Altitude (feet)	Pipe Dia. (in)	1 ½	2	2 ½	1 ½	2	2 ½	3	1 ½	2	2 ½	3	4	2	2 ½	3	4	2 ½	3	4		
	0-2000	40	155	185	20	100	175	200	15	55	130	175	200	20	80	175	200	10	75	185		
	2001-3000	35	150	175		95	165	185	10	49	125	165	185	15	75	165	185		70	175		
	3001-4000	30	135	160		16	90	155		175	115	155	175	15	70	155	175		5	65	165	
	4001-4500	25	130	155	15	85	150	170		44	110	150	165		10	65	150	165	N/A	60	160	
	4501-5000		125	145		80	145	165		145	160	140	155			145	145	50		115	125	46
	5001-6000	20	120	130		75	140	155		41	100	135	150			60	135	145		43	120	
	6001-7000	15	110	120	13	70	130	145	N/A	38	90	125	140	55		125	135	39		115		
	7001-8000	10	100	110	10	65	120	135		36	120	125	N/A	50	115	125	43	120				
	8001-9000		90	95	5	60	115	125		33	80	110		115	50	115	125	43		120		
9001-10000	5	80	85	N/A	55	105	115	30	75	100	105	45	100	115	39	115						
Maximum Equivalent Vent Length - Meters																						
Unit Size		40,000 *			60,000 †				80,000					100,000				120,000‡				
Altitude (meters)	Pipe Dia. (mm)	38	51	64	38	51	64	76	38	51	64	76	102	51	64	76	102	64	76	102		
	0-610	12.1	47.2	56.3	6.0	30.4	53.3	60.9	4.5	16.7	39.6	53.3	60.9	6.0	24.3	53.3	60.9	3.0	22.8	56.3		
	611-914	10.6	45.7	53.3		28.9	50.2	56.3	3.0	14.9	38.1	50.2	56.3	4.5	22.8	50.2	56.3		21.3	53.3		
	915-1219	9.1	41.1	48.7		4.8	27.4	47.2		53.3	13.4	33.5	45.7	50.2	3.0	21.3	47.2		51.8	N/A	19.8	50.2
	1220-1370	7.6	39.6	47.2	4.5	25.9	45.7	51.8		12.4			30.4	41.1		45.7	19.8	45.7	50.2		42.6	47.2
	1371-1524		38.1	44.1		24.3	44.1	50.2														
	1525-1829	6.0	36.5	39.6		22.8	42.6	47.2	N/A		11.5	27.4										
	1830-2134	4.5	33.5	36.5	3.9	21.3	39.6	44.1		10.9	24.3	36.5	38.1	16.7	38.1	41.1	14.0	39.6				
	2135-2438	3.0	30.4	33.5	3.0	19.8	36.5	41.1		10.0	24.3	33.5	35.0	15.2	35.0	38.1	13.1	36.5				
	2439-2743		27.4	28.9	1.5	18.2	35.0	38.1		9.1	22.8	30.4	32.0	13.7	30.4	35.0	11.8	35.0				
2744-3048	1.5	24.3	25.9	N/A	16.7	32.0	35.0															

*. 40K Inducer Outlet Restrictor

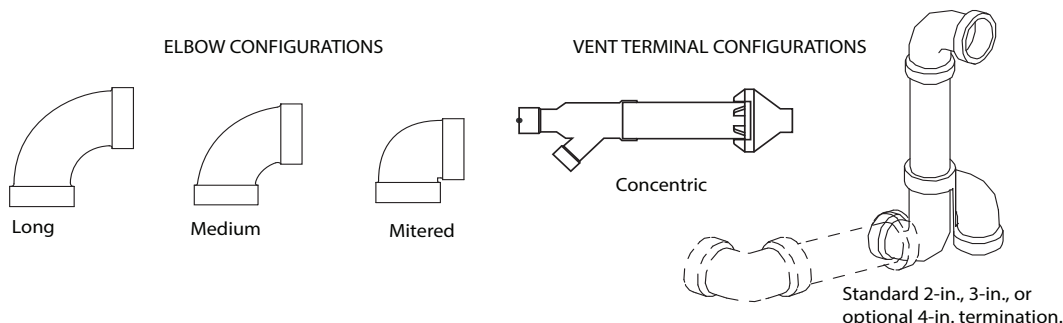
Inducer Outlet Restrictor disk (PN 1185623; 1.25-in. [32-mm] dia.) shipped in loose parts bag or available through FAST Parts and is required under 10-ft. (3.0-M) TEVL in all orientations. Required for installations from 0 to 2000 ft. (0 to 610 M) above sea level. Failure to use an outlet restrictor may result in flame disturbance or flame sense lock-out.

†. 60K Inducer Outlet Restrictor

Inducer Outlet Restrictor disk (PN 1185623; 1.25-in. [32-mm] dia.) available through FAST Parts and is required for not greater than 5-ft. (1.5-M) TEVL in downflow orientations only. Required for installations from 0 to 2000 ft. (0 to 610 M) above sea level.

‡. 120K Inducer Outlet Restrictor

Inducer Outlet Restrictor disk (P/N 1188589; 1.50-in. [38 mm] dia.) available through FAST Parts and is required for less than 5-ft. (1.5 M) TEVL in downflow orientations only. Required for installations from 0 to 2000 ft. (0 to 610 M) above sea level.



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Table 15 – Deductions from Maximum Equivalent Vent Length - Ft. (M)

Pipe Diameter (in):	1-1/2		2		2-1/2		3		4	
Mitered 90° Elbow	8	(2.4)	8	(2.4)	8	(2.4)	8	(2.4)	8	(2.4)
Medium Radius 90° Elbow	5	(1.5)	5	(1.5)	5	(1.5)	5	(1.5)	5	(1.5)
Long Radius 90° Elbow	3	(0.9)	3	(0.9)	3	(0.9)	3	(0.9)	3	(0.9)
Mitered 45° Elbow	4	(1.2)	4	(1.2)	4	(1.2)	4	(1.2)	4	(1.2)
Medium Radius 45° Elbow	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)
Long Radius 45° Elbow	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)
Tee	16	(4.9)	16	(4.9)	16	(4.9)	16	(4.9)	16	(4.9)
Concentric Vent Termination	NA		0	(0.0)	NA		0	(0.0)	NA	
Standard Vent Termination	0	(0.0)	0	(0.0)	0	(0.0)	0	(0.0)	0	(0.0)

NOTES:

1. Use only the smallest diameter pipe possible for venting. Over-sizing may cause flame disturbance or excessive vent terminal icing or freeze-up.
2. NA - Not allowed. Pressure switch will not close, or flame disturbance may result.
3. Not all furnace families include 140,000 BTU/h input models.
4. Vent sizing for Canadian installations over 4500 ft. (1370 M) above sea level are subject to acceptance by the local authorities having jurisdiction.
5. Size both the combustion air and vent pipe independently, then use the larger size for both pipes.
6. Assume the two 45° elbows equal one 90° elbow. Wide radius elbows are desirable and may be required in some cases.
7. Elbow and pipe sections within the furnace casing and at the vent termination should not be included in vent length or elbow count.
8. The minimum pipe length is 5 ft. (2 M) linear feet (meters) for all applications.
9. Use 3-in. (76 mm) diameter vent termination kit for installations requiring 4-in. (102 mm) diameter pipe.

To calculate the Total Equivalent Vent Length (TEVL) of the venting system:

1. Measure the individual distance from the furnace to the termination for each pipe.
2. Count the number of elbows for each pipe.
3. For each pipe, multiply the number of elbows by the equivalent length for the type of elbow used. Record the equivalent length of all the elbows for each pipe.
4. If a Tee is used on the termination (Alberta and Saskatchewan, when required) record the equivalent length of the Tee used.
5. Calculate Total Equivalent Vent Length by adding the equivalent lengths of the fittings to the lengths of the individual vent and combustion air pipes.
6. When using polypropylene venting systems with flexible vent pipes, perform adjustments for the equivalent length of the flexible vent pipe to the calculated total equivalent venting system length. See the polypropylene vent system manufacturer's instructions for details.
7. Select a diameter of vent pipe from [Table 14](#) and note the Maximum Equivalent Vent Length (MEVL) shown for that application for that specific furnace input size. Compare the Total Equivalent Vent Length (TEVL) to the MEVL:
 - a. If the Total Equivalent Vent Length is **shorter** than the Maximum Equivalent Vent Length for the diameter of pipe chosen, then that diameter of pipe selected may be used.
 - b. If the Total Vent Length is **longer** than the Maximum Equivalent Vent Length for the diameter of pipe chosen, that diameter pipe MAY NOT be used for venting the furnace. Try the next larger diameter pipe.

NOTE: If the calculated Total Equivalent Vent Lengths results in different diameter pipes for the vent and combustion air, select the larger diameter for both pipes.

NOTE: If the Maximum Vent Length for diameter of the pipe selected is longer than the measured length and the equivalent length of all the fittings and terminations (TEVL), recalculate Total Equivalent Vent Length using the next smaller diameter. If the Maximum Equivalent Vent Length is still longer than the longer TEVL of the vent pipe or combustion air pipe, then that diameter of pipe selected may be used.

When installing vent systems pipe lengths of 10 ft. (3 M) or less, use the smallest allowable pipe diameter. Using a pipe size greater than required for short venting systems may result in loss of efficiency, incomplete combustion, flame disturbance, or flame sense lockout.

For vent systems longer than 10 ft. (3 M), any larger diameter vent pipe shown in [Table 14](#) for that size model may be used.

Combustion Air and Vent Piping Insulation Guidelines

NOTE: Use closed cell, neoprene insulation or equivalent.

The vent pipe may pass through unconditioned areas. The amount of exposed pipe allowed is shown in [Table 16](#).

1. Using winter design temperature (used in load calculations), find appropriate temperature for your application and furnace model.
2. Determine the amount of total and exposed vent pipe.
3. Determine required insulation thickness for exposed pipe length(s).
4. When combustion air inlet piping is installed above a suspended ceiling, the pipe **MUST** be insulated with moisture resistant insulation such as Armaflex or other equivalent type of insulation.
5. Insulate combustion air inlet piping when run in warm, humid spaces.
6. Install the insulation per the insulation manufacturer's installation instructions.

NOTE: Pipe length (ft. / M) specified for maximum pipe lengths located in unconditioned spaces (see [Table 16](#)) cannot exceed total allowable pipe length as calculated from [Table 14](#).

Configure the Furnace

WARNING

CARBON MONOXIDE POISONING HAZARD

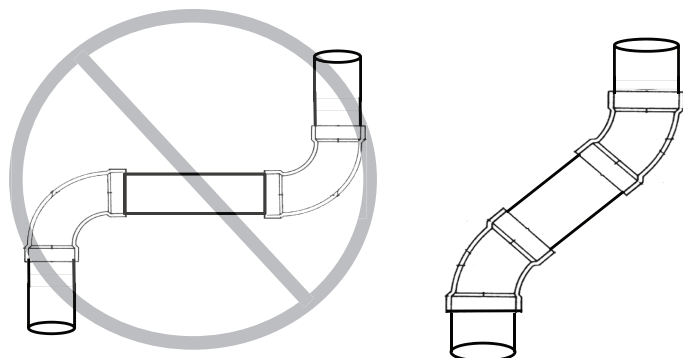
Failure to follow this warning could result in personal injury or death.

To route the vent pipe and combustion air pipe through the furnace, the manufacturer supplied kit must be used. Failure to properly seal the blower compartment from the furnace vestibule could result in the circulation of carbon monoxide throughout the structure. The vent pipe and combustion air pipe must be a continuous pipe while passing through the blower compartment. Seals supplied in this kit must be installed per the instructions provided. Follow all procedures outlined in these instructions.

Near Furnace Vent Connections

Offsets in the vertical portion of the vent pipe should be made with 45 deg. elbows instead of 90 deg. elbows. Short horizontal runs of vent pipe are difficult to pitch correctly and may trap water in the vent pipe.

Trapped water in the vent pipe may result in nuisance pressure switch tripping.



Avoid short horizontal offsets with 90 deg. Elbows. Short offsets can be difficult to slope and may trap condensate.

Use 45 deg. Elbows where possible, to ensure condensate drainage.

Fig. 46 – Near Furnace Vent Connections

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Install the Vent and Combustion Air Pipes

With the furnace installed in the required position, remove the desired knockouts or plugs from the casing. It will be necessary to remove one knockout or plug for the vent pipe and the other knockout or plug for the combustion air connection. See [Fig. 10](#).

The vent elbow can be rotated to the required location on the casing if necessary. See [Fig. 54](#). To rotate the vent elbow:

1. Loosen the clamp on the inlet of the vent elbow attached to the inducer.
2. Rotate the vent elbow to the required position. There are rounded notches on the vent elbow to align it with the inducer housing for each orientation.
3. Tighten the clamp around the vent elbow. Torque the clamp to 15 lb-in. See [Fig. 48](#) and [Fig. 49](#).

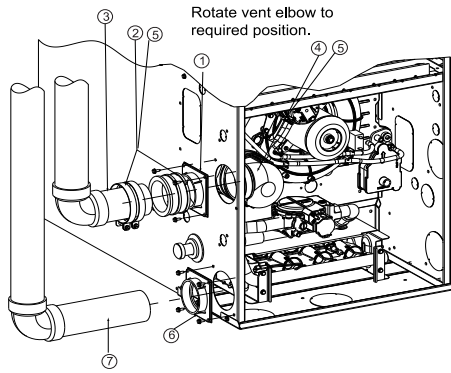
Table 16 – Maximum Allowable Exposed Vent Lengths Tables

Maximum Allowable Exposed Vent Length in Unconditioned Space (Feet)												
Winter Design Temp °F	Unit Size	40,000* BTUh										
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation		
	Pipe Dia. in.	1 ½	2	2 ½		1 ½	2	2 ½		1 ½	2	2 ½
	20	20	20	20		20	50	45		20	60	50
	0	10	5	5		20	25	20		20	30	25
Winter Design Temp °F	Unit Size	60,000 BTUh										
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation		
	Pipe Dia. in.	1 ½	2	2 ½	3	1 ½	2	2 ½	3	1 ½	2	2 ½
	20	20	30	30	25	20	75	65	60	20	85	75
	0	15	15	10	10	20	40	30	25	20	45	40
Winter Design Temp °F	Unit Size	80,000 BTUh										
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation		
	Pipe Dia. in.	1 ½	2	2 ½	3	4	1 ½	2	2 ½	3	4	
	20	15	40	40	35	30	15	50	90	75	65	15
	0	15	20	15	10	5	15	50	45	35	30	15

* Not all families have these models

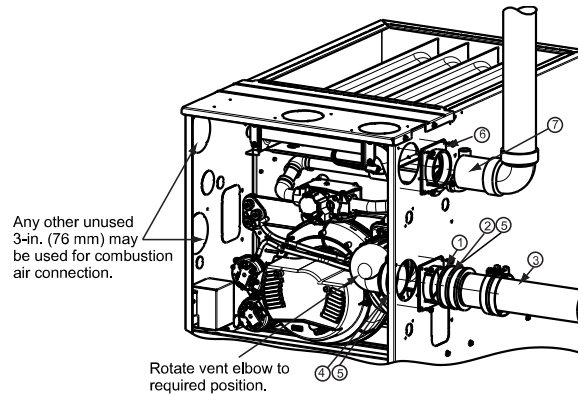
Maximum Allowable Exposed Vent Length in Unconditioned Space (Metric)												
Winter Design Temp °C	Unit Size	40,000* BTUh										
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation		
	Pipe Dia. mm	38	51	64		38	51	64		38	51	64
	-7	6.1	6.1	6.1		6.1	15.2	13.7		6.1	18.3	15.2
	-18	3.0	1.5	1.5		6.1	7.6	6.1		6.1	9.1	7.6
Winter Design Temp °C	Unit Size	60,000 BTUh										
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation		
	Pipe Dia. mm	38	51	64	76	38	51	64	76	38	51	64
	-7	6.1	9.1	9.1	7.6	6.1	22.9	19.8	18.3	6.1	25.9	22.9
	-18	4.6	4.6	3.0	3.0	6.1	12.2	9.1	7.6	6.1	13.7	12.2
Winter Design Temp °C	Unit Size	80,000 BTUh										
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation		
	Pipe Dia. mm	38	51	64	76	102	38	51	64	76	102	
	-7	4.6	12.2	12.2	10.7	9.1	4.6	15.2	27.4	22.9	19.8	4.6
	-18	4.6	6.1	4.6	3.0	1.5	4.6	15.2	13.7	10.7	9.1	4.6

* Not all families have these models



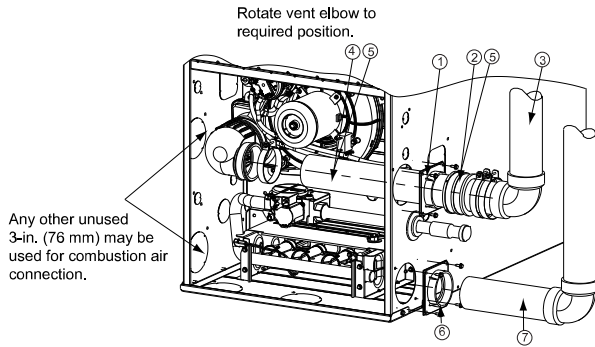
Representative drawing only, some models may vary.
DOWNFLOW LEFT CONFIGURATION

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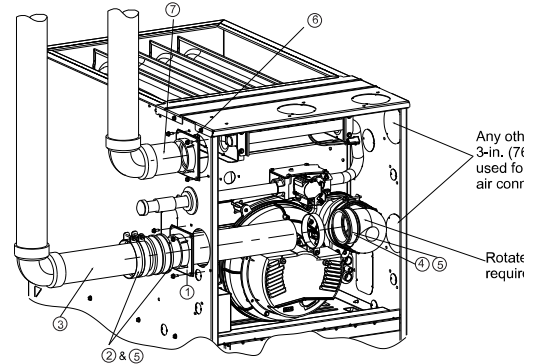
Representative drawing only, some models may vary.
UPFLOW RIGHT CONFIGURATION

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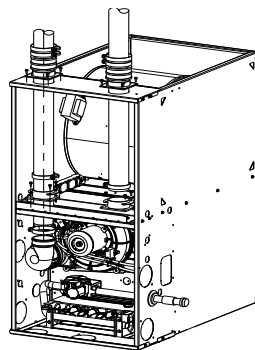
Representative drawing only, some models may vary.
DOWNFLOW RIGHT CONFIGURATION

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Representative drawing only, some models may vary.
UPFLOW VERTICAL VENT

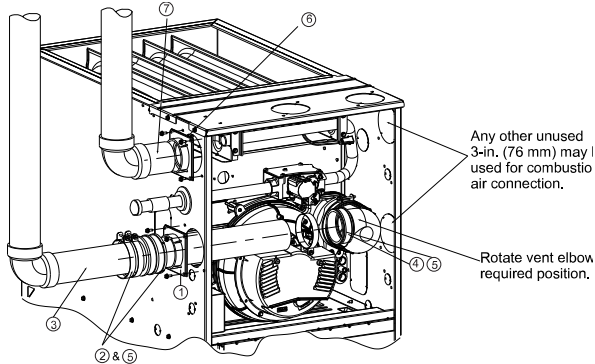
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Representative drawing only, some models may vary.
DOWNFLOW VERTICAL

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Fig. 47 – Downflow Configurations



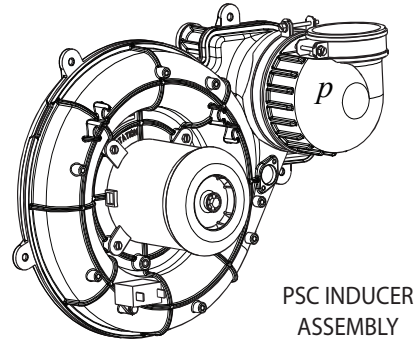
Representative drawing only, some models may vary.

A230010

Fig. 48 – Upflow Configurations
Notes for venting options

Refer to these notes for the following [Fig. 47](#) and [Fig. 48](#).

1. Attach vent pipe adapter with gasket to furnace casing.
2. Align notches in rubber coupling over standoffs on adapter. Slide clamps over the coupling.
3. Slide vent pipe through adapter and coupling into vent elbow.
4. Insert vent pipe into vent elbow.
5. Torque all clamps 15 lb.-in.
6. Attach combustion air pipe adapter with gasket to furnace.
7. Attach combustion air pipe to adapter with silicone. Pilot drill a 1/8-in. hole in adapter and secure with a #7 x 1/2-in. sheet metal screw.



A13075A

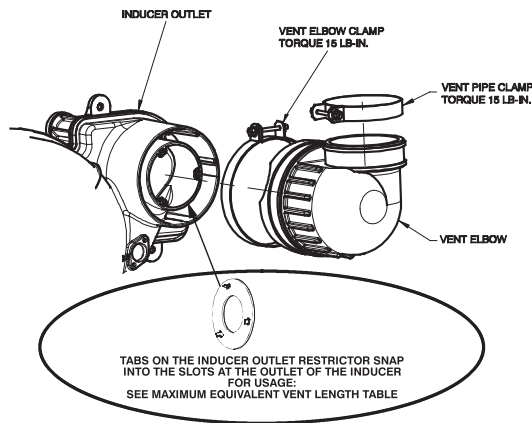


Fig. 49 – Inducer Vent Elbow

A17006B

Installing the Vent Pipe Adapter and Combustion Air Pipe Adapter

! WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in personal injury or death.

To route the vent pipe and combustion air pipe through the furnace, the manufacturer supplied kit must be used. Failure to properly seal the blower compartment from the furnace vestibule could result in the circulation of carbon monoxide throughout the structure. The vent pipe and combustion air pipe must be a continuous pipe while passing through the blower compartment. Seals supplied in this kit must be installed per the instructions provided. Follow all procedures outlined in these instructions.

! WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in personal injury or death.

DO NOT use cement to join polypropylene venting systems. Follow the polypropylene venting system manufacturer's instructions for installing polypropylene venting systems.

NOTE: The rubber coupling that attaches to the vent pipe adapter must be used. The adapter seals the vent pipe to the casing and reduces the strain on the vent elbow attached to the inducer.

1. Apply the gaskets to the vent pipe and combustion air pipe adapters. If supplied, remove and discard round center "slug" from interior of gasket. See Fig. 43.

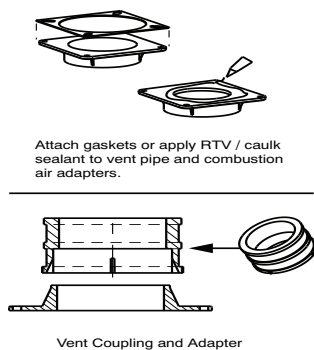


Fig. 50 – Vent Coupling and Adapter with Gaskets

A13074A

NOTE: The vent pipe adapter can be distinguished from the inlet pipe adapter by the absence of an internal pipe-stopping ring. The vent pipe

can pass through the vent pipe adapter; it cannot pass through the inlet pipe adapter.

2. Align the screw holes in the plastic vent pipe adapter with the dimples in the casing.
3. Pilot drill the screw holes for the adapter in the casing and attach the vent pipe adapter to the furnace with sheet metal screws.
4. Slide the end of the rubber vent coupling with notches in it over the standoffs on the vent pipe adapter.
5. Insert a length of vent pipe through the coupling into the outlet of the vent elbow.
6. Tighten the clamp around the outlet of the vent elbow. Torque the clamp to 15 lb-in.

! NOTICE

The following instructions are for PVC/ABS DWV vent piping only. **DO NOT USE THESE TECHNIQUES FOR POLYPROPYLENE VENT PIPING SYSTEMS.** See the polypropylene vent system manufacturer's instructions for installing polypropylene venting systems.

Install the remaining vent and combustion air pipes as shown below. It is recommended that all pipes be cut, prepared, and pre-assembled before permanently cementing any joint.

1. Working from furnace to outside, cut pipe to required length(s).
2. De-burr inside and outside of pipe.
3. Chamfer outside edge of pipe for better distribution of primer and cement.
4. Clean and dry all surfaces to be joined.
5. Check dry fit of pipe and mark insertion depth on pipe.
6. Insert the vent pipe into the vent elbow.
7. Torque clamp on vent elbow 15 lb-in.
8. Torque clamp on vent coupling 15 lb-in.
9. Insert the combustion air pipe into the adapter.
10. Pilot drill a screw hole through the adapter into the combustion air pipe and secure the pipe to the adapter with sheet metal screws. **DO NOT DRILL INTO POLYPROPYLENE VENT PIPES.** Use an optional accessory vent coupling, if needed.
11. Seal around the combustion air pipe with silicone or foil tape. **SILICONE SEALERS MAY NOT BE APPROPRIATE FOR POLYPROPYLENE VENT SYSTEMS. REFER TO THE POLYPROPYLENE VENT SYSTEM MANUFACTURER'S INSTRUCTIONS.**
12. After pipes have been cut and pre-assembled, apply generous layer of cement primer to pipe fitting socket and end of pipe to insertion mark. Quickly apply approved cement to end of pipe and fitting socket (over primer). Apply cement in a light, uniform coat on inside of socket to prevent buildup of excess cement. Apply second coat. **DO NOT CEMENT POLYPROPYLENE FITTINGS.**
13. While cement is still wet, twist pipe into socket with 1/4-in. turn. Be sure pipe is fully inserted into fitting socket.
14. Wipe excess cement from joint. A continuous bead of cement will be visible around perimeter of a properly made joint.
15. Handle pipe joints carefully until cement sets.
16. Horizontal portions of the venting system shall be supported to prevent sagging. Space combustion air piping and vent piping hangers as shown in Table 17. Support pipes using perforated metal hanging strap or commercially available hangers or straps designed to support plastic pipe.
17. Slope the vent and combustion air piping downward towards furnace. A minimum slope of at least 1/4-in. (6 mm) per linear

ft.(1-in [25 mm] per 4 ft.[1.2 M]) with no sags between hangers is required. See Caution Box below.

! CAUTION

FURNACE RELIABILITY HAZARD

Failure to follow this caution may result in nuisance short cycling, frozen vent termination, and/or no heat.

Slope the vent and combustion air piping downward towards furnace a minimum of 1/4-in. (6 mm) per linear ft. of pipe.

18. Complete the vent and combustion air pipe installation by connecting to the concentric vent or by installing the required termination elbows as shown in [Fig. 40](#) and [Fig. 45](#). For ventilated combustion air terminations, refer to [Fig. 40](#) and [Fig. 45](#).
19. Use appropriate methods to seal openings where combustion air pipe and vent pipe pass through roof or sidewall.

Table 17 – Hanger Spacing

Diameter	Material				
	PVC Sch 40	SDR 21 & 26	ABS	CPVC	Polypropylene
1 1/2-in.	3-ft.	2 1/2-ft.	3-ft.	3-ft.	3.25-ft.
38-mm	914-mm	762-mm	914-mm	914-mm	1000 mm
2-in.	3-ft.	3-ft.	3-ft.	3-ft.	3.25-ft.
51-mm	914-mm	914-mm	914-mm	914-mm	1000 mm
2 1/2-in.	3 1/2-ft.	3-ft.	3 1/2-ft.	3 1/2-ft.	3.25-ft.
64-mm	1067-mm	914-mm	1067-mm	1067-mm	1000 mm
3-in.	3 1/2-ft.	3-ft.	3 1/2-ft.	3 1/2-ft.	3.25-ft.
76-mm	1067-mm	914-mm	1067-mm	1067-mm	1000 mm
4-in.	4-ft.	3 1/2-ft.	4-ft.	4-ft.	3.25-ft.
102-mm.	1219-mm.	1067-mm	1219-mm	1219-mm	1000-mm

Installing the Vent Termination

Roof Terminations

A roof termination of any type will require a 4-in. (102 mm) flashing for a 2 in. (50 mm ND) concentric vent kit, NAHA002CV or a 5-in. diameter (127 mm) flashing for a 3-in. (80 mm ND) concentric vent kit, NAHA001CV. For two-pipe systems, a flashing for each pipe of the required diameter will be necessary.

It is recommended that the flashing be installed by a roofer or competent professional prior to installing the concentric vent. The terminations can be installed on a flat or pitched roof.

Concentric Vent

Single or multiple concentric vent must be installed as shown in [Fig. 40](#). Maintain the required separation distance between vents or pairs of vents as shown in [Fig. 40](#) and all clearance shown in [Fig. 41](#).

NOTE: Follow the instructions of the vent terminal manufacturer. These instructions are provided as a reference, only.

Cut one 4-in. (102 mm) diameter hole for 2-in. (50 mm ND) kit, or one 5-in. (127 mm) diameter hole for 3-in. (80 mm ND) kit in the desired location.

Loosely assemble concentric vent/combustion air termination components together using instructions in kit.

Slide assembled kit with rain shield **REMOVED** through hole in wall or roof flashing.

NOTE: Do not allow insulation or other materials to accumulate inside of pipe assembly when installing it through hole.

Disassemble loose pipe fittings. Clean and cement using same procedures as used for system piping. **DO NOT CEMENT POLYPROPYLENE FITTINGS.**

Two-Pipe Terminations

Two pipe vent must be installed as shown in [Fig. 40](#). Maintain the required separation distance between vents or pairs of vents as shown in [Fig. 40](#) and all clearance shown in [Fig. 41](#).

! WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in personal injury or death.

DO NOT use cement to join polypropylene venting systems. Follow the polypropylene venting system manufacturer's instructions for installing polypropylene venting systems.

! NOTICE

FOR POLYPROPYLENE VENTING SYSTEMS

When using polypropylene venting systems, all venting materials used, including the vent terminations, must be from the same manufacturer.

! NOTICE

RECOMMENDED SUPPORT FOR VENT TERMINATIONS

It is recommended that rooftop vent terminations in excess of 36 inches (1 M) in vertical length be supported by **EITHER** the Direct Vent Termination Kit shown in [Table 12](#) or by field-supplied brackets or supports fastened to the structure.

Cut two holes in the roof or sidewall for vent and (when used) combustion air pipes. Sidewall holes for two-pipe vent terminations should be side-by-side, allowing space between the pipes for the elbows to fit on the pipes.

Holes in the roof for direct-vent two-pipe terminations should be spaced no more than 18 in. (457 mm) apart to help avoid vent gas recirculation into combustion air intake.

Termination elbows will be installed after the vent and (if used) combustion air pipe is installed.

Sidewall Terminations

Concentric Vent

NOTE: Follow the instructions of the vent terminal manufacturer. These instructions are provided as a reference only.

Determine an appropriate location for termination kit using the guidelines provided in ([Locating the Vent Termination on p33](#)).

1. Cut one 4-in. diameter hole for 2-in. kit, or one 5-in. diameter hole for 3-in. kit.
2. Loosely assemble concentric vent/combustion air termination components together using instructions in kit.
3. Slide assembled kit with rain shield **REMOVED** through hole.

NOTE: Do not allow insulation or other materials to accumulate inside of pipe assembly when installing it through hole.

4. Locate assembly through sidewall with rain shield positioned no more than 1-in. (25 mm) from wall as shown in [Fig. 40](#).
5. Disassemble loose pipe fittings. Clean and cement using same procedures as used for system piping. **DO NOT CEMENT POLYPROPYLENE FITTINGS.**

Two-Pipe Vent Termination

NOTE: Follow the instructions of the vent terminal manufacturer. These instructions are provided as a reference, only.

NOTICE

RECOMMENDED SUPPORT FOR VENT TERMINATIONS

It is recommended that sidewall vent terminations in excess of 24 inches (.6 M) in vertical length be supported by **EITHER** the Direct Vent Termination Kit shown in [Table 12](#) or by field-supplied brackets or supports fastened to the structure.

Determine an appropriate location for termination kit using the guidelines provided in ([Locating the Vent Termination on p33](#)).

1. Cut two holes, one for each pipe, of appropriate size for pipe size being used.
2. Loosely install elbow in bracket (if used) and place assembly on combustion-air pipe.
3. Install bracket as shown in [Fig. 40](#) and [Fig. 45](#).

NOTE: For applications using vent pipe option indicated by dashed lines in [Fig. 40](#), rotate vent elbow 90° from position.

4. Disassemble loose pipe fittings. Clean and cement using same procedures as used for system piping. **DO NOT CEMENT POLYPROPYLENE FITTINGS.**

When two or more furnaces are vented near each other, two vent terminations may be installed as shown in [Fig. 40](#), but next vent termination, or pair of vent terminations, must be at least 36 in. (914 mm) away from the first two terminations. It is important that vent terminations be made as shown in [Fig. 40](#) to avoid recirculation of vent gases.

Inducer Outlet Restrictor

To improve efficiency and operation of 40K, 60K or 100K BTUh input models on very short vent systems, an inducer outlet restrictor is required to be installed on the outlet of the inducer assembly. The outlet restrictor is shown in the footnote of [Table 14](#) - Maximum Equivalent Vent Length. The outlet restrictor for 40K models is shipped in the loose parts bag. See [Table 14](#) for usage, part numbers and sourcing of 60K and 100K inducer outlet restrictors.

To determine if the outlet restrictor is required, see [Table 14](#). **Failure to use an outlet restrictor on the 40K model when required may result in flame disturbance or flame sense lockout.**

To install the outlet restrictor:

1. Remove the vent elbow from the inducer outlet.
2. Align the lock tabs on the outlet restrictor with the slots on inside outlet of the inducer assembly.
3. Snap the outlet restrictor in place.
4. Re-install the vent elbow.
5. Torque vent elbow clamp 15-lb-in.

Venting System Length Calculations

The Total Equivalent Vent Length (TEVL) for **EACH** combustion air or vent pipe equals the length of the venting system, plus the equivalent length of elbows used in the venting system from [Table 15](#).

Standard vent terminations or factory accessory concentric vent terminations count for zero deduction.

See vent system manufacturer's data for equivalent lengths of flexible vent pipe or other termination systems. **DO NOT ASSUME** that one foot of flexible vent pipe equals one foot of straight PVC/ABS DWV vent pipe.

Compare the Total Equivalent Vent Length to the Maximum Equivalent Vent Lengths in [Table 14](#).

Example 1

A direct-vent 60,000 BTU/h furnace installed at 2100 ft. (640M). Venting system includes **FOR EACH PIPE**:

70 feet (22 M) of vent pipe, 65 feet (20 M) of combustion air inlet pipe, (3) 90° long-radius elbows, (2) 45° long-radius elbows, and a factory accessory concentric vent kit.

Can this application use 2" (50 mm ND) PVC/ABS DWV vent piping?

Measure the required linear length of air inlet and vent pipe; insert the longest of the two here					70 ft. (22 M)	Use length of the longer of the vent or air inlet piping system
Add equiv length of (3) 90° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	3	x	3 ft. (0.9 M)	=	9 ft. (2.7 M)	From Table 15
Add equiv length of (2) 45° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	2	x	1.5 ft. (0.5 M)	=	3 ft. (0.9 M)	From Table 15
Add equiv length of factory concentric vent term					0 ft.	From Table 15
Add correction for flexible vent pipe, if any					0 ft.	From Vent Manufacturer's instructions; zero for PVC/ABS DWV
Total Equivalent Vent Length (TEVL)					82 ft. (25 M)	Add all of the above lines
Maximum Equivalent Vent Length (MEVL)					95 ft. (29 M)	For 2" pipe from Table 14
Is TEVL less than MEVL?					YES	Therefore, 2" pipe MAY be used

Example 2

A direct-vent 60,000 BTU/h furnace installed at 2100 ft. (640M). Venting system includes **FOR EACH PIPE**:

100 feet (30 M) of vent pipe, 95 feet (29 M) of combustion air inlet pipe, (3) 90° long-radius elbows, and a polypropylene concentric vent kit. Also includes 20 feet (6.1 M) of flexible polypropylene vent pipe, included within the 100 feet (30 M) of vent pipe.

VERIFY FROM POLYPROPYLENE VENT MANUFACTURER'S INSTRUCTIONS for the multiplier correction for flexible vent pipe.

Can this application use 60mm o.d. (2") polypropylene vent piping? If not, what size piping can be used?

Measure the required linear length of RIGID air inlet and vent pipe; insert the longest of the two here: 100 ft. Of rigid pipe - 20 ft. Of flexible pipe				=	80 ft.(24 M)	Use length of the longer of the vent or air inlet piping system
Add equiv length of (3) 90° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	3	x	5 ft. (1.5 M)	=	15 ft.(4.6 M)	Example from polypropylene vent manufacturer's instructions, Verify from vent manufacturer's instructions.
Add equiv length of 45° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	0	x		=	0 ft.(0 M)	
Add equiv length of factory concentric vent term	9	x	3.3 ft (0.9 M)	=	30 ft.(9 M)	
Add correction for flexible vent pipe, if any	2*	x	20 ft. (6.1 M)	=	40 ft.(12.2 M)	
* VERIFY FROM VENT MANUFACTURER'S INSTRUCTIONS; For example only, assume 1 meter of flexible 60mm (2") or 80mm (3") polypropylene pipe equals 2.0 meters (6.5 ft.) of PVC/ABS pipe.						
Total Equivalent Vent Length (TEVL)					165 ft.(50 M)	Add all of the above lines
Maximum Equivalent Vent Length (MEVL)					95 ft.(29 M)	For 2" pipe from Table 14
Is TEVL less than MEVL?					NO	Therefore, 60mm (2") pipe may NOT be used; try 80mm (3")
Maximum Equivalent Vent Length (MEVL)					185 ft.(57 M)	For 3" pipe from Table 14
Is TEVL less than MEVL?					YES	Therefore, 3" pipe MAY be used

AIR DELIVERY - CFM**Table 18 – Air Delivery - CFM (with filter)**

Unit Size	Airflow Setting	Default Setting	External Static Pressure (in. w.c.)									
			0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1
0401712	1	Cont. Fan	415	350	290	230	160	105	-	-	-	-
	2		450	385	325	270	210	150	-	-	-	-
	3		480	420	360	310	260	195	140	-	-	-
	4		525	470	415	360	315	265	205	150	-	-
	5		565	515	460	410	360	315	265	210	160	-
	6		605	555	505	455	405	365	320	270	215	170
	7		655	605	560	510	465	420	385	340	290	240
	8	Heat	700	655	610	565	520	475	435	400	360	310
	9		740	695	655	610	570	525	485	450	415	380
	10		780	740	700	660	615	575	535	500	465	430
	11		830	790	750	715	675	635	595	560	520	490
	12		880	840	800	765	730	690	655	615	575	545
	13		930	895	860	825	790	750	715	680	645	610
	14		980	945	910	875	845	810	775	740	705	670
	15		1030	995	960	930	895	860	830	795	760	730
	16		1085	1050	1020	985	955	925	890	860	825	795
	17		1140	1105	1080	1045	1015	985	955	925	895	865
	18	Cooling	1220	1185	1150	1115	1075	1040	1005	965	925	885
0601716	1	Cont. Fan	590	520	455	380	315	250	185	120	-	-
	2		640	575	515	445	375	320	260	195	130	-
	3		710	650	595	535	470	410	355	305	245	175
	4		755	700	645	590	535	465	410	360	310	260
	5		835	780	730	680	630	580	515	465	420	370
	6		890	840	790	745	695	645	595	540	490	445
	7		960	915	870	825	780	735	690	635	580	535
	8		1010	965	920	875	835	790	745	705	650	605
	9	Heat	1040	995	950	910	870	825	785	745	700	650
	10		1095	1055	1015	975	935	895	855	815	775	730
	11		1165	1130	1090	1050	1010	975	940	900	865	830
	12		1235	1200	1160	1125	1090	1055	1020	985	945	915
	13		1315	1280	1245	1210	1175	1140	1110	1075	1045	1010
	14		1380	1345	1315	1280	1250	1215	1185	1150	1120	1090
	15		1455	1420	1390	1360	1330	1300	1270	1240	1210	1180
	16		1525	1495	1465	1435	1410	1380	1350	1325	1295	1270
	17		1605	1580	1550	1525	1500	1470	1445	1420	1395	1370
	18	Cooling	1720	1685	1650	1615	1580	1545	1505	1470	1430	1395
0802120	1	Cont. Fan	615	515	415	325	225	140	-	-	-	-
	2		695	610	515	430	340	255	165	-	-	-
	3		805	725	645	560	485	405	325	245	165	-
	4		870	795	720	640	560	490	415	345	270	195
	5		955	885	815	740	670	595	530	460	390	330
	6		1070	1005	935	870	805	740	675	615	545	485
	7		1150	1085	1025	960	900	835	775	710	650	590
	8		1245	1185	1125	1065	1005	950	890	835	775	720
	9	Heat	1325	1270	1215	1160	1105	1050	995	945	885	830
	10		1415	1360	1310	1255	1205	1150	1100	1045	995	945
	11		1535	1485	1435	1385	1335	1285	1240	1195	1145	1095
	12		1610	1560	1515	1465	1420	1375	1325	1280	1235	1190
	13		1715	1670	1625	1580	1535	1495	1450	1405	1360	1315
	14		1820	1775	1735	1690	1650	1610	1570	1530	1485	1445
	15		1915	1875	1835	1795	1760	1720	1680	1645	1605	1565
	16		1995	1960	1920	1885	1845	1810	1775	1740	1700	1665
	17	Cooling	2105	2070	2035	2000	1970	1935	1900	1870	1835	1805
	18		2305	2260	2215	2170	2125	2080	2030	1985	1935	1890

NOTE:

1. A filter is required for each return-air inlet. Airflow performance included 3/4-in. (19 mm) washable filter media such as contained in a factory - authorized accessory filter rack. See accessory list. To determine airflow performance without this filter, assume an additional 0.1 in. w.c. available external static pressure.
2. **Adjust the blower airflow settings as necessary for the proper air temperature rise for each installation.**
3. Airflows over 1800 CFM require bottom return, two-side return, or bottom and side return. A minimum filter size of 20" x 25" (508 x 635 mm) is required.
4. For upflow applications, air entering from one side into both the side of the furnace and a return air base counts as a side and bottom return
5. The -- entry indicates unstable operating conditions

Table 19 – Airflow Settings

Unit Size	Default Airflow Settings*		Designated Airflow Settings	
	Heating	Cooling	Heating	Constant Fan
0401712	8	18	(5-9)	(1-5)
0601716	9	18	(5-10)	(1-7)
0802120	9	17	(5-11)	(1-8)

*. Setting #1 is the default setting for Constant Fan

Manufacturer reserves the right to change, at any time, specifications and designs without notice and without obligations.

FURNACE CONTROL PROGRAMMING AND NAVIGATION

On-Board Control Method

CAUTION

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury, or death. Blower access door switch removes 115-V power to control. No component operation can occur unless switch is closed. Caution must be taken when manually closing this switch for service purposes. Do not tape or permanently allow the door switch to be bypassed. Temporarily depress the door switch with one hand while accessing the service buttons with your other hand. Do not touch uninsulated electrical components.

This furnace model is equipped with an on-board 3-digit LCD display with pushbutton navigation for the adjustment of operating parameters, diagnostics, and service. The control board must be powered to use the display and pushbuttons. Upon startup, the control will alternate displaying the Model Program Number ($P\bar{r}\bar{U}$) and Software Version ($\mu\bar{E}\bar{r}$). The control board has been programmed at the factory with a Model Program Number specific to the furnace product number. The correct Model Program Number is shown on the furnace rating plate.

The system's status is displayed after startup or after no control buttons have been pressed for 60 seconds. Status Code LED will also be illuminated or blinking when displaying the system status. The codes which indicate the current operating mode of the system as shown in [Table 20](#).

Table 20 – System Status Display Codes

Display	Operating Mode	Notes:
$\bar{r}\bar{d}\bar{L}$	Idle/Standby Mode	No active demands
$H\bar{E}$	Heating Mode	Gas Heating active
$\bar{C}\bar{L}$	Cooling Mode	Cooling or Heat Pump active
$HP\bar{d}$	Heat Pump Defrost Mode	Gas Heating cycle active during Heat Pump Defrost cycle
$\bar{C}\bar{F}\bar{n}$	Continuous Fan Mode	Continuous Fan active
$b\bar{L}\bar{r}$	Secondary Unit Operating Blower	Only used when control is the secondary furnace of a twinned furnace system and primary furnace is active
$\#\#\#$	Active Status Code	See Fig. 52 or Furnace Service Label for codes

Table 21 – Main Menu Options

Display	Operating Mode	Use
$F\bar{L}\bar{E}$	Last 7 faults that occurred	Faults code menu stores the 7 latest faults in memory. If no faults, None ($n\bar{o}\bar{n}$) will be displayed. To clear fault history, scroll to Clear ($\bar{C}\bar{L}\bar{r}$) and press MENU/SELECT. See Fig. 52 or Furnace Service Label for codes.
$H\bar{E}$	Heating blower speed	Heating Airflow Setting. Adjust higher to lower Temp. Rise; lower to increase Temp. Rise. See Start-Up Procedures. See Fig. 51 for allowable selections and Table 18 for airflows.
$\bar{C}\bar{L}$	Cooling and Heat Pump blower speed	Cooling Airflow Setting. See Fig. 51 for allowable selections and Table 18 for airflows. Refer to cooling or heat pump equipment data for required airflow settings.
$\bar{C}\bar{F}\bar{n}$	Constant Fan blower speed	Constant Fan Airflow Setting. See Fig. 51 for allowable selections and Table 18 for airflows.
$H\bar{o}\bar{d}$	Heat OFF Delay	Value shown in seconds. Shorter delays may leave unused heat in ducts. Longer delays may blow cold air at the end of heating demands.
$\bar{C}\bar{o}\bar{d}$	Cool OFF Delay	Value shown in seconds. Shorter delays may leave unused energy in furnace coil. Longer delays may re-evaporate condensate.
$\bar{d}\bar{r}$	Direction	Adjusts display orientation 180 degrees between up flow ($\bar{u}\bar{P}\bar{F}$) and down flow ($\bar{d}\bar{n}\bar{F}$).
$\bar{E}\bar{n}\bar{n}$	Twining	Primary ($\bar{P}\bar{r}\bar{i}$) or Secondary ($\bar{S}\bar{E}\bar{C}$) furnace selection. Adjust only if furnace is used in a twinned furnace system. Use of accessory kit required. See kit instructions.
$\bar{n}\bar{F}$	Program # and Software	Do NOT program the control board with a Model Program Number different than what is specified on the rating plate. Alternates displaying the saved Model Program Number ($\bar{P}\bar{r}\bar{U}$) and Software Version ($\mu\bar{E}\bar{r}$).
$\bar{C}\bar{t}$	Component Test	Use to validate components are functioning as intended. See Component Self-Test instructions in the Start-Up Procedures section.
$\bar{r}\bar{S}\bar{E}$	Reset	Reset settings to Factory Default by selecting Yes ($\bar{Y}\bar{E}\bar{S}$).

The Main Menu provides access to operating parameters of the furnace control including airflows as well as other diagnostics. See [Fig. 37](#) for the location of the pushbuttons. Scroll through Main Menu by pressing MENU/SELECT button. Press NEXT/OPTION to display the current setting of the parameter (value will flash). Additional presses will scroll through setting options. Press MENU/SELECT button to save a new setting and return to the Main Menu. The display will flash three times to confirm a new setting selection has been saved. [Fig. 51](#) shows the flow of the menu and settings. [Table 21](#) provides additional information on parameter adjustment and applicability.

NFC and Supported App Method

This furnace control board is also equipped with NFC (Near Field Communication) technology which allows the adjustment of operating

parameters, diagnostics, and service via a field-supplied mobile device with NFC capability and supported mobile app. Remove 115-V power from the furnace control board to use this method. See [Fig. 37](#) for the location of the NFC antenna. Additional instructions and help may be available through the supported mobile app.

Scan the mobile app QR Code on page 1 of this manual for more information and a link to download the mobile app.

Control Board Replacement

If the control board must be replaced, the new board must be programmed with the correct Model Program Number before the furnace will operate. Do NOT program the control board with a Model Program

Number different than what is specified on the rating plate. The control may be programmed by either of these approved methods:

1. Use the supported mobile app to flash the model program onto the board using Near Field Communication (NFC). Scan the QR code on page 1 of this manual for more information and a link to download the mobile app.
2. Use the correct Super Plug (available from distributor / replacement component) for the control board to copy the correct model program onto the new board.

Further details and instructions for these programming methods are provided with the replacement control board.



CAUTION

FURNACE OVERHEATING HAZARD

Failure to follow this caution could result in reduced furnace life.

Do NOT program the control board with a Model Program Number different than what is specified on the rating plate. Parameter options will not match design values.

Main Menu Flow Chart

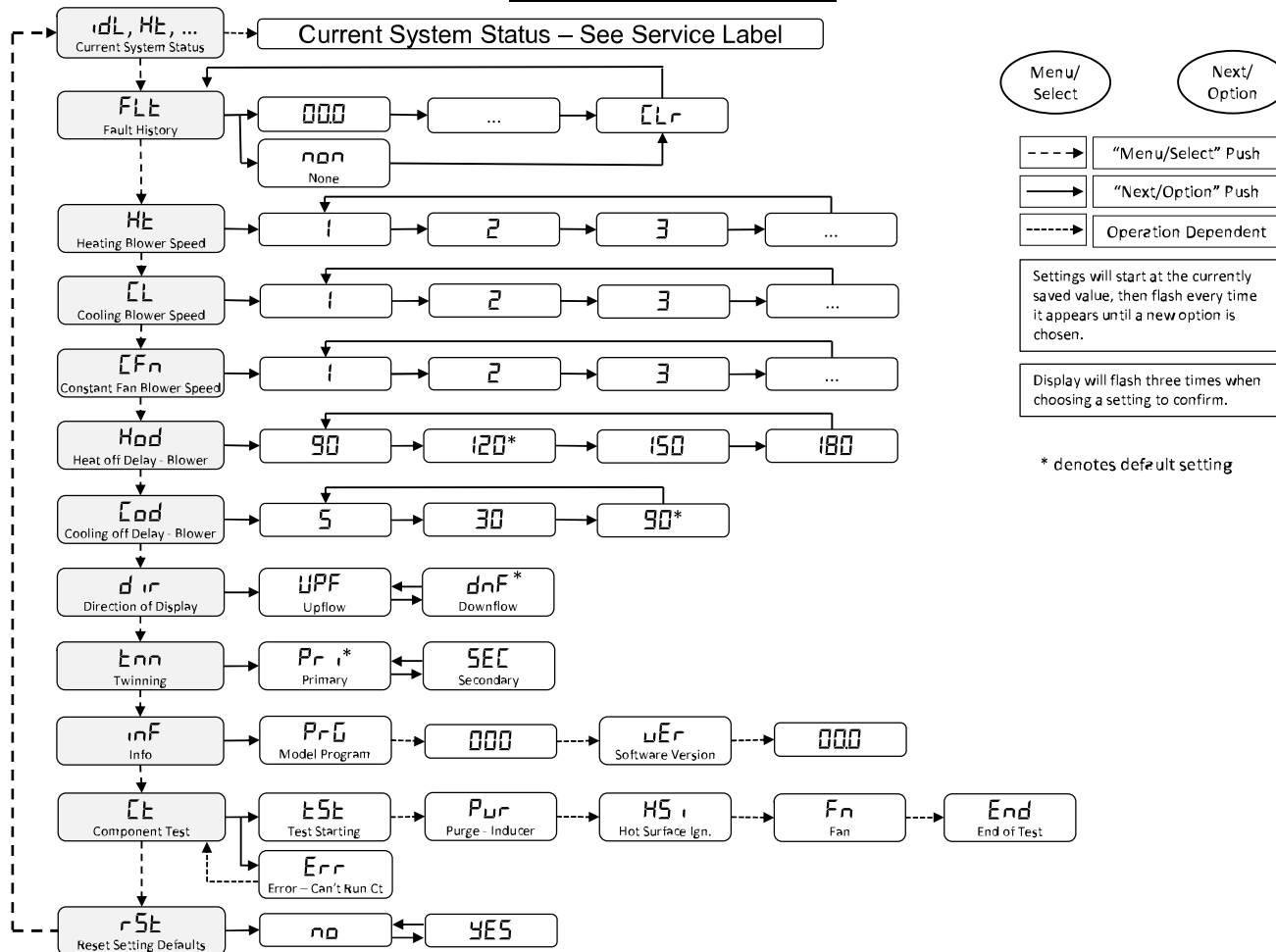


Fig. 51 – 3 Digit Display Flow Chart

A230139

SERVICE LABEL

STATUS CODE TABLE			MENU NAVIGATION		
 Scan QR code or reference troubleshooting guide in installation manual. The major status code is displayed in the first 2 digits of the display. The minor status code is displayed in the third digit. The major status code is also displayed on the LED indicator through the door with the first digit being the number of short flashes and the second digit being the number of long flashes.			Scroll through main menu by pressing the MENU/SELECT button. Press NEXT/OPTION button to view current setting (will flash on display) and to scroll through setting options. Press MENU/SELECT button to save new setting and return to main menu. The display will flash to confirm setting selection before returning to the main menu.		
Major	Minor	Description	Major	Minor	Description
10	1	Rapid flash LED	32	1	Open Main pressure switch (LPS)
12	1	W on at power up	33	1	A switch has opened in the Main Limit circuit.
13	1	Limit Lockout - switch open longer than 3 minutes in Main Limit circuit	1	1	Ignition fault - during four consecutive ignition trials.
14	1	Ignition Lockout after 4 consecutive ignition tries	2	2	After successful ignition (flame proven) flame loss before heating blower on delay.
14	2	Flame lost 3 times after 70s of heating	3	3	After successful ignition (flame proven) flame loss after heating blower on delay.
14	3	Lockout - 7 loss of flame events during a heat request	1	1	Control failure - flame circuit fault, memory mismatch or sequence error.
21	1	24VAC sensed on gas valve when shouldn't be	2	2	Control failure - gas valve relay will not close.
22	1	False flame	3	3	Control failure - EEPROM memory issue.
23	1	Stuck closed Main pressure switch	45	1	For code 45, cycle power, if code 45 repeats, replace control.
23	2	Stuck closed secondary pressure switch	46	1	Momentary loss of power
24	1	Fuse fault			
25	1	No program info in micro, no heating operation.			
25	2	Corrupted program file, reprogram control using service app or super plug (supplied separately), no heating operation.			
25	3	Twinning units are not identical, program #'s do not match. Ensure furnaces are identical (same program #) when twinning. Main unit will not operate heating.			
4	4	Main program invalid, using backup program to operate. Reprogram control to correct issue. Control still operates normally.			
5	5	Installer settings corrupted. Try reselecting installer settings, or reprogram control. Control will operate using default installer settings.			
6	6	Wrong program for control used - reprogram control so program matches control used. No heating operation.			
7	7	Non-Condensing program detected in a Condensing model.			
27	1	If program in furnace control is missing, not recognized, or corrupted. Reprogram Reprogram control with correct program # as listed on the rating plate. Replace control if issue remains.			
27	2	Program in super plug is missing, not recognized, or corrupted. Remove super plug then retry. If still have 27 code, try a different super plug. If still fails, replace control.			
27	3	Open secondary pressure switch (HPS)			
31	3	Secondary PS Lockout - failed to close secondary PS after three trials			

Fig. 52 – Service Label Information

START-UP, ADJUSTMENT AND SAFETY CHECK

General

NOTICE

IMPORTANT INSTALLATION AND START-UP PROCEDURES

Failure to follow this procedure may result in a nuisance smoke or odor complaint.

The manifold pressure, gas rate by meter clocking, temperature rise and operation must be checked after installation. Minor smoke and odor may be present temporarily after start-up from the manufacturing process. Some occupants are more sensitive to this minor smoke and odor. It is recommended that doors and windows be open during the first heat cycle.

1. Maintain 115-V wiring and ground. Improper polarity will result in rapid flashing control diagnostic light and Status code () is displayed. The furnace will NOT operate.
2. Make thermostat wire connections at the 24-V terminal block on the furnace control. Failure to make proper connections will result in improper operation.
3. Check all manual-reset switches for continuity.
4. Natural gas service pressure must not exceed 0.5 psig (14- in. w.c., 350 Pa), but must be no less than 0.16 psig (4.5-in. w.c., 1125 Pa).
5. Blower door must be in place to complete 115-V electrical circuit and supply power to furnace components.

CAUTION

CUT HAZARD

Failure to follow this caution may result in personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts and servicing furnaces.

Start-Up Procedures

1. Purge gas lines after all connections have been made.
2. Check gas lines for leaks.

WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury, or death. Blower access door switch opens 115-V power to control. No component operation can occur unless switch is closed. Caution must be taken. Do not touch uninsulated electrical components when manually closing this switch. for service purposes.

3. To Begin Component Self-Test
 - a. Remove thermostat wire connected to R terminal on control to ensure no thermostat demands are present.
 - b. Temporarily depress blower door switch to power the control board to complete component self-test.

CAUTION

SHOCK HAZARD

Failure to follow this caution could result in personal injury.

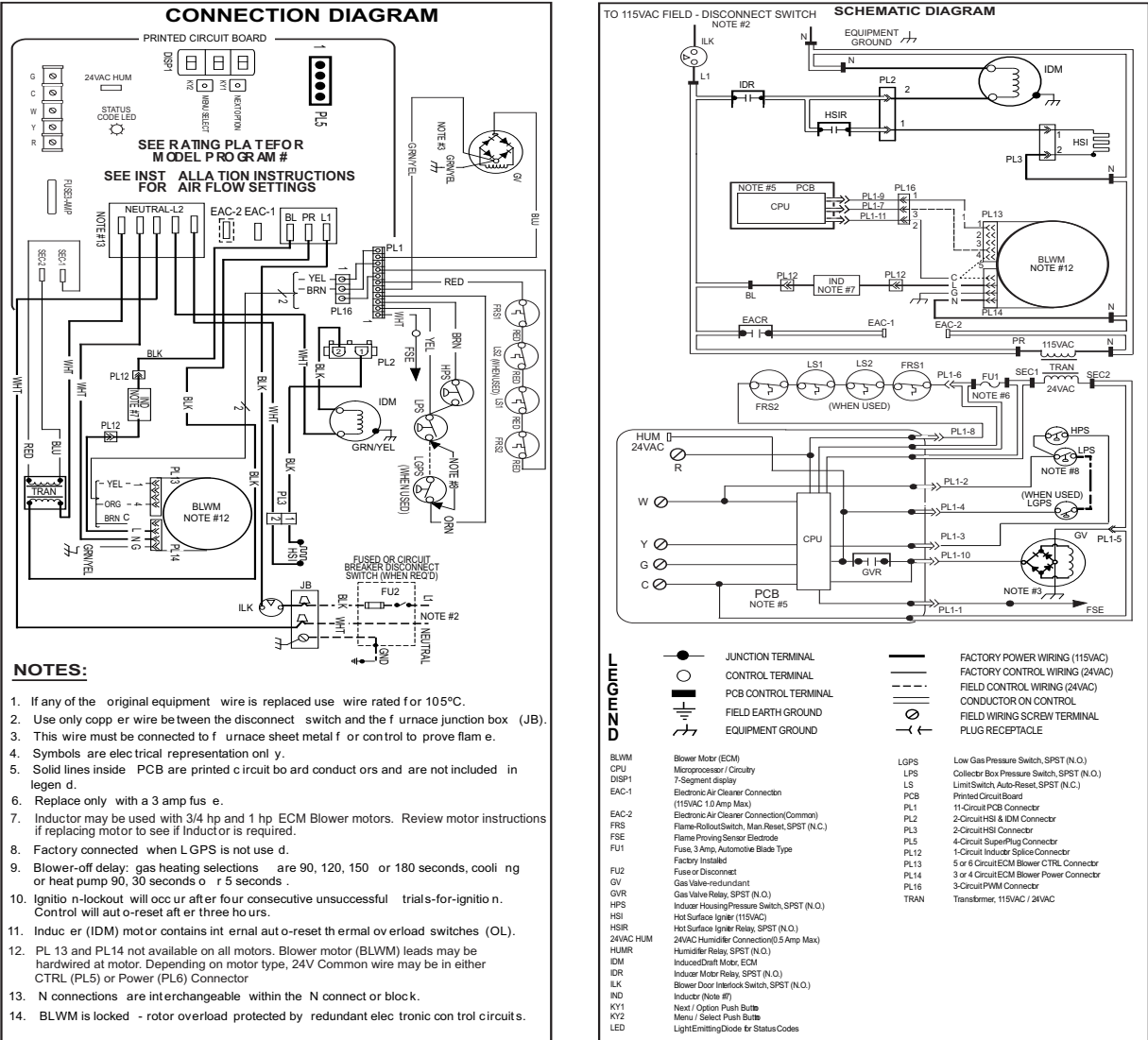
Do not tape or permanently allow the door switch to be bypassed. Temporarily depress the door switch with one hand while accessing the service buttons with your other hand. Do not touch uninsulated electrical components.

- c. To initiate the component test sequence, the control must be in (Idle) mode. no thermostat demands (W, Y, G). Select component test (CL) from menu select buttons to start the component test sequence as shown in Table 22. Once initiated the furnace control will perform the Reconnect thermostat wire connected to R terminal on control board and re-install blower door.
- Operate furnace per instruction on door.
 - Verify furnace shut down by lowering thermostat setting below room temperature.

Table 22 – Test Sequence

Display	Operating Mode	Function
Est	Test	Confirms start of Component Test mode.
Pur	Purge	Inducer ON for 10 seconds before next stage. Inducer remains ON for test duration.
HSI	Hot Surface Igniter	Hot Surface Igniter ON for 15 seconds, then OFF.
Fn	Fan	Blower ON at 50% torque for 10 seconds, then OFF.
End	End Test	All component OFF except for Inducer for 10 seconds. Display returns to Idle. If a thermostat input is detected or fault condition activates during the test sequence, control will abort and display End for 6 seconds.
Err	Error	Displayed if component test is not able start. Check for thermostat inputs or faults, and system status is Idle (Idle).

WIRING DIAGRAM



Prime Condensate Trap with Water**! WARNING****CARBON MONOXIDE POISONING HAZARD**

Failure to follow these warnings could result in personal injury or death.

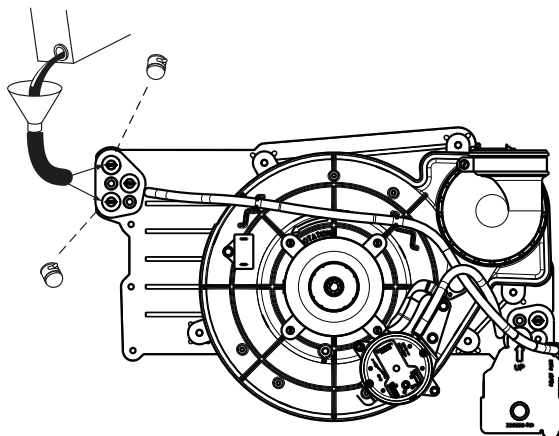
Failure to use a properly configured trap or NOT water-priming trap before operating furnace may allow positive pressure vent gases to enter the structure through drain tube. Vent gases contain carbon monoxide which is tasteless and odorless.

! CAUTION**UNIT OPERATION HAZARD**

Failure to follow this caution may result in intermittent unit operation or performance satisfaction.

Condensate trap must be PRIMED or proper draining may not occur. The condensate trap has two internal chambers which can ONLY be primed by pouring water into the inducer drain side of condensate trap.

1. Remove upper and middle collector box drain plugs opposite of the condensate trap. See [Fig. 54](#).
2. Connect field-supplied 5/8-in. (16 mm) ID tube with attached funnel to upper collector box drain connection. See [Fig. 54](#).
3. Pour one quart (liter) of water into funnel/tube. Water should run through collector box, overflow condensate trap, and flow into open field drain.
4. Remove funnel; replace collector box drain plug.
5. Connect field-supplied 5/8-in. (16 mm) ID tube to middle collector box drain port.
6. Pour one quart (liter) of water into funnel/tube. Water should run through collector box, overflow condensate trap, and flow into open field drain.
7. Remove funnel and tube from collector box and replace collector box drain plug.

UPFLOW TRAP CONFIGURATION
1 & 2 STAGE BURNERS

A11315

Fig. 54 – Priming Condensate Trap
(Representative drawing only, some models may vary)

Purge Gas Lines

If not previously done, purge the lines after all connections have been made and check for leaks.

! WARNING**FIRE OR EXPLOSION HAZARD**

Failure to follow this warning could result in personal injury, death, and/or property damage.

Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

ADJUSTMENTS**! WARNING****FIRE HAZARD**

Failure to follow this warning could result in personal injury, death and/or property damage.

DO NOT bottom out gas valve regulator adjusting screw. This can result in unregulated manifold pressure and result in excess overfire and heat exchanger failures.

! CAUTION**FURNACE DAMAGE HAZARD**

Failure to follow this caution may result in reduced furnace life.

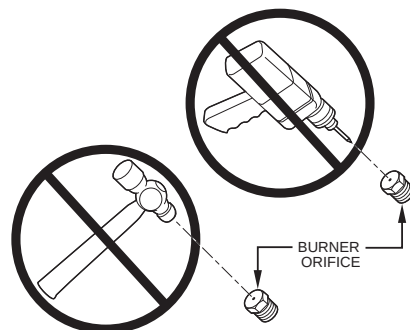
DO NOT redrill orifices. Improper drilling (burrs, out-of-round holes, etc.) can cause excessive burner noise and misdirection of burner flames. This can result in flame impingement of heat exchangers, causing failures. See [Fig. 55](#).

! NOTICE

The NATURAL GAS manifold pressure adjustments in [Table 25](#) compensate for BOTH altitude AND gas heating value. DO NOT apply an additional derate factor to the pressures shown in [Table 25](#). The values in this table are NOT referenced to sea level; they are AS-MEASURED AT ALTITUDE.

The heating content of natural gas at altitude may already provide for a reduction in capacity of the furnace. Refer to [Table 25](#). No adjustments to the furnace may be necessary at altitude for certain gas heating values.

Refer to the instructions provided in the factory-specified LP/Propane conversion kit for instructions for setting gas manifold pressures for LP/Propane applications.

**Fig. 55 – Orifice Hole**

A93059

! NOTICE

If orifice hole appears damaged or it is suspected to have been redrilled, check orifice hole with a numbered drill bit of correct size. Never redrill an orifice. A burr-free and squarely aligned orifice hole is essential for proper flame characteristics.

For proper operation and long term reliability, the Furnace input rate must be within ± 2 percent of input rate on furnace rating plate, or as adjusted for altitude.

The gas input rate on rating plate is for installations at altitudes up to 2000 ft. (609.6M).

In the USA, the input rating for altitudes above 2000 ft. (610 M) must be reduced by 2 percent for each 1000 ft. (305 M) above sea level. Refer to [Table 23](#). The natural gas manifold pressures in [Table 25](#) adjust for BOTH altitude and natural gas heating value.

In Canada, the input rating must be reduced by 5 percent for altitudes of 2000 ft. (609.6M) to 4500 ft. (1371.6M) above sea level. The natural gas manifold pressures in [Table 25](#) adjust for BOTH altitude and natural gas heating value.

NOTE: For Canadian altitudes of 2000 to 4500 ft. (609.6 to 1371.6M), use USA altitudes of 2001 to 3000 ft. (609.6 to 914.4M) in [Table 25](#).

Table 23 – Altitude Derate Multiplier for USA

ALTITUDE		PERCENT OF DERATE	DERATE MULTIPLIER FACTOR*
FT.	M		
0–2000	0–610	0	1.00
2001–3000	610–914	4–6	0.95
3001–4000	914–1219	6–8	0.93
4001–5000	1219–1524	8–10	0.91
5001–6000	1524–1829	10–12	0.89
6001–7000	1829–2134	12–14	0.87
7001–8000	2134–2438	14–16	0.85
8001–9000	2438–2743	16–18	0.83
9001–10,000	2743–3048	18–20	0.81

*Derate multiplier factors are based on midpoint altitude for altitude range.

† For Canadian altitudes of 2000 to 4500 ft. (610 to 1372 M), use USA altitudes of 2001 to 3000 ft. (610 to 914 M).

To adjust manifold pressure to obtain the proper input rate, first, determine if the furnace has the correct orifice installed. At higher altitudes or different gas heat contents, it may be necessary to change the factory orifice to a different orifice. Tables have been provided in the furnace Adjustments to match the required orifice to the manifold pressure to the heat content and specific gravity of the gas. To do this:

1. Obtain average yearly gas heat value (at installed altitude) from local gas supplier.
2. Obtain average yearly gas specific gravity from local gas supplier.
3. Find installation altitude in [Table 25](#).
4. Find closest natural gas heat value and specific gravity in [Table 25](#). Follow heat value and specific gravity lines to point of intersection to find orifice size and low-and high-heat manifold pressure settings for proper operation.
5. Check and verify burner orifice size in furnace. NEVER ASSUME ORIFICE SIZE. ALWAYS CHECK AND VERIFY.

! NOTICE

If orifice hole appears damaged or it is suspected to have been redrilled, check orifice hole with a numbered drill bit of correct size. Never redrill an orifice. A burr-free and squarely aligned orifice hole is essential for proper flame characteristics.

6. Replace orifice with correct size, if required by [Table 25](#). Use only factory-supplied orifices. See EXAMPLE 1.

EXAMPLE 1

EXAMPLE: 0 - 2000 ft. (0 - 609.6M) altitude

Heating value = 1050 Btu/cu ft.

Specific gravity = 0.62

Therefore: Orifice No. 44

* Furnace is shipped with No. 44 orifices. In this example, all main burner orifices are the correct size and do not need to be changed to obtain proper input rate.

Manifold pressure: 3.4-in. w.c. for high heat, 1.4-in. w.c. for low heat

NOTE: To convert gas manifold Table pressures to Pascals, multiply the in. w.c. value by 249.1 Pa/in. w.c. (1 in. w.c. = 249.1 Pa).

Check Inlet Gas Pressure

The inlet gas pressure must be checked with the furnace operating in maximum heat. This is necessary to make sure the inlet gas pressure does not fall below the minimum pressure of 4.5 in. w.c.

1. Make sure the gas supply is turned off to the furnace and at the electric switch on the gas valve.
2. Loosen set screw on inlet pressure tap no more than one full turn with a 3/32-in. hex wrench or remove the 1/8 in. NPT plug from the inlet pressure tap on the gas valve.
3. Connect a manometer to the inlet pressure tap on gas valve.
4. Turn on furnace power supply.
5. Turn gas supply manual shutoff valve to ON position.
6. Turn furnace gas valve switch to ON position.
7. Jumper the R to W thermostat connections at the furnace control board.
8. When main burners ignite, confirm inlet gas pressure is Between 4.5 in. w.c. and 13.6 in. w.c.
9. Remove jumper across thermostat connections to terminate call for heat. Wait until the blower-OFF delay is completed.
10. Turn furnace gas valve electric switch to OFF position.
11. Turn gas supply manual shutoff valve to OFF position.
12. Turn off furnace power supply.
13. Remove manometer from the inlet pressure tap of the gas valve.
14. Tighten set screw on inlet pressure tap with 3/32-in. hex wrench, or if 1/8-in. NPT plug was removed, apply pipe dope sparingly to end of plug and re-install in the gas valve.

! WARNING

FIRE HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Inlet pressure tap set screw must be tightened and 1/8-in. NPT pipe plug must be installed to prevent gas leaks.

Adjust Manifold Pressure

Use the Manifold Pressure Table (see [Table 25](#)) for these instructions.

1. Adjust manifold pressure to obtain low fire input rate. See [Fig. 56](#).
 - a. Refer to the correct manifold pressure table for the appropriate model.
 - b. Turn gas valve ON/OFF switch to OFF.
 - c. Loosen set screw on manifold tower pressure tap no more than one full turn with a 3/32-in. hex wrench. See [Fig. 56](#).
 - d. Connect a water column manometer or similar device to manifold pressure tap.
 - e. Turn gas valve ON/OFF switch to ON.
 - f. Manually close blower door switch.
 - g. Jumper R and W thermostat connections on control to start furnace. See [Fig. 56](#).
 - h. Remove the cap that conceals the adjustment screw for the gas valve regulator. See [Fig. 56](#). Turn the adjustment screw using the supplied adjustment key either counterclockwise (OUT) to

decrease the input rate, or clockwise (**IN**) to increase the input rate. See Fig. 56.

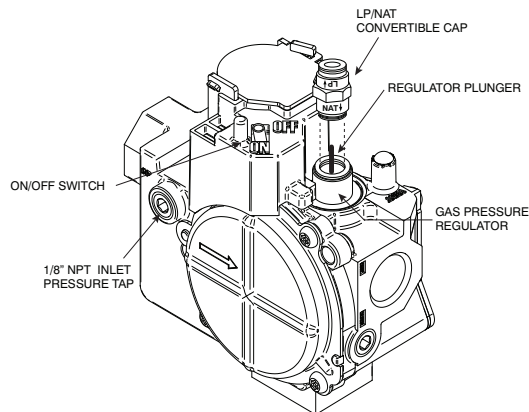
- i. Replace the cap and check the rate. The cap **must** be in place to actuate the regulator. Make sure the arrow on the “Nat” arrow on the regulator cap is pointing **TOWARD** the gas valve.
- j. Remove jumper R to W.

! NOTICE

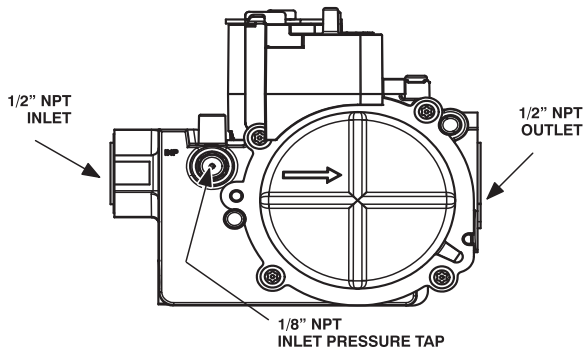
DO NOT set manifold pressure less than 2.8-in. w.c. (697 Pa) or more than 3.8 in. w.c. (947 Pa) for natural gas. If required manifold pressure is outside this range, change main burner orifices to obtain manifold pressure in this range.

NOTE: Contact your HVAC distributor or gas supplier for metric gas meter tables, if required.

2. Verify natural gas input rate by clocking meter.
 - a. Turn off all other gas appliances and pilots served by the meter.
 - b. Jumper R to W.
 - c. Run furnace for 3 minutes.
 - d. Measure time (in sec) for gas meter to complete one revolution and note reading. The 2 or 5 cubic feet dial provides a more accurate measurement of gas flow.



A11510B



Representative drawing only, some models may vary in appearance.

A170133

Gas Valve (Single Stage) with Tower Pressure Ports

Fig. 56 – Gas Valve

- e. Refer to Table 24 for cubic ft. of gas per hr.
- f. Multiply gas rate cu ft./hr by heating value (BTU/cu ft.) to obtain input rate.
- g. If clocked rate does not match required input from Step 1, increase manifold pressure to increase input or decrease manifold pressure to decrease input. Repeat steps 2 through 6 until correct low-heat input is achieved. Re-install low heat regulator seal cap on gas valve.

! WARNING

FIRE HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Manifold pressure tap set screw must be tightened to prevent gas leaks.

3. Restore Furnace to Normal Operating Condition.
 - a. Turn gas valve ON/OFF switch to OFF.
 - b. Remove water column manometer or similar device from manifold pressure tap.
 - c. Tighten set screw on manifold pressure tap with 3/32-in. hex wrench.
 - d. Turn gas valve ON/OFF switch to ON.
 - e. Check for gas leaks and verify furnace operation.

Table 24 – Gas Rate (CU ft./hr)

SECONDS FOR ONE REV	SIZE OF TEST DIAL			SECONDS FOR ONE REV	SIZE OF TEST DIAL		
	1 Cu Ft.	2 Cu Ft.	5 Cu Ft.		1 Cu Ft.	2 Cu Ft.	5 Cu Ft.
10	360	720	1800	55	65	131	327
11	327	655	1636	56	64	129	321
12	300	600	1500	57	63	126	316
13	277	555	1385	58	62	124	310
14	257	514	1286	59	61	122	305
15	240	480	1200	60	60	120	300
16	225	450	1125	62	58	116	290
17	212	424	1059	64	56	112	281
18	200	400	1000	66	54	109	273
19	189	379	947	68	53	106	265
20	180	360	900	70	51	103	257
21	171	343	857	72	50	100	250
22	164	327	818	74	48	97	243
23	157	313	783	76	47	95	237
24	150	300	750	78	46	92	231
25	144	288	720	80	45	90	225
26	138	277	692	82	44	88	220
27	133	267	667	84	43	86	214
28	129	257	643	86	42	84	209
29	124	248	621	88	41	82	205
30	120	240	600	90	40	80	200
31	116	232	581	92	39	78	196
32	113	225	563	94	38	76	192
33	109	218	545	96	38	75	188
34	106	212	529	98	37	74	184
35	103	206	514	100	36	72	180
36	100	200	500	102	35	71	178
37	97	195	486	104	35	69	173
38	95	189	474	106	34	68	170
39	92	185	462	108	33	67	167
40	90	180	450	110	33	65	164
41	88	176	439	112	32	64	161
42	86	172	429	116	31	62	155
43	84	167	419	120	30	60	150
44	82	164	409	124	29	58	145
45	80	160	400	129	28	56	140
46	78	157	391	133	27	54	135
47	76	153	383	138	26	52	130
48	75	150	375	144	25	50	125
49	73	147	367	150	24	48	120
50	72	144	360	157	23	46	115
51	71	141	355	164	22	44	110
52	69	138	346	171	21	42	105
53	68	136	340	180	20	40	100
54	67	133	333				

Table 25 – Orifice Size and Manifold Pressure (in. w.c.) for Gas Input Rate

SINGLE-STAGE FURNACE (TABULATED DATA BASED ON 20,000 BTUH PER BURNER, DERATED 2%/1000 FT (305M) ABOVE SEA LEVEL)										
ALTITUDE RANGE		AVG. GAS HEAT VALUE	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
ft (m)		AT ALTITUDE (Btu/cu ft)	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. and Canada	0 (0)	900	43	3.8	42	3.2	42	3.3	42	3.4
		925	43	3.6	43	3.7	43	3.8	42	3.2
		950	43	3.4	43	3.5	43	3.6	43	3.7
		975	44	3.7	44	3.8	43	3.4	43	3.6
	to	1000	44	3.5	44	3.6	44	3.8	43	3.4
		1025	44	3.3	44	3.5	44	3.6	44	3.7
	2000 (610)	1050	44	3.2	44	3.3	44	3.4	44	3.5
		1075	45	3.7	45	3.8	44	3.3	44	3.4
	1100	46	3.7	46	3.8	45	3.8	44	3.2	
U.S.A. and Canada	U.S.A. 2001 (611)	800	42	3.4	42	3.5	42	3.6	42	3.7
		825	43	3.8	42	3.3	42	3.4	42	3.5
		850	43	3.6	43	3.7	42	3.2	42	3.3
		875	43	3.4	43	3.5	43	3.7	43	3.8
	Canada 2001 (611)	900	44	3.7	44	3.8	43	3.5	43	3.6
		925	44	3.5	44	3.6	44	3.8	43	3.4
		950	44	3.3	44	3.4	44	3.6	44	3.7
		975	44	3.2	44	3.3	44	3.4	44	3.5
4500 (1372)	1000	44	3.0	44	3.1	44	3.2	44	3.3	
U.S.A. Only	3001 (915)	775	42	3.3	42	3.4	42	3.5	42	3.6
		800	43	3.8	42	3.2	42	3.3	42	3.4
		825	43	3.6	43	3.7	43	3.8	42	3.2
		850	44	3.8	43	3.5	43	3.6	43	3.7
	to 4000 (1219)	875	44	3.6	44	3.7	43	3.4	43	3.5
		900	44	3.4	44	3.5	44	3.7	44	3.8
		925	44	3.2	44	3.4	44	3.5	44	3.6
	950	44	3.1	44	3.2	44	3.3	44	3.4	
U.S.A. Only	4001 (1220)	750	42	3.3	42	3.4	42	3.5	42	3.6
		775	43	3.7	43	3.8	42	3.3	42	3.4
		800	43	3.5	43	3.6	43	3.7	43	3.8
		825	44	3.8	43	3.4	43	3.5	43	3.6
	to 5000 (1524)	850	44	3.5	44	3.7	44	3.8	43	3.4
		875	44	3.3	44	3.5	44	3.6	44	3.7
		900	44	3.2	44	3.3	44	3.4	44	3.5
		925	44	3.0	44	3.1	44	3.2	44	3.3
U.S.A. Only	5001 (1525)	725	42	3.2	42	3.3	42	3.4	42	3.5
		750	43	3.7	43	3.8	42	3.2	42	3.3
		775	43	3.4	43	3.5	43	3.7	43	3.8
		800	44	3.7	44	3.8	43	3.4	43	3.5
	to 6000 (1829)	825	44	3.5	44	3.6	44	3.7	44	3.8
		850	44	3.3	44	3.4	44	3.5	44	3.6
		875	44	3.1	44	3.2	44	3.3	44	3.4
		900	44	2.9	44	3.0	44	3.1	44	3.2
U.S.A. Only	6001 (1830)	675	42	3.4	42	3.5	42	3.6	42	3.8
		700	42	3.2	42	3.3	42	3.4	42	3.5
		725	43	3.6	43	3.7	43	3.8	42	3.3
	to 7000 (2133)	750	43	3.4	43	3.5	43	3.6	43	3.7
		775	44	3.6	44	3.7	43	3.4	43	3.5
		800	44	3.4	44	3.5	44	3.6	44	3.7
	825	44	3.2	44	3.3	44	3.4	44	3.5	
	850	44	3.0	44	3.1	44	3.2	44	3.3	

A11253A

SINGLE-STAGE FURNACE (TABULATED DATA BASED ON 20,000 BTUH PER BURNER, DERATED 2½/1000 FT (305M) ABOVE SEA LEVEL)										
ALTITUDE RANGE		AVG. GAS HEAT VALUE AT ALTITUDE (Btu/cu ft)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
ft (m)										
U.S.A. Only	7001 (2134) to	650	42	3.4	42	3.5	42	3.6	42	3.7
		675	43	3.8	42	3.2	42	3.3	42	3.4
		700	43	3.5	43	3.7	43	3.8	42	3.2
		725	44	3.8	43	3.4	43	3.5	43	3.6
	8000 (2438)	750	44	3.5	44	3.7	44	3.8	43	3.4
		775	44	3.3	44	3.4	44	3.5	44	3.7
		800	44	3.1	44	3.2	44	3.3	44	3.4
		825	44	2.9	44	3.0	44	3.1	44	3.2
U.S.A. Only	8001 (2439) to	625	42	3.4	42	3.5	42	3.6	42	3.7
		650	43	3.8	42	3.2	42	3.3	42	3.4
		675	43	3.5	43	3.6	43	3.7	42	3.2
		700	44	3.7	43	3.4	43	3.5	43	3.6
	9000 (2743)	725	44	3.5	44	3.6	44	3.7	44	3.8
		750	44	3.3	44	3.4	44	3.5	44	3.6
		775	44	3.0	44	3.2	44	3.3	44	3.4
U.S.A. Only	9001 (2744) to	600	42	3.3	42	3.4	42	3.6	42	3.7
		625	43	3.7	42	3.2	42	3.3	42	3.4
		650	43	3.5	43	3.6	43	3.7	43	3.8
		675	44	3.7	44	3.8	43	3.4	43	3.5
	10000 (3048)	700	44	3.4	44	3.5	44	3.7	44	3.8
		725	44	3.2	44	3.3	44	3.4	44	3.5

* Orifice numbers shown in BOLD are factory-installed.

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! WARNING**FIRE HAZARD**

Failure to follow this warning could result in personal injury, death, and/or property damage.

Manifold pressure tap set screw must be tightened and 1/8-in. NPT pipe plug must be installed to prevent gas leaks.

Adjust Temperature Rise

NOTE: Blower door must be installed when taking temperature rise reading. Leaving blower door off will result in incorrect temperature measurements, due to possible changes in duct static pressure and airflow.

! CAUTION**FURNACE DAMAGE HAZARD**

- Failure to follow this caution may result in:
Overheating the heat exchangers or condensing flue gases in heat exchanger areas not designed for condensate.
- Shortened furnace life.
- Component damage.

Temperature rise must be within limits specified on furnace rating plate. Recommended operation is at midpoint of rise range or slightly above.

Set temperature rise. The furnace must operate within the temperature rise ranges specified on the furnace rating plate. Do not exceed temperature rise range specified on unit rating plate. Determine the temperature rise as follows:

NOTE: Blower door must be installed when taking temperature rise reading. Leaving blower door off will result in incorrect temperature measurements, due to possible changes in duct static pressure and airflow.

1. Place duct thermometers in return and supply ducts as close to furnace as possible. Be sure thermometers do not “see” heat exchangers so that radiant heat does not affect thermometer readings. This is particularly important with straight run ducts.
2. When thermometer readings stabilize, subtract return-air temperature from supply-air temperature to determine temperature rise.

If the temperature rise is outside this range, check the following:

- a. Gas input rate.
- b. Derate for altitude applicable.
- c. Return and supply ducts for excessive restrictions causing static pressures greater than 0.50-in. w.c. (125 Pa)

! WARNING**ELECTRICAL SHOCK HAZARD**

Failure to follow this warning could result in personal injury or death. Blower access door switch opens 115-V power to control. No component operation can occur unless switch is closed. Caution must be taken when manually closing this switch.

3. Adjust air temperature rise by adjusting blower speed. Increase blower speed to reduce temperature rise. Decrease blower speed to increase temperature rise
4. Turn thermostat down below room temperature and remove blower access door.

5. Refer to the **FURNACE CONTROL PROGRAMMING AND NAVIGATION** section of this manual for instructions on adjusting the blower speed.
6. Repeat steps a through e until temperature rise is within range on rating plate.
7. When correct input rate and temperature rise is achieved, turn gas valve ON/OFF switch to OFF.

WARNING

FIRE HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Reinstall manifold pressure tap plug in gas valve to prevent gas leak.

8. Remove manometer or similar device from gas valve.
9. Reinstall manifold pressure tap plug in gas valve.

WARNING

FURNACE OVERHEATING HAZARD

Failure to follow this caution may result in reduced furnace life. Recheck temperature rise. It must be within limits specified on the rating plate. Recommended operation is at the mid-point of rise range or slightly above.

Adjust Heating Blower-OFF Delay

1. The blower-OFF delay has four adjustable settings from 90 sec to 180 sec. Refer to the **FURNACE CONTROL PROGRAMMING AND NAVIGATION** section of this manual for instructions. Factory off delay setting is 120 sec.
2. Set airflow CFM for cooling. See [Table 18-Air Delivery CFM](#) (with filter).
3. Adjust cooling blower-OFF delay. Refer to the **FURNACE CONTROL PROGRAMMING AND NAVIGATION** section of this manual for instructions.

Check Safety Controls

The flame sensor, gas valve, and pressure switch were all checked in the Start-up procedure section as part of normal operation.

1. Check Main Limit Switch
This control shuts off combustion system and energizes air-circulating blower motor, if furnace overheats. By using this method to check the temperature limit control, it can be established that the limit is functioning properly and that the limit will operate if there is a restricted return-air supply or motor failure. If the limit control does not function during this test, the cause must be determined and corrected.
 - a. Run furnace for at least 5 minutes.
 - b. Gradually block off return air with a piece of cardboard or sheet metal until the limit trips.
 - c. Unblock return air to permit normal circulation.
 - d. Burners will re-light when furnace cools down.
2. Check Pressure Switch(es)
This control proves operation of the draft inducer blower.
 - a. Turn off 115V power to furnace.
 - b. Disconnect inducer motor lead wires from wire harness.
 - c. Turn on 115V power to furnace.
 - d. Set thermostat to "call for heat" and wait 1 minute. When low pressure switch is functioning properly, hot surface igniter should **NOT** glow and control diagnostic light flashes a status code (3 1 . 1). If hot surface igniter glows when inducer motor is disconnected, shut down furnace immediately.

- e. Determine reason low pressure switch did not function properly and correct condition.
- f. Turn off 115-V power to furnace.
- g. Reconnect inducer motor wires, replace door, and turn on 115V power.
- h. Blower will run for 90 seconds before beginning the call for heat again.
- i. Furnace should ignite normally.

Checklist

- Put away tools and instruments. Clean up debris.
- Check Input/Output gas pressure
- Check heat rise per application static pressure
- Cooling CFM per application static pressure
- Verify that blower-OFF delay time is selected as desired.
- Verify that blower and burner access doors are properly installed.
- Cycle test furnace with room thermostat.
- Check operation of accessories per manufacturer's instructions.
- Review User's Guide with owner.
- Attach literature packet to furnace.

SERVICE AND MAINTENANCE PROCEDURES

Untrained personnel can perform basic maintenance functions such as cleaning and replacing air filters. All other operations must be performed by trained service personnel. A qualified service person should inspect the furnace once a year.

WARNING

FIRE, INJURY OR DEATH HAZARD

Failure to follow this warning could result in personal injury, death and/or property damage.

The ability to properly perform maintenance on this equipment requires certain knowledge, mechanical skills, tools, and equipment. If you do not possess these, do not attempt to perform any service and maintenance on this equipment other than those procedures recommended in the Owner's Manual.

CAUTION

ENVIRONMENTAL HAZARD

Failure to follow this caution may result in environmental pollution.

Remove and recycle all components or materials (i.e. oil, refrigerant, control board, etc.) before unit final disposal.

CAUTION

ELECTRICAL OPERATION HAZARD

Failure to follow this caution may result in improper furnace operation or failure of furnace.

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

WARNING

ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury or death, or property damage.

Before installing, modifying, or servicing system, main electrical switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing. Always reinstall access doors after completing service and maintenance.

General

These instructions are written as if the furnace is installed in an upflow application. An upflow furnace application is where the blower is located below the combustion and controls section of the furnace, and conditioned air is discharged upward. Since this furnace can be installed in any of the 4 positions shown in Fig. 2, you must revise your orientation to component location accordingly.

ELECTRICAL CONTROLS AND WIRING

The electrical ground and polarity for 115-V wiring must be properly maintained. Refer to Fig. 31 for field wiring information and to Fig. 53 for furnace wiring information.

WARNING

ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death.

There may be more than one electrical supply to the furnace. Check accessories and cooling unit for additional electrical supplies that must be shut off during furnace servicing. Lock out and tag switch with a suitable warning label.

NOTE: If the polarity is not correct, the STATUS LED on the control will flash rapidly and Status code ( . f) is displayed. This will prevent the furnace from heating. The control system also requires an earth ground for proper operation of the control and flame-sensing electrode.

The 24-V circuit contains an automotive-type, 3-amp. fuse located on the control (see Fig. 37). Any shorts of the 24-V wiring during installation, service, or maintenance will cause this fuse to blow. If fuse replacement is required, use ONLY a 3-amp. fuse. The control LED will display status code ( . f) when fuse needs to be replaced.

Proper instrumentation is required to service electrical controls. The control in this furnace is equipped with a Status Code LED (Light-Emitting Diode) and Major/Minor 3 digit codes to aid in installation, servicing, and troubleshooting. Status codes can be viewed at the sight glass in blower access door. The furnace control LED is either ON continuously, rapid flashing, or a code composed of 2 digits. The major status code is displayed on the LED indicator through the door with the first digit being the number of short flashes and the second digit being the number of long flashes. The major status code is displayed in the first 2 digits of the display. The minor status code is displayed in the third digit.

For an explanation of status codes, refer to service label located on blower access door, or Fig. 52 and the troubleshooting guide which can be obtained from your distributor, by scanning the QR code or see Fig. 63 for a brief Troubleshooting Guide.

Retrieving Stored Fault Codes

The stored status code will not be erased from the control memory, if 115-V or 24-V power is interrupted. See the Service Label, Fig. 52 for more information.

- To retrieve the last 7 fault codes, proceed with the following:

NOTE: NO thermostat signal may be present at control, and all blower-OFF delays must be completed.

- Leave 115-V power to furnace turned on.
- Remove outer access door.
- Depress blower door switch to energize the control board.

CAUTION

SHOCK HAZARD

Failure to follow this caution could result in personal injury.

Do not tape or permanently allow the door switch to be bypassed. Temporarily press the door switch with one hand while accessing the service buttons with your other hand. Do not touch uninsulated electrical components.

- Press menu/select button until (FLt) is displayed.
- Press Next/Option button to cycle through the fault history. Faults remain in memory for 72 hours of powered operation after the last fault occurs. Faults may be manually cleared by selecting (CLR) with the menu/select button.

CARE AND MAINTENANCE

WARNING

FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury, death and/or property damage.

Never store flammable or combustible materials on, near, or in contact with the furnace, such as:

- Spray or aerosol cans, rags, brooms, dust mops, vacuum cleaners, or other cleaning tools.
- Soap powders, bleaches, waxes or other cleaning compounds, plastic or plastic containers, gasoline, kerosene, cigarette lighter fluid, dry cleaning fluids, or other volatile fluids.
- Paint thinners and other painting compounds, paper bags, or other paper products. Exposure to these materials could lead to corrosion of the heat exchangers.

For continuing high performance and to minimize possible furnace failure, periodic maintenance must be performed on this furnace. Consult your local dealer about proper frequency of maintenance and the availability of a maintenance contract.

CAUTION

CUT HAZARD

Failure to follow this caution may result in personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts, and servicing furnaces.

WARNING

ELECTRICAL SHOCK AND FIRE HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Turn off the gas and electrical supplies to the furnace and install lockout tag before performing any maintenance or service. Follow the operating instructions on the label attached to the furnace.

! WARNING

CARBON MONOXIDE POISONING AND FIRE HAZARD

Failure to follow this warning could result in personal injury, death and/or property damage.

Never operate furnace without a filter or filtration device installed. Never operate a furnace with filter or filtration device access doors removed.

The minimum maintenance on this furnace is as follows:

1. Check and clean air filter each month or more frequently if required. Replace if torn.
2. Check blower motor and wheel for cleanliness each heating and cooling season. Clean as necessary.
3. Check electrical connections for tightness and controls for proper operation each heating season. Service as necessary.
4. Inspect burner compartment before each heating season for rust, corrosion, soot or excessive dust. If necessary, have furnace and burner serviced by a qualified service agency.
5. Inspect the vent pipe/vent system before each heating season for water leakage, sagging pipes or broken fittings. Have vent pipes/vent system serviced by a qualified service agency.
6. Inspect any accessories attached to the furnace such as a humidifier or electronic air cleaner. Perform any service or maintenance to the accessories as recommended in the accessory instructions.

Cleaning and/or Replacing Air Filter

! WARNING

ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury or death, or property damage.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing. Always reinstall access doors after completing service and maintenance.

! WARNING

CARBON MONOXIDE POISONING AND FIRE HAZARD

Failure to follow this warning could result in personal injury, death and/or property damage.

Never operate furnace without a filter or filtration device installed. Never operate a furnace with filter or filtration device access doors removed.

The air filter type may vary depending on the application or orientation. The filter is external to the furnace casing. There are no provisions for an internal filter with this furnace. See "Filter Arrangement" under the INSTALLATION section of this manual.

NOTE: If the filter has an airflow direction arrow, the arrow must point toward the blower.

To clean or replace filters, proceed as follows:

1. Turn off electrical supply to furnace.
2. Remove filter cabinet door.
3. Slide filter out of cabinet.

4. If equipped with permanent, washable filter, clean filter by spraying cold tap water through filter in opposite direction of airflow. Rinse filter and let dry. Oiling or coating of the filter is not recommended.
5. If equipped with factory specified disposable media filter, replace only with a factory specified media filter of the same size.
6. Slide filter into cabinet.
7. Replace filter cabinet door.
8. Turn on electrical supply to furnace.

Blower Motor and Wheel Maintenance

To ensure long life, economy, and high efficiency, clean accumulated dirt and grease from blower wheel and motor annually.

The inducer and blower motors are pre-lubricated and require no additional lubrication. These motors can be identified by the absence of oil ports on each end of the motor.

The following items should be performed by a qualified service technician. Clean blower motor and wheel as follows:

1. Turn off electrical supply to furnace.
2. Remove blower door.
3. All factory wires can be left connected, but field thermostat and accessory wiring may need to be disconnected depending on their length and routing.
4. If the vent and combustion air pipe passes through the blower compartment, it will be necessary to remove the pipes from the blower compartment.

Disconnect the vent and combustion air pipe by:

- a. Loosen the clamps or screw on the vent couplings and combustion air pipe external to the furnace.
- b. Separate the pipes from the couplings and move them aside.
- c. Loosen the clamps on the vent couplings and combustion air pipe located on the blower shelf.
- d. Separate the pipes from the blower compartment and set aside.
- e. Remove the couplings from the pipe adapters and set aside.
- f. After servicing the blower, reverse steps a through e, resealing combustion air pipe per installation instructions.
- g. Tighten all clamps 15 lb-in.

See [Fig. 57](#) for steps 5 through 14.

5. Remove screws securing blower assembly to blower shelf and slide blower assembly out of furnace. Detach ground wire and disconnect blower motor harness plugs from blower motor.

NOTE: Blower wheel is fragile. Use care.

6. Clean blower wheel and motor by using a vacuum with soft brush attachment. Be careful not to disturb balance weights (clips) on blower wheel vanes. Do not bend wheel or blades as balance will be affected.
7. If greasy residue is present on blower wheel, remove wheel from the blower housing and wash it with an appropriate degreaser. To remove wheel:
 - a. Mark blower wheel location on shaft before disassembly to ensure proper reassembly.
 - b. Loosen setscrew holding blower wheel on motor shaft.

NOTE: Mark blower mounting arms and blower housing so each arm is positioned at the same hole location during reassembly.

- c. Mark blower wheel orientation and cutoff plate location to ensure proper reassembly.
- d. Remove screws securing cutoff plate and remove cutoff plate from housing.
- e. Remove bolts holding motor mounts to blower housing and slide motor and mounts out of housing.
- f. Remove blower wheel from housing.
- g. Clean wheel per instructions on degreaser cleaner. Do not get degreaser in motor.

8. Reassemble motor and blower wheel by reversing items 7b through 7f. Ensure wheel is positioned for proper rotation.
9. Torque motor mounting bolts to 40 +/- 10 lb-in. when reassembling.

NOTE: Ensure that the removable inlet ring is installed before the motor on furnaces with a DIBC composite blower.

10. Torque blower wheel set screw to 160 +/- 20 lb-in. when reassembling.
11. Verify that blower wheel is centered in blower housing and set screw contacts the flat portion of the motor shaft. Loosen set screw on blower wheel and reposition if necessary.
12. Spin the blower wheel by hand to verify that the wheel does not rub on the housing.
13. Reinstall blower assembly in furnace.
14. Reinstall 2 screws securing blower assembly to blower deck.
15. Reconnect blower leads to furnace control. Refer to furnace wiring diagram, and connect thermostat leads if previously disconnected.

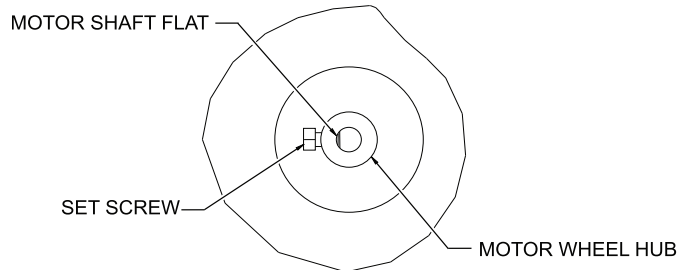
NOTE: Be sure to attach ground wire and reconnect blower harness plugs to blower motor.

! WARNING

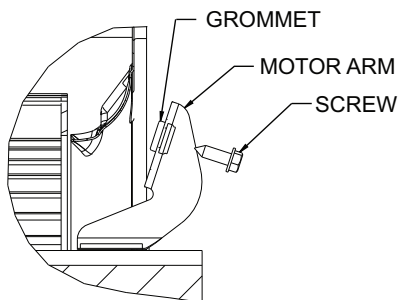
ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death. Blower door switch opens 115-V power to control. No component operation can occur unless switch is closed. Caution must be taken when manually closing this switch for service purposes.

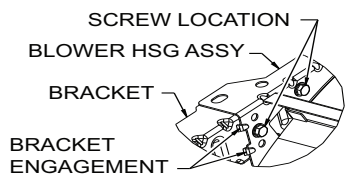
16. Downflow installations with vent pipe through furnace only:
 - a. Install and connect short piece of vent pipe inside furnace to existing vent.
 - b. Connect vent connector to vent elbow.



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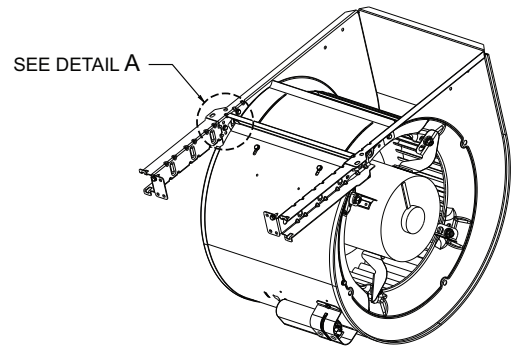


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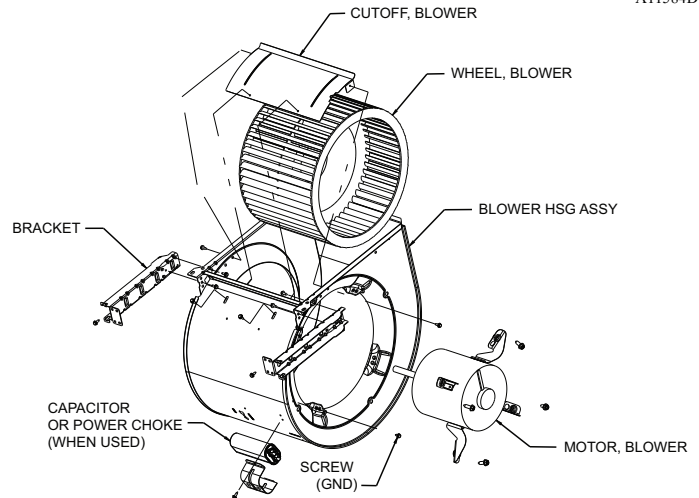


DETAIL A

A11584C



A11584D



A11584E

Fig. 57 – Blower Assembly

17. Turn on electrical supply. Manually close blower door switch. Use a piece of tape to hold switch closed. Check for proper rotation and speed changes between heating and cooling by jumpering R to G and R to Y on furnace control thermostat terminals. If outdoor temperature is below 70°F (21°C), turn off circuit breaker to outdoor unit before running furnace in the cooling cycle. Turn outdoor circuit breaker on after completing cooling cycle. See Fig 36.

NOTE: If R-W/W1 thermostat terminals are jumpered at the time blower door switch is closed, blower will run for 90 sec before beginning a heating cycle.

- a. Perform component self-test as shown at the bottom of the SERVICE label, located on the blower door.
- b. Verify blower is rotating in the correct direction
18. If furnace is operating properly, RELEASE BLOWER DOOR SWITCH. Remove any jumpers or reconnect any disconnected thermostat leads. Replace blower door.
19. Turn on gas supply and cycle furnace through one complete heating cycle. Verify the furnace temperature rise as shown in Adjustments Section. Adjust temperature rise as shown in Adjustments Section.

Cleaning Burners and Flame Sensor

The following items must be performed by a qualified service technician. If the burners develop an accumulation of light dirt or dust, they may be cleaned by using the following procedure:

NOTE: Use a back-up wrench on the gas valve to prevent the valve from rotating on the manifold or damaging the mounting to the burner assembly.

! WARNING

ELECTRICAL SHOCK AND FIRE HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Turn off the gas and electrical supplies to the furnace and install lockout tag before performing any maintenance or service. Follow the operating instructions on the label attached to the furnace.

Refer to Fig. 58.

1. Disconnect power at external disconnect, fuse or circuit breaker.
2. Turn off gas at external shut-off or gas meter.
3. Remove control door and set aside.
4. Turn electric switch on gas valve to OFF.
5. Disconnect the gas pipe from gas valve and remove pipe from the furnace casing.
6. Remove individual wires from terminals on gas valve.
7. Disconnect Hot Surface Igniter (HSI) wires from HSI.
8. Disconnect Flame Sensor wire from Flame Sensor.
9. Support the manifold and remove the 4 screws that secure the manifold assembly to the burner assembly and set aside. Note the location of the green/yellow wire and ground terminal.
10. Inspect the orifices in the manifold assembly for blockages or obstructions. Remove orifice and clean or replace orifice.
11. Remove the four screws that attach the top plate of the casing to the furnace.
12. Raise top plate up slightly and prop it up with a small piece of wood or folded cardboard.
13. Support the burner assembly and remove the screws that attach the burner assembly to the heat exchanger cell panel.
14. Remove wires from both rollout switches.
15. Slide one-piece burner out of slots on sides of burner assembly.

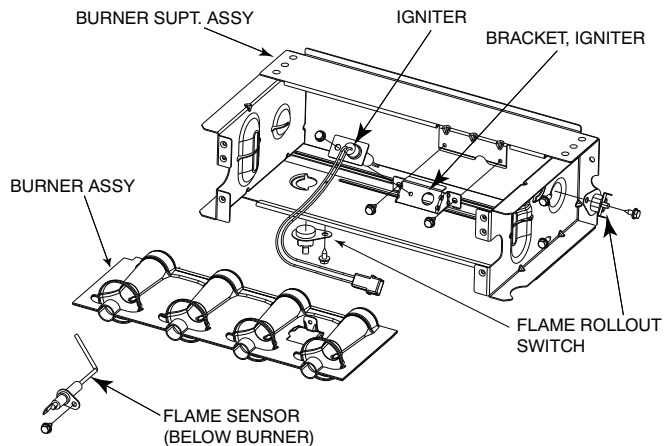


Fig. 58 – Burner Assembly

(Representative drawing only, some models may vary)

16. Remove the flame sensor from the burner assembly.
17. (Optional) Remove the Hot Surface Igniter (HSI) and bracket from the burner assembly.
18. Check igniter resistance. Nominal resistance is 40 to 70 ohms at room temperature and is stable over the life of the igniter.
19. Clean burner with a brush and a vacuum.
20. Clean the flame sensor with fine steel wool (0000 grade). Do not use sand paper or emery cloth.

To reinstall burner assembly:

1. Install the Hot Surface Igniter (HSI) and bracket in burner assembly.
2. Install flame sensor on burner.

3. Align the edges of the one-piece burner with the slots in the burner assembly and slide the burners forward until they are fully seated in the burner assembly.
4. Align the orifices in the manifold assembly with the support rings on the end of the burner.
5. Insert the orifices in the support rings of the burners.

NOTE: If manifold does not fit flush against the burner, do not force the manifold on the burner assembly. The burners are not fully seated forward in the burner assembly. Remove the manifold and check burner positioning in the burner assembly before re-installing the manifold.

6. Attach the green/yellow wire and ground terminal to one of the manifold mounting screws.
7. Install the remaining manifold mounting screws.
8. Check the igniter alignment. See Fig. 59, Fig. 60, and Fig. 58.
9. Attach the wires to the roll-out switches.
10. Align the burner assembly with the openings in the primary cell inlet panel and attach the burner assembly to the cell panel.
11. Connect the wire for the flame sensor.
12. Connect the wire for the Hot Surface Igniter.

NOTE: Use propane-resistant pipe dope to prevent leaks. Do not use Teflon tape.

13. Install the gas pipe to the gas valve.

! WARNING

FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury death, and/or property damage.

Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

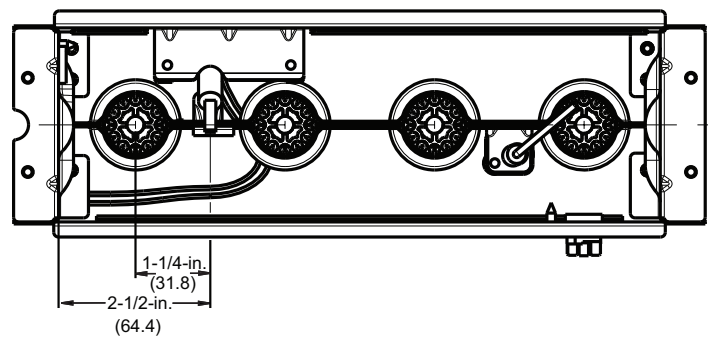


Fig. 59 – Igniter Position - Top View

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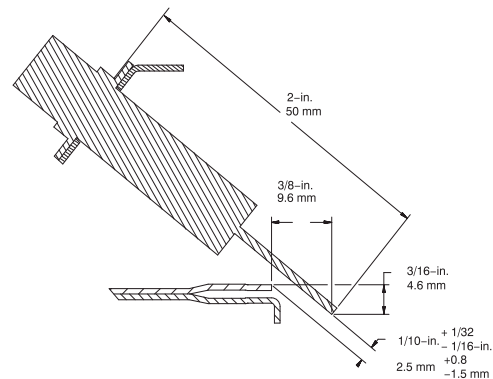


Fig. 60 – Igniter Position - Side View

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14. Check for gas leaks with a commercially available soap solution made specifically for the detection of leaks.

15. Turn gas on at electric switch on gas valve and at external shut-off or meter
16. Turn power on at external disconnect, fuse or circuit breaker.
17. Run the furnace through two complete heating cycles to check for proper operation
18. Install control door when complete.

Servicing Hot Surface Igniter

The igniter does **NOT** require annual inspection. Check igniter resistance before removal. Refer to [Fig. 59](#), [Fig. 60](#), and [Fig. 58](#).

1. Turn off gas and electrical supplies to furnace.
2. Remove control door.
3. Disconnect igniter wire connection.
4. Check igniter resistance. Igniter resistance is affected by temperature. Only check resistance when the igniter is at room temperature.
 - a. Using an ohm meter, check resistance across both igniter leads in connector.
 - b. Cold reading should be between 40 ohms and 70 ohms.
5. Remove igniter assembly.
 - a. Using a 1/4-in. driver, remove the two screws securing the igniter mounting bracket to the burner assembly. See [Fig. 58](#).
 - b. Carefully withdraw the igniter and bracket assembly through the front of the burner assembly without striking the igniter on surrounding parts.
 - c. Inspect igniter for signs of damage or failure.
 - d. If replacement is required, remove the screw that secures the igniter on igniter bracket and remove the igniter.
6. To replace igniter and bracket assembly, reverse items 5a through 5d.
7. Reconnect igniter harness to the igniter, dressing the igniter wires to ensure there is no tension on the igniter itself. See [Fig. 58](#).
8. Turn on gas and electrical supplies to furnace.
9. Verify igniter operation by initiating control board self-test feature or by cycling thermostat.
10. Replace control door.

Flushing Collector Box and Drainage System



WARNING

ELECTRICAL SHOCK AND FIRE HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Turn off the gas and electrical supplies to the furnace and install lockout tag before performing any maintenance or service. Follow the operating instructions on the label attached to the furnace.

1. Turn off gas and electrical supplies to furnace.
2. Remove control door.
3. Disconnect pressure switch tube from pressure switch port.

NOTE: Ensure the pressure switch tube disconnected from the pressure switch is higher than the collector box opening or water will flow out of tube.

4. Remove the collector box plug from the top port on the upper corner of the collector box. See [Fig. 54](#).
5. Attach a funnel with a flexible tube to port on the collector box.
6. Flush inside of collector box with water until discharge water from condensate trap is clean and runs freely.
7. Repeat steps 4 thru 6 with bottom plug on upper corner of collector box.
8. Remove the pressure switch tube from the collector box.

NOTE: Do **NOT** blow into tube with tube connected to the pressure switch.

9. Clean pressure switch port on collect box with a small wire. Shake any water out of pressure switch tube.

10. Reconnect tube to pressure switch and pressure switch port.
11. Remove the relief tube from the port on the collector box and the trap.
12. Clean the relief port on collect box and the trap with a small wire. Shake any water out of the tube.
13. Reconnect relief tube to trap and collector box ports.

Cleaning Condensate Drain and Trap

NOTE: If the condensate trap is removed, a new gasket between the trap and collector box is required. Verify a condensate trap gasket is included in the service kit or obtain one from your local distributor.

1. Disconnect power at external disconnect, fuse or circuit breaker.
2. Turn off gas at external shut-off or gas meter.
3. Remove control door and set aside.
4. Turn electric switch on gas valve to OFF.
5. Disconnect external drain from condensate drain elbow or drain extension pipe inside the furnace and set aside.
6. Disconnect the condensate trap relief hose from collector box port and condensate trap.

NOTE: If condensate has a heat pad attached to the trap, trace the wires for the pad back to the connection point and disconnect the wires for the heat pad.

7. Remove the screw that secures the condensate trap to the collector box, remove the trap and set aside.
8. Remove the trap gasket from the collector box if it did not come off when the trap was removed.
9. Discard the old trap gasket.
10. Rinse condensate trap in warm water until trap is clean.
11. Flush condensate drain lines with warm water. Remember to check and clean the relief port on the collector box.
12. Shake trap dry.
13. Clean port on collector box with a small wire.

To re-install Condensate Drain and Trap:

1. Remove adhesive backing from condensate trap gasket
2. Install gasket on collector box
3. Align the condensate trap with the drain opening on the collector box and secure the trap with the screw
4. Attach the relief hose to the relief port on the condensate trap and collector box.
5. Secure tubing to prevent any sags or traps in the tubing.
6. Connect condensate drain elbow or drain extension elbow to the condensate trap
7. Connect the leads of the condensate heat pad (if used)
8. Connect external drain piping to the condensate drain elbow or drain extension pipe.
9. Turn gas on at electric switch on gas valve and at external shut-off or meter
10. Turn power on at external disconnect, fuse or circuit breaker.
11. Run the furnace through two complete heating cycles to check for proper operation
12. Install control door when complete.

Checking Heat Pad Operation (If Applicable)

In applications where the ambient temperature around the furnace is 32°F or lower, freeze protection measures are required. If this application is where heat tape has been applied, check to ensure it will operate when low temperatures are present.

NOTE: The Heat Pad, when used, should be wrapped around the condensate drain trap. There is no need to use heat tape within the furnace casing. Most heat tapes are temperature activated, and it is not practical to verify the actual heating of the tape. Check the following:

1. Check for signs of physical damage to heat tape such as nicks, cuts, abrasions, gnawing by animals, etc.
2. Check for discolored heat tape insulation. If any damage or discolored insulation is evident, replace heat tape.

3. Check that heat tape power supply circuit is on.

Cleaning Heat Exchangers

The following items must be performed by a qualified service technician.

Primary Heat Exchangers

If the heat exchangers get an accumulation of light dirt or dust on the inside, they may be cleaned by the following procedure:

NOTE: If the heat exchangers get a heavy accumulation of soot and carbon, both the primary and secondary heat exchangers should be replaced rather than trying to clean them thoroughly due to their intricate design. A build-up of soot and carbon indicates that a problem exists which needs to be corrected, such as improper adjustment of manifold pressure, insufficient or poor quality combustion air, improper vent termination, incorrect size or damaged manifold orifice(s), improper gas, or a restricted heat exchanger (primary or secondary). Action must be taken to correct the problem.

1. Turn off gas and electrical supplies to furnace.
2. Remove control door.
3. Disconnect wires or connectors to flame rollout switch, gas valve, igniter, and flame sensor.
4. Using backup wrench, disconnect gas supply pipe from furnace gas control valve.
5. Remove two screws attaching top filler plate and rotate upwards to gain access to screws attaching burner assembly to cell panel.
6. Remove screws attaching burner assembly to cell panel. See Fig. 58.

NOTE: Burner cover, manifold, gas valve, and burner assembly should be removed as one assembly.

7. Clean heat exchanger openings with a vacuum and a soft brush. See Fig. 61.

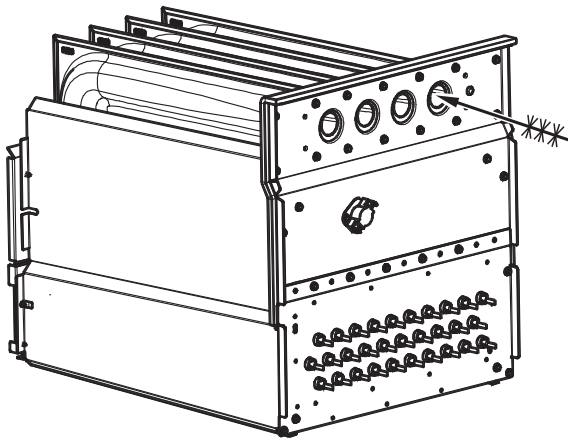


Fig. 61 – Cleaning Heat Exchanger Cell

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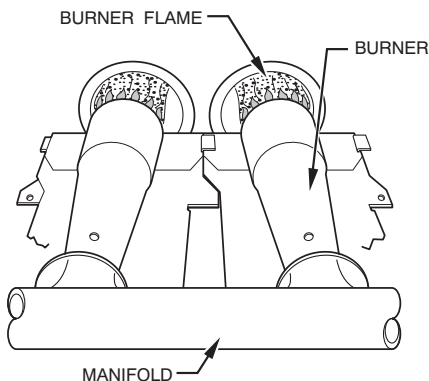


Fig. 62 – Burner Flame

A89020

NOTE: After cleaning, inspect the heat exchangers to ensure they are free of all foreign objects that may restrict flow of combustion products.

8. Reverse items 6 through 1 for reassembly.
9. Refer to furnace wiring diagram and reconnect wires to flame rollout switch, gas valve, igniter, and flame sensor.
10. Turn on gas and electrical supplies to furnace.
11. Check furnace operation through 2 complete heat operating cycles. Look at burners. Burner flames should be clear blue, almost transparent. See Fig. 62.
12. Check for gas leaks.
13. Replace main furnace door.

! WARNING

FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury death, and/or property damage.

Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

Secondary Heat Exchangers

The condensing side (inside) of the secondary heat exchanger CANNOT be serviced or inspected without complete removal of the heat exchanger assembly. Detailed information on heat exchanger removal can be obtained from your Distributor.

WINTERIZATION

! CAUTION

UNIT AND PROPERTY DAMAGE HAZARD

Failure to follow this caution may result in unit component or property damage.

If the furnace is installed in an unconditioned space where the ambient temperatures may be 32° F (0° C) or lower, freeze protection measures must be taken to prevent minor property or product damage.

Since the furnace uses a condensing heat exchanger, some water will accumulate in the unit as a result of the heat transfer process. Therefore, once it has been operated, it cannot be turned off and left off for an extended period of time when temperatures will reach 32°F (0°C) or lower unless winterized. Follow these procedures to winterize your furnace:

! CAUTION

UNIT COMPONENT DAMAGE HAZARD

Failure to follow this caution may result in damage to the furnace and other property damage.

Do not use ethylene glycol (automotive antifreeze coolant or equivalent). Failure of plastic components may occur.

1. Obtain propylene glycol (RV/swimming pool antifreeze or equivalent).
2. Turn off gas and electrical supplies to your furnace.
3. Remove furnace control door.
4. Remove the top unused rubber plug from the port on the collector box opposite the condensate trap. See Fig. 54.
5. Connect a field supplied 3/8-in. (9.5-mm) ID tube to the open port on the collector box
6. Insert a field supplied funnel into the tube.

7. Pour 1 quart of anti-freeze solution into the funnel/tube. Antifreeze should run through the inducer housing, overflow condensate trap and flow to an open drain.
8. Replace the rubber plug in the port on the collector box.
9. Remove the middle unused rubber plug from the port on the collector box opposite the condensate trap. See Fig. 54.
10. Repeat Steps 5 through 8.
11. If a condensate pump is used, check with pump manufacturer to verify pump is safe for use with antifreeze used. Allow pump to start and pump anti-freeze to open drain.
12. Replace main door.
13. When furnace is re-started, flush condensate pump with clear water to check for proper operation before re-starting furnace.
14. Propylene glycol need not be removed before re-starting furnace.

SEQUENCE OF OPERATION

NOTE: Furnace control must be grounded for proper operation or else control will lock out. Control is grounded through green/yellow wire routed to gas valve and burner box screw. Using the schematic diagram in Fig. 53, follow the sequence of operation through the different modes. Read and follow the wiring diagram very carefully.

NOTE: If a power interruption occurs during a call for heat (W), the control will start a 90-second blower-only ON period two seconds after power is restored, if the thermostat is still calling for gas heating. The LED light will flash code 12 and display will show (12 . f) during the 90-sec period, after which the LED will be ON continuous, as long as no faults are detected. After the 90-sec period, the furnace will respond to the thermostat normally.

The blower door must be installed for power to be conducted through the blower door interlock switch ILK to the furnace control CPU, transformer TRAN, inducer motor IDM, blower motor BLWM, hot-surface igniter HSI, and gas valve GV.

1. Heating

The wall thermostat “calls for heat,” closing the R-to-W circuit. The furnace control performs a self-check, verifies the pressure switch contacts collector box-LPS and housing pressure switch-HPS are open, and starts the inducer motor IDM.

- a. **Inducer Prepurge Period-** As the inducer motor IDM comes up to speed, the collector box pressure switch contacts LPS close, 24 VAC power is supplied for a field installed humidifier at the HUM terminal and the control begins a 15-sec prepurge period. The inducer housing pressure switch contacts HPS are ignored until one minute after the gas valve closes.
- b. **Igniter Warm-Up-** At the end of the prepurge period, the Hot-Surface igniter HSI is energized for a 17-second igniter warm-up period.
- c. **Trial-for-Ignition Sequence-** When the igniter warm-up period is completed, the main gas valve relay contacts GVR close to energize the gas valve GV, the gas valve opens. The gas valve GV permits gas flow to the burners where it is ignited by the HSI. Five sec after the GVR closes, a 2-sec flame proving period begins. The HSI igniter will remain energized until the flame is sensed or until the 2-sec flame proving period begins.
- d. **Flame-Proving-** When the burner flame is proved at the flame-proving sensor electrode FSE, the furnace control CPU begins the blower-ON delay period and continues to hold the gas valve GV open. If the burner flame is not proved within two seconds, the control CPU will close the gas valve GV, and the control CPU will repeat the ignition sequence for up to three more Trials-For-Ignition before going to Ignition-Lockout. Lockout will be reset automatically after three hours or by momentarily interrupting 115VAC power to the furnace, or by interrupting 24VAC power at 24VAC or COM to the furnace control CPU (not at W, G, R, etc.). If flame is proved when flame should not be present, the furnace

control CPU will lock out of Gas-Heating mode and operate the inducer motor IDM until flame is no longer proved.

- e. **Blower-ON Delay-** If the burner flame is proven, the blower motor is turned on at HEAT speed 25 seconds after the gas valve GV is energized. Simultaneously, the electronic air cleaner terminal EAC is energized and remains energized as long as the blower motor BLWM is energized.
- f. **Blower-OFF Delay-** When the thermostat is satisfied, the R-to-W circuit is opened, de-energizing the gas valve GV, stopping gas flow to the burners, and de-energizing the humidifier terminal HUM 24VAC. The inducer motor IDM will remain energized for a 15-second post-purge period. The blower motor BLWM and air cleaner terminal EAC will remain ON for 90, 120, 150, or 180 seconds (depending on the heat-OFF delay selection). The furnace control CPU is factory-set for a 120-second heat-OFF delay.

2. Cooling Mode

The thermostat “calls for cooling.”

Single-Speed Cooling - The thermostat closes the R-to-G-and-Y circuits. The R-to-Y circuit starts the outdoor unit, and the furnace control R-to-G-and-Y circuits start the furnace blower motor BLWM on COOL speed.

The electronic air cleaner terminal EAC is energized with 115VAC when the blower motor BLWM is operating. When the thermostat is satisfied, R-to-G-and-Y circuits are opened. The outdoor unit will stop, and the furnace blower motor BLWM will continue operating on the COOL speed for an additional 5, 30, or 90 seconds (depending on the cooling blower-OFF delay selection). The furnace CPU is factory set for a 90 second cooling blower-OFF delay. (see Fig. 52).

3. Continuous Fan Mode

When the R-to-G circuit is closed by the thermostat, the blower motor BLWM will operate at the continuous-blower speed selected. Terminal EAC-1 is energized as long as the blower motor BLWM is ON. During a call for heat, the blower BLWM will stop during igniter warm-up (17 seconds), ignition (7 seconds), and blower-on delay (25 seconds), allowing the furnace heat exchangers to heat up more quickly, then restarts at the end of the blower-on delay period at HEAT speed.

In heating, the furnace control CPU will hold the blower motor BLWM at HEAT speed during the selected blower-OFF delay period before reverting to continuous-blower speed.

When the thermostat “calls for cooling”, the blower motor BLWM will continue to operate at COOL speed. When the thermostat is satisfied, the blower motor BLWM will continue to operate on COOL speed based on the cooling blower-OFF delay setting before reverting back to continuous fan speed. When the R-to-G circuit is opened, the blower motor BLWM will continue operating for an additional 5 sec, if no other function requires blower motor BLWM operation.

4. Heat Pump Mode

When installed with a heat pump, the furnace control automatically changes the timing sequence to avoid long blower off times during demand defrost cycles. When the R-to-W-and-Y or R-to-W-and-Y-and-G circuits are energized the furnace control CPU will continue to turn on the blower motor BLWM at HEAT speed, and begin a heating cycle. The blower motor BLWM will remain on until the end of the prepurge period, then shut off for 24 seconds then come back on at HEAT speed. When the W input signal disappears, the furnace control begins a normal inducer post-purge period and the blower switches to COOL speed after a 3 second delay. If the R-to-W-and-Y-and-G signals disappear at the same time, the blower motor BLWM will remain on for the selected blower-OFF delay period. If the R-to-W-and-Y signals disappear, leaving the G signal, the blower motor BLWM will continue

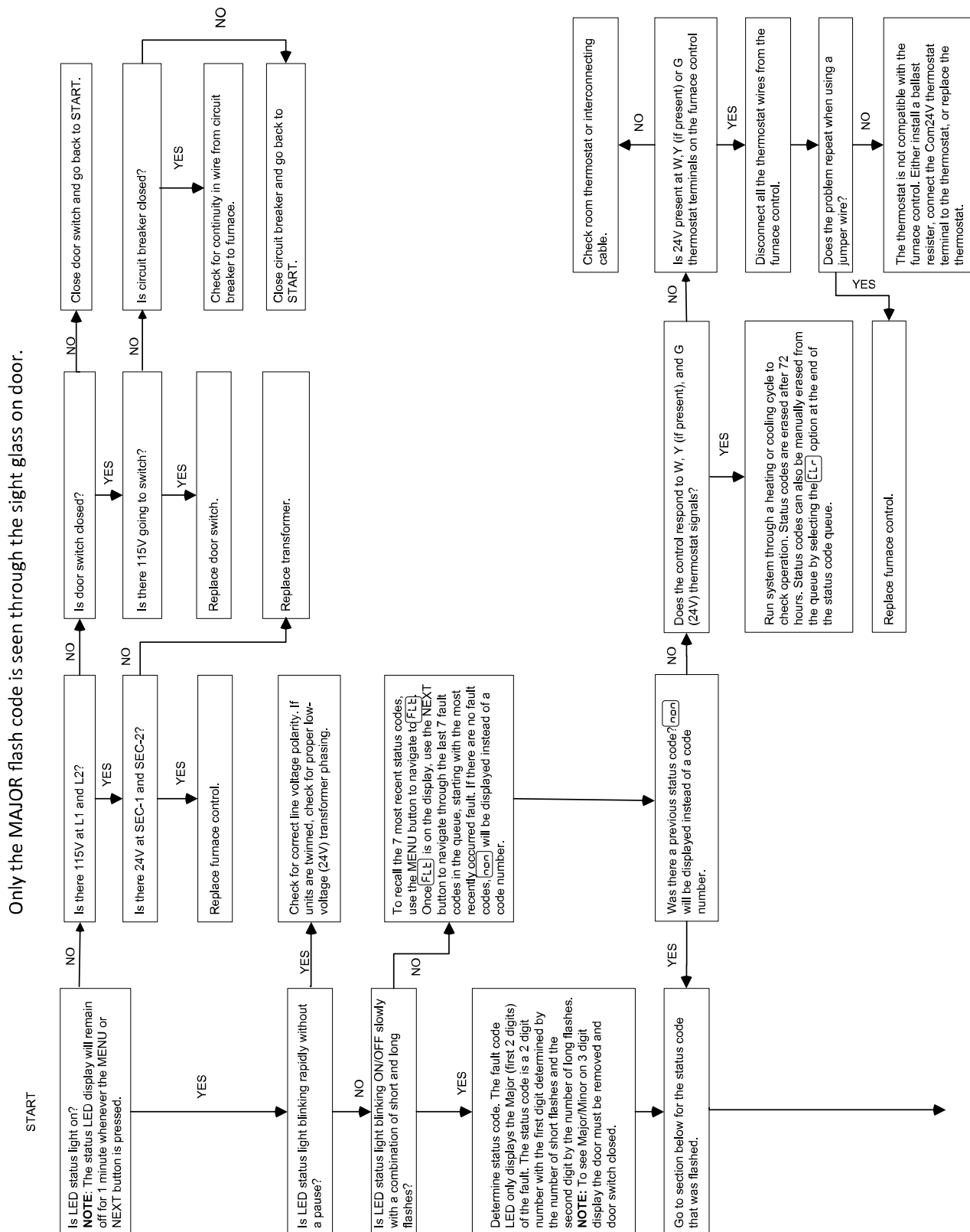
running the blower motor at CONTINUOUS FAN speed after the selected heating blower-OFF delay period is completed.

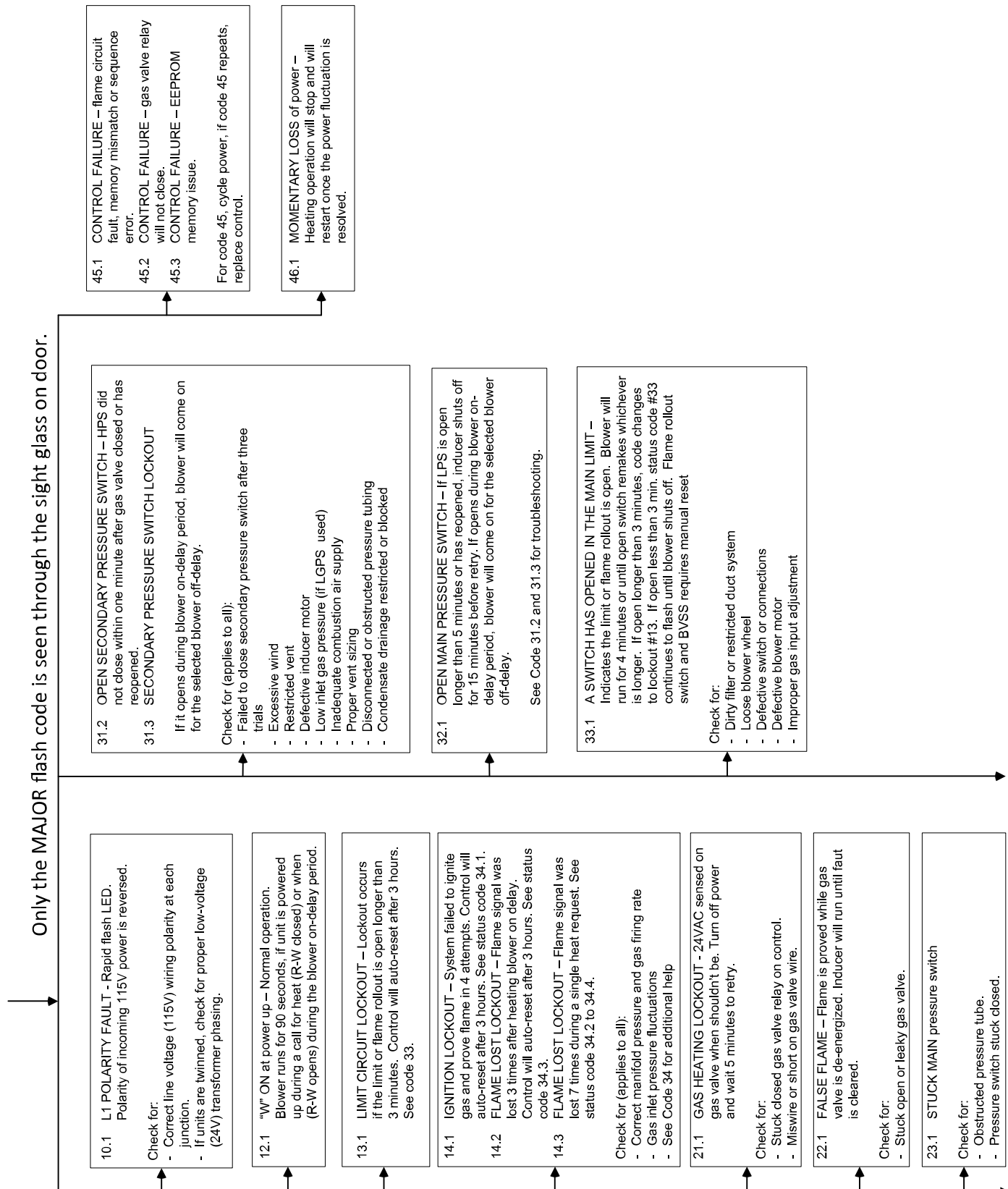
Troubleshooting

Refer to the service label (see Fig. 52). The Troubleshooting Guide (see Fig. 63) can be a useful tool in isolating furnace operation problems.

TROUBLESHOOTING

Beginning with the word “Start,” answer each question and follow the appropriate arrow to the next item. The Guide will help to identify the problem or failed component. After replacing any component, verify correct operation sequence.





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Only the MAJOR flash code is seen through the sight glass on door.

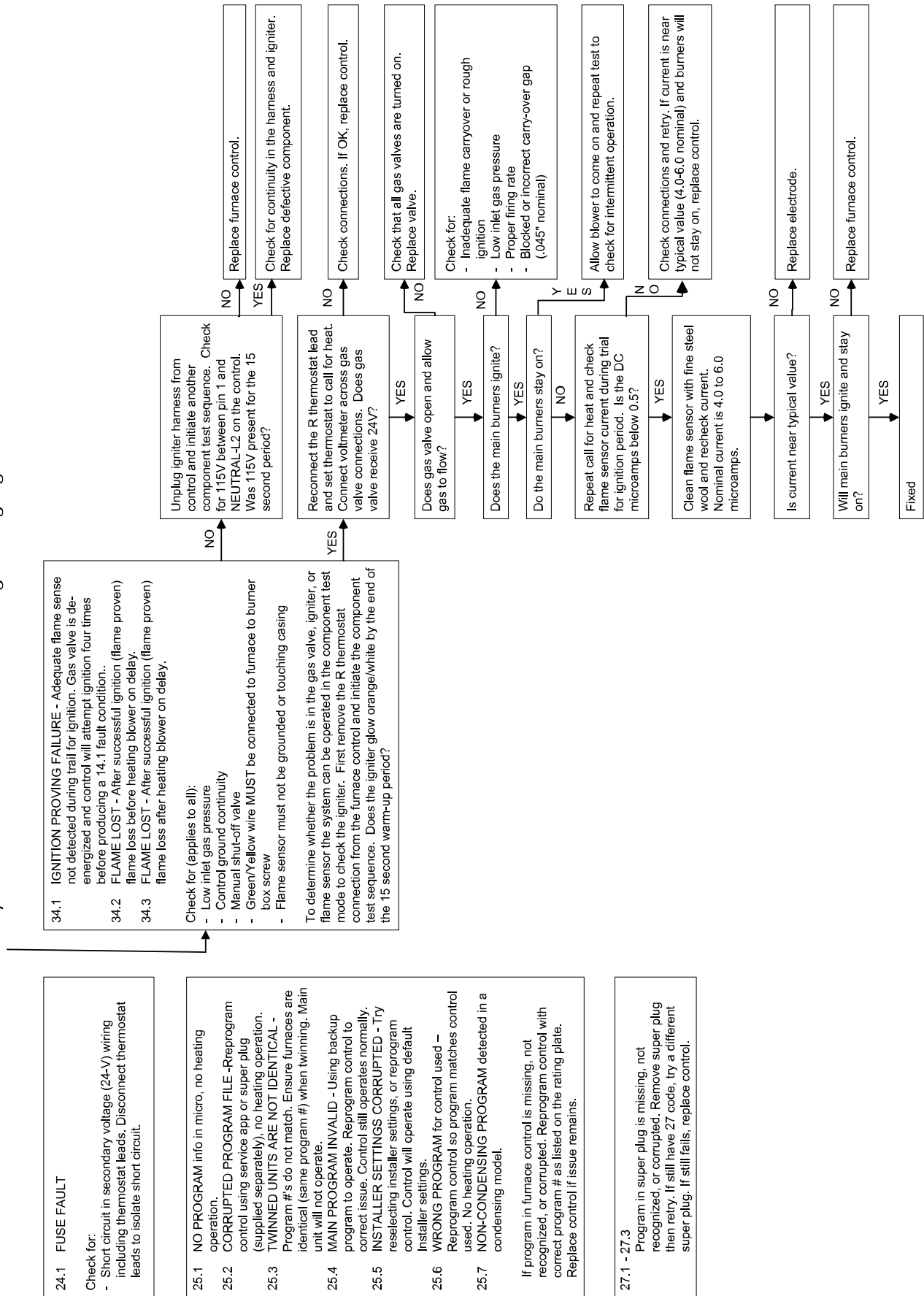


Fig. 63 – Troubleshooting Guide

GAS FURNACE CHECKLIST

Installation Date: _____

Equipment		
	Model	Serial #
Furnace		
Thermostat		
Humidifier		
Indoor Coil		
Outdoor Unit		

Furnace Location _____ Installed altitude _____

Furnace Orientation: ___Upflow ___Downflow ___Horizontal Right ___Horizontal Left

Inspect unit to ensure that all unused casing openings have knockouts or casing plugs.

Gas Adjustment

LOCAL GAS HEAT CONTENT _____ (btu/cu. ft.) SPECIFIC GRAVITY _____ /cu. ft.
 (contact your local gas utility-not required for propane)

INLET SUPPLY PRESSURE** _____ in. w.c. ORIFICE # _____

MANIFOLD PRESSURE: High fire _____ in. w.c. Low fire _____ in. w.c.

**Supply pressure should be checked with furnace and all other gas appliances running

FIRING RATE: (CLOCKED METER FOR NAT. GAS – assure only furnace is running)

Firing rate = heat content (btu/cu. ft.) X size of the dial (cu. ft./rev) X # of rev. per 60 sec (rev/sec) X 3600 (sec/hr)

Example- (1050 btu/cu. ft.) X (0.5 cu. ft./rev.) X (2 revs./60sec) X (3600 sec/hr)= 63,000 btu/hr

OR use the "Gas Rate" chart in the startup and adjustment section of the installation manual

HIGH HEAT _____ btu/hr LOW HEAT _____ btu/hr

LEAVING AIR TEMPERATURE _____ (F) high _____ (F) low

RETURN AIR TEMPERATURE _____ (F) high _____ (F) low

TEMPERATURE RISE _____ (F) high _____ (F) low

Temperature rise is equal to the supply air temp minus the return air temp @ steady state operation.

The supply temperature should be measured away from the line of sight of the Heat Exchanger

+90 % VENTING SYSTEM

Pipe Dia _____ # of Elbows _____ Total Length _____ ft.

Termination Type: (circle one) Concentric 2 pipe (std)

Termination Location: (circle one) Roof Sidewall

MID-EFFICIENCY VENTING SYSTEM

METAL: (circle one) B vent Chimney Liner

Vent Dia _____ Total Ht. _____ ft. Vent Conn. Dia _____ Conn. Length _____ ft. # of Elbows _____

Connector Type: Single Wall B Vent Connector Rise Above Furnace _____ ft.

Fig. 64 – Gas Furnace Checklist

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PARTS REPLACEMENT INFORMATION GUIDE

Casing Group

Control door
Blower door
Top filler plate
Bottom filler plate
Door knob assembly

Electrical Group

Control box
Junction box
Limit switch(es)
Circuit board
Door switch
Super plug
Transformer
3-Amp fuse
Flame rollout switch
Main wiring harness
Blower motor harness (when used)

Filter Group

Filter(s)

Blower Group

Cut-off plate
Blower housing
Blower motor
Blower wheel
Power choke (where used)

Have available the model number, series number, and serial number located on the unit rating plate to ensure correct replacement part.

TO OBTAIN INFORMATION ON PARTS: Consult your installing dealer or classified section of your local telephone directory under “Heating Equipment” or “Air Conditioning Contractors and Systems” headings for dealer listing by brand name or contact:

MODEL NOMENCLATURE

MODEL	HEATING SIZE	WIDTH	COOLING AIRFLOW (CFM)	MINOR SERIES
N96MSM	040	14	10	-

INTERNATIONAL COMFORT PRODUCTS

a division of Carrier Corporation

LEWISBURG, TN 37091 U.S.A.

! WARNING

FIRE, EXPLOSION, ELECTRICAL SHOCK AND CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in dangerous operation, personal injury, death or property damage.

Improper installation, adjustment, alteration, service, or maintenance can cause personal injury, property damage, or death. Consult a qualified installer, service agency, or your local gas supplier for information or assistance. The qualified installer or service agency must use only factory-authorized replacement parts, kits, or accessories when modifying this product.

Gas Control Group

Manifold
Burner
Orifice
Flame sensor
Hot surface igniter
Gas valve

Heat Exchanger Group

Primary Heat Exchanger assembly
Primary Heat Exchanger cell panel
Secondary Heat Exchanger assembly
Coupling box
Containment plate
Tubing gaskets

Inducer Group

Pressure switch(es)
Inducer assembly
Inducer
Inducer motor
Motor module (when used)
Inducer motor capacitor (when used)
Collector box
Condensate trap
Condensate trap elbow
Gaskets