

It has been years since the recreational vehicle industry has had a truly new material offered for bottom closure. Most new materials in this market have been copies or the same old products that have suffered from the same shortcomings. Inteplast Group, Ltd. and LaSalle Bristol are proud to offer a new quality, high strength material for the recreational vehicle market.

Home MateTM RV Undersiding (RV125) is manufactured from *IntePlus[®]* Film, the latest in cross-laminated poly strength films. This unique product provides tear and puncture resistance, durability and a moisture barrier that surpasses the marginal vapor barriers of woven PP and scrim re-enforced paper material.

BENEFITS OF HOME MATETM RV UNDERSIDING — RV125

- Cross-laminated strength. No broken tapes or paper shreds that will peel off. The solid structure of *Home MateTM RV Undersiding* (RV125) will prevent floor damage due to water penetration reduce mold infestation.
- Unlike other undersiding films in the marketplace, *Home Mate*TM *RV Undersiding* (RV125) is available seamless in widths up to 120". You receive the high strength and vapor barrier protection and without the risk of delamination or splitting.
- *Home MateTM RV Undersiding* (RV125) is produced from multiple plies of specially formulated, co-extruded polyethylene films, which are laminated at opposing angles. This patented process produces a film with exceptional tensile strength, tear and puncture resistance.
- Highly resistant to tear propagation small tears or holes do not turn into big repair jobs.

 $\frac{Length}{3,000 \text{ ft}} * \frac{Widths}{24", 52", 102", 105" \text{ and } 109"}$

Home MateTM RV Undersiding (RV125) is produced in the USA, at Inteplast's 530,000 square foot manufacturing facility in Lolita, TX.

For information on *Home Mate™ RV Undersiding* (RV125), please contact your local LaSalle Bristol sales representative.

* Roll Length Tolerance +/- 10%

Distributed by LaSalle Bristol

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601 County Road 17 • P. O. Box 98 (46515) • Elkhart, IN 46516 • (574) 295-4400 • www.lasallebristol.com



HOME MATE[™] RV UNDERSIDING RV125 PRODUCT SPECIFICATIONS (LAYFLAT FILM)

| PRODUCT | APPROX. | ROLL | PRODUCT |
|--------------------|----------|----------|------------|
| SIZE * | WT./ROLL | DIAMETER | CODE |
| 24" Wide X 3,000' | 153 lbs. | 18" | RLASAL14** |
| 52" Wide X 3,000' | 333 lbs. | 18" | RLASAL15** |
| 105" Wide X 3,000' | 672 lbs. | 18" | RLASAL12** |
| 109" Wide X 3,000' | 697 lbs. | 18" | RLASAL13** |
| 102" Wide X 3,000 | 652 lbs. | 18" | R125KS211 |

** Corona treated one side

LABELS AND MARKINGS:

- Shipping label shows order and ship-to information.
- Production label is located at one end of the core detailing Product Code, GSM, Width, Length, Weight and Roll Number.
- Colored Product Label (Green) is on the roll detailing the product specification with Bar Code reading.

WRAP:

• No wrap – Tape entire end of the roll to itself using packing tapes.

CORE: 6"

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HOME MATE[™] RV UNDERSIDING RV125 STORAGE AND INSTALLATION

STORAGE: Although *Home MateTM RV Undersiding* (RV125) is durable, some care should be exercised in the storage of the rolls. Rolls should be stored on a flat surface, and in such a way as not to permanently crease, indent, or otherwise damage them. Rolls should be protected from the elements.

INSTALLATION TOOLS: Light tools or staple guns are typical for the installation of *Home MateTM RV Undersiding* (RV125).

INSTALLATION PROCEDURE: *Home Mate*[™] *RV Undersiding* (RV125) may be used with either side facing up.

- 1. The material should be laid over the prepared floor assembly with sufficient material provided for attachment. If staples are used, 1" wide crown 16 gauge staples are recommended. Staples may be every 3 4 inches on the vertical face. Utility knives with sharp blades are effective for making controlled, neat cuts.
- 2. Starting at the corner, secure in place with several staples.
- 3. In opposite corner, pull the undersiding taut, and staple the material to the deck.
- 4. In opposite end, pull the undersiding taut so that material is flat on the floor assembly.
- 5. Starting at the staple corner, continue stapling along edge being certain all waves or distortions are removed as you go.
- 6. The final step is to make cuts at wheel well across and fold flaps over opening edges and staple in place to your company's production specifications.

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REPAIR AND FINISHING OF HOME MATE™ RV UNDERSIDING

Small cuts and tears in the *Home Mate*TM *RV Undersiding* material can be repaired using a repair tape as specified below, or equivalent. For larger cuts or tears, or for sealing double-wide units, patches made from the same or equivalent Undersiding material should be used. Cut the patch to a size at least 2" wider than the area to be repaired, and fasten on all four sides with an adhesive tape such as LaSalle's HM2000-2",3",4", & 27" x 150' rolls; Armour Tough tape.

Patches and/or repair tapes may also be applied with a contact adhesive, such as 3M High Strength #90 or Sta'-Put SP4M spray adhesives. The repair area should be clean and dry, and the patch should be cut into a minimum of 2" wider on all sides than the area to be repaired. When making patches of the film, make sure that the "grain" of the profile of the patch is placed in the same direction as the Undersiding material, to ensure maximum surface contact. To get the best consistent bonding results, it is recommended to squeegee evenly over the repair tape/patching area by using a typical tape squeegee. Two coats of the adhesive should be sprayed on both the surface of the film to be repaired, and on the patch. Apply the second coat perpendicular to the first. Allow the adhesive 1-5 minutes to set, and then apply the patch to the area to be repaired. Press firmly to assure proper adhesion, being careful to avoid as many air pockets and wrinkles as possible.

Welding patch material to the repair area using a hot iron is <u>NOT</u> recommended, as the welding process will result in the material losing much of its strength in the patched area. Follow either of the above methods instead.

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